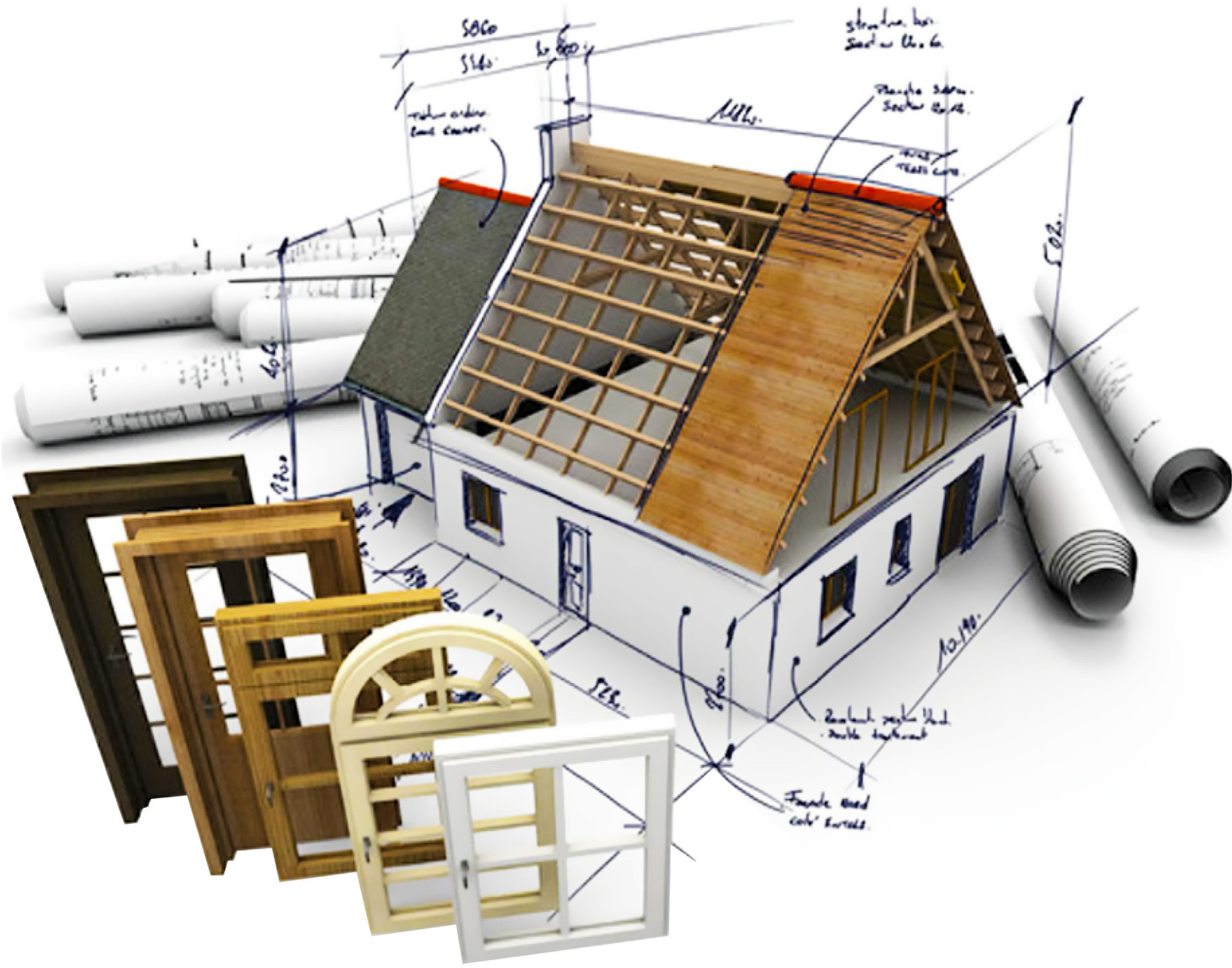
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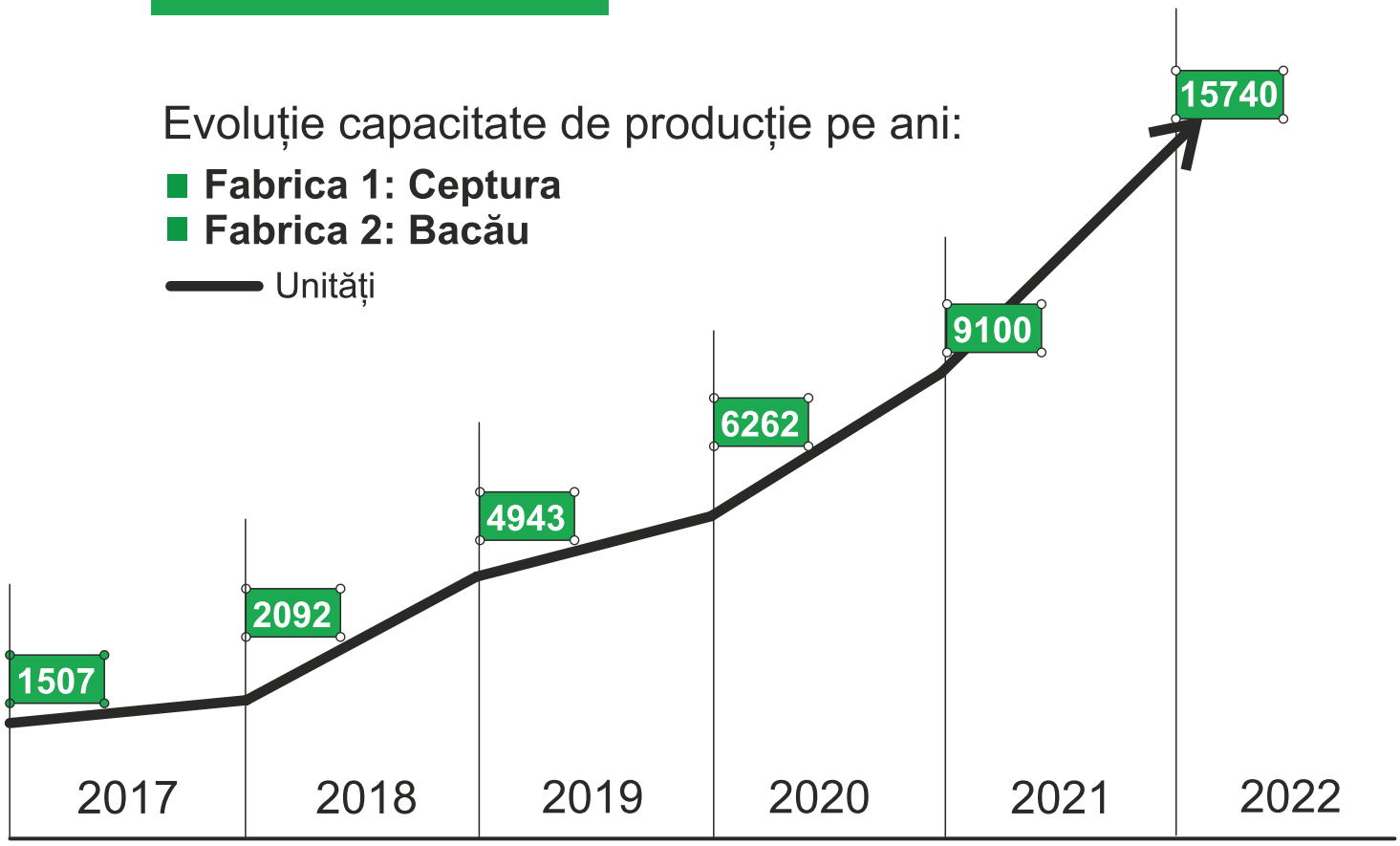
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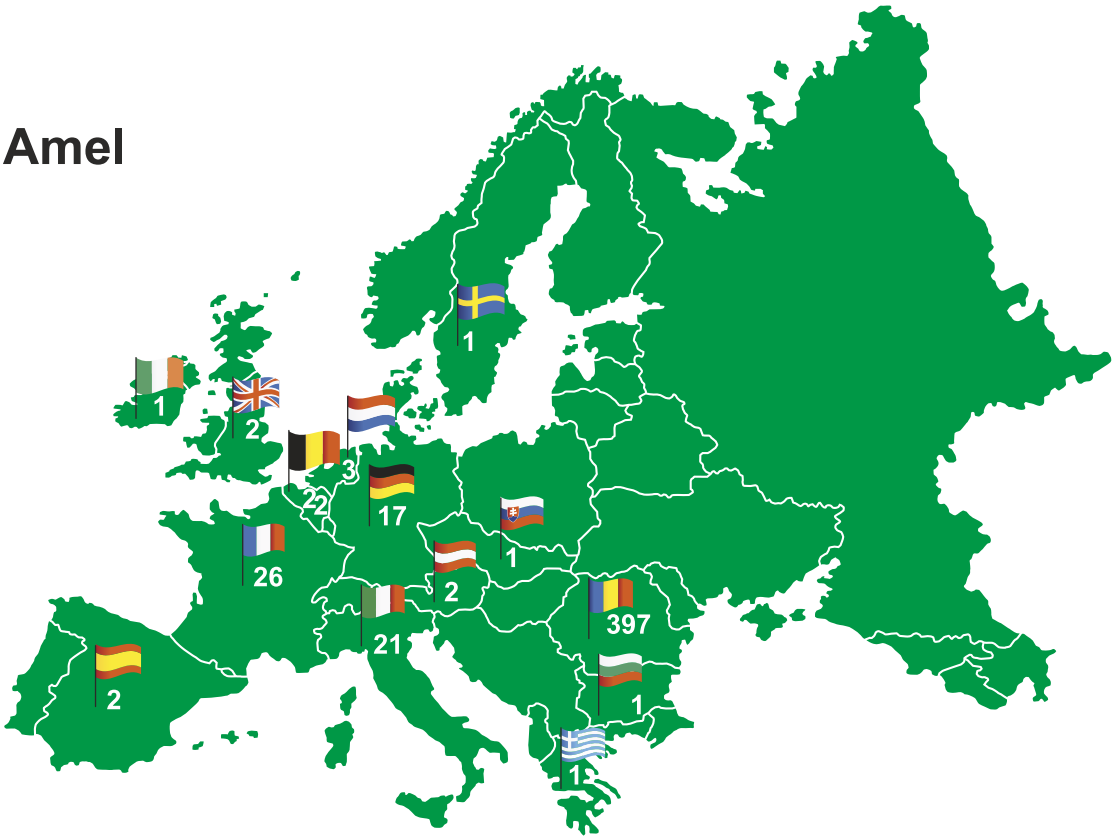
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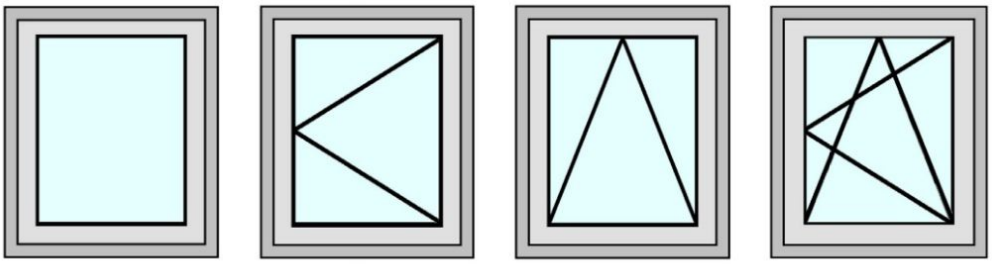
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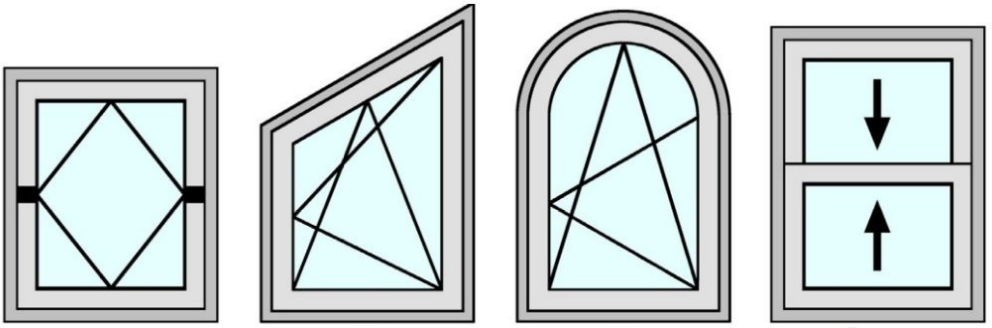
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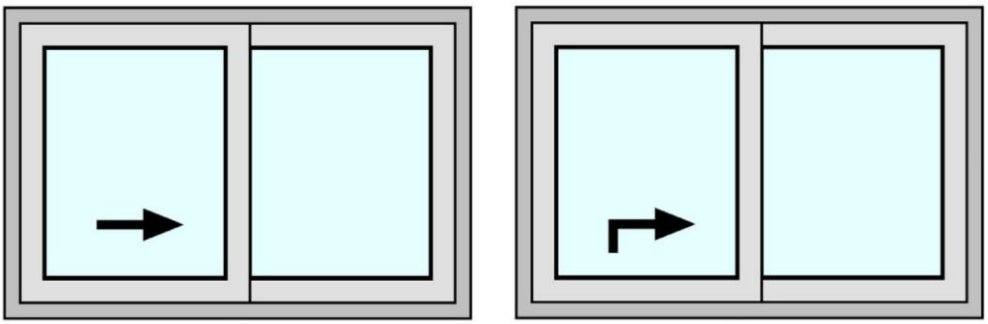
Tipologii ferestre și uși



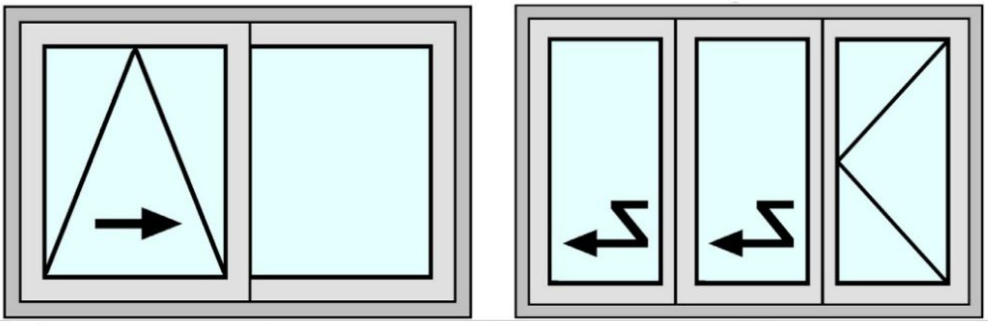
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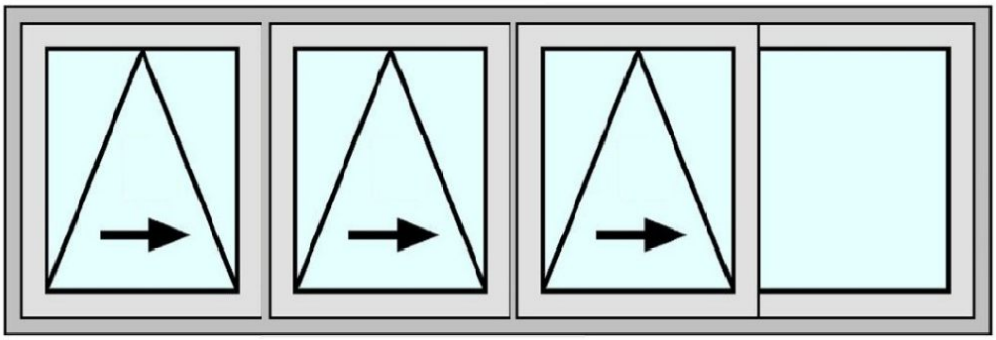
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9 10

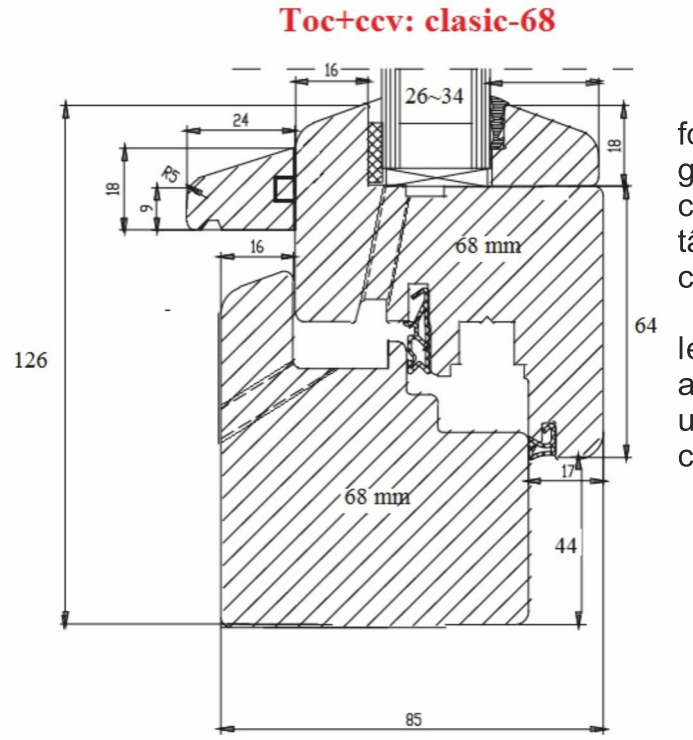


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13

Ferestre tradiționale Toc+ccv 68



Ferestre tradiționale:

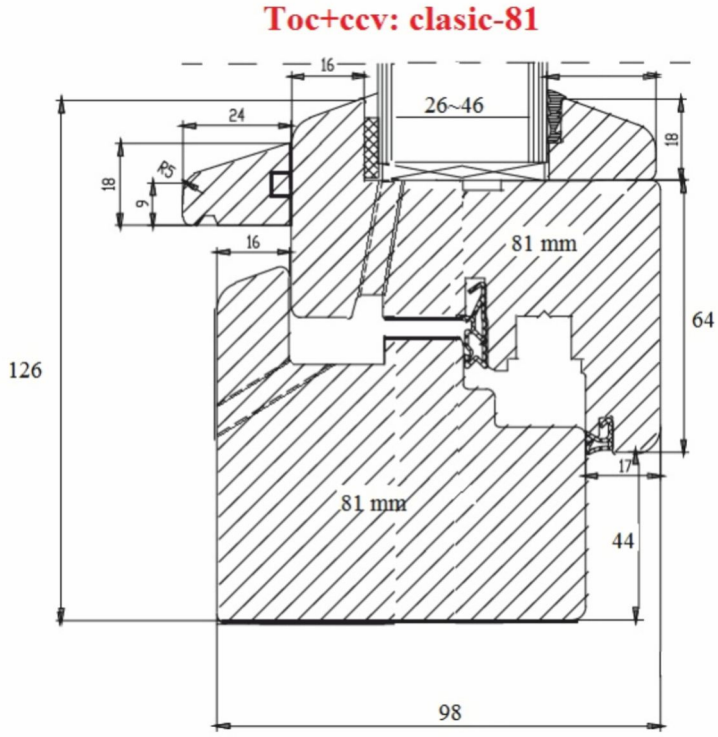
Gama retro sau tradițională este formată din tâmplării care duc cu gândul la ferestrele de pe vremuri chiar dacă performanțele noilor tâmplării sunt mult mai mari decât al celor vechi;

Picurătorul sau lacrimarul de lemn, montat în locul celor din aluminiu care se folosește în mod uzual, va face ca ferestrele să pară ca cele din vechime;

- permite montarea geamului termopan și tripan cu grosimi cuprinse între 26 mm și 34 mm
- adancime de montaj 68mm

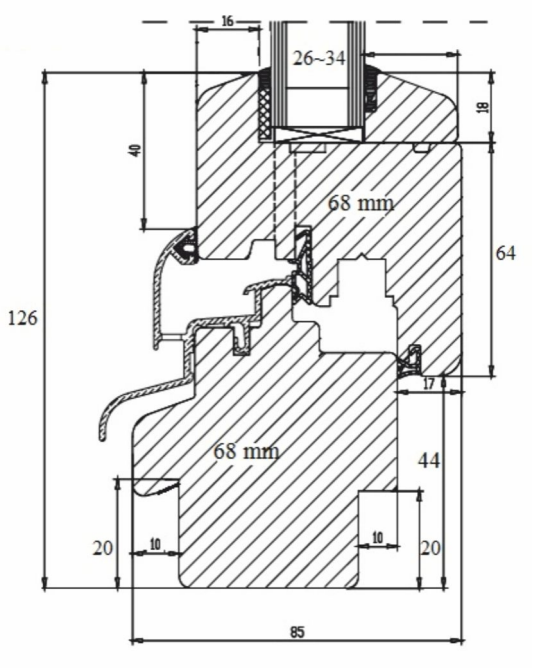
Ferestre tradiționale Toc+ccv 81

- permite montarea geamului termopan și tripan cu grosimi cuprinse între 26 mm și 46 mm
- adancime de montaj 81mm



Secțiuni 68 mm

Toc + ccv: standard - 68



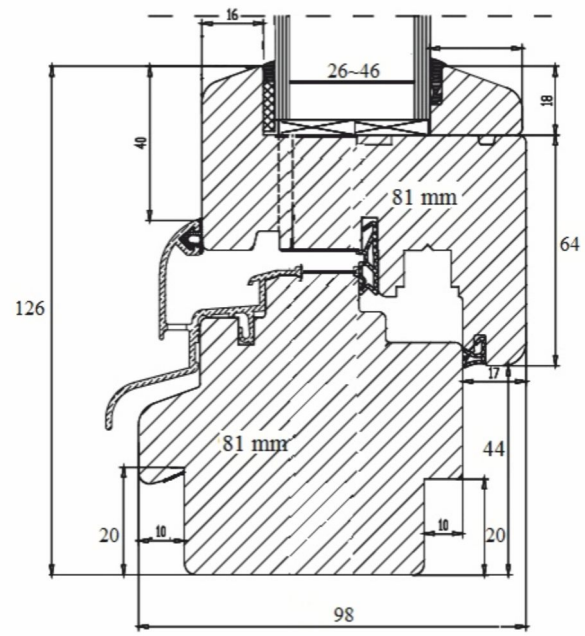
Caracteristici tehnice

Seria 68 mm: profil clasic, elegant. Se pretează pentru zonele cu climă temperată, pentru imobile cu ferestre de dimensiuni mici și medii, pentru proiectele cu buget redus.

- permite montarea geamului termopan si tripan cu grosimi de la 26mm la 34mm
- adancime de montaj 68mm
- două garnituri

Secțiuni 81 mm

Toc + ccv: standard - 81



Caracteristici tehnice

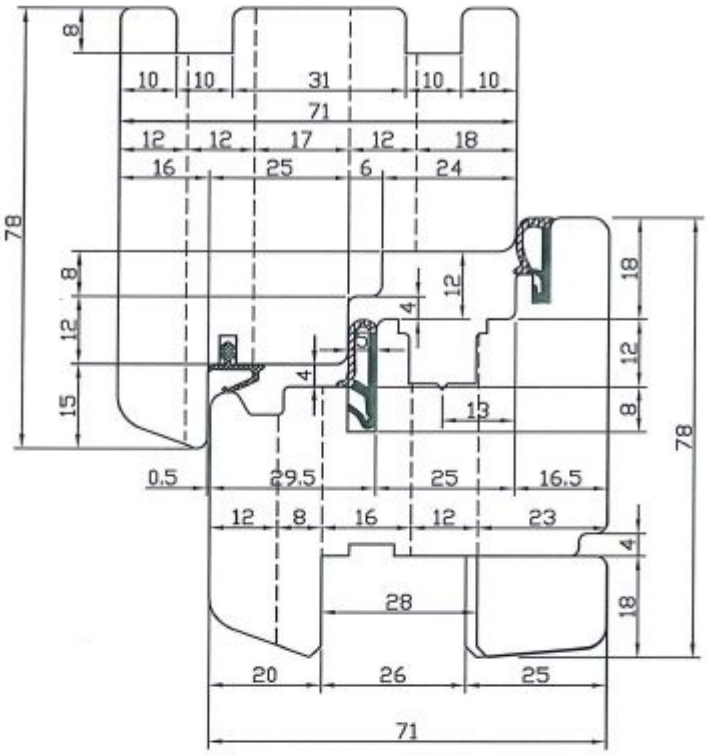
Seria 81 mm: profil masiv, robust

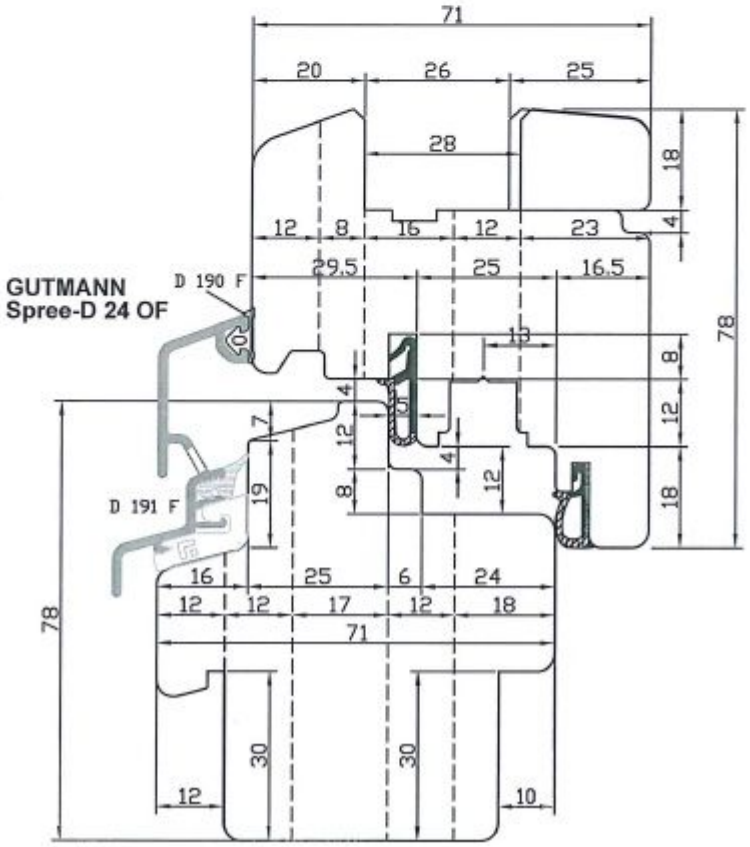
Se pretează pentru imobilele din zone cu o climă racoroasă, pentru cei care construiesc case pasive și pentru cei care doresc tâmplărie cu performanțe cu adevărat excepționale

- permite montarea geamului termopan și tripan cu grosimi cuprinse între 26 mm și 46 mm
- adâncime de montaj 81mm
- două garnituri

Seria Plus.71

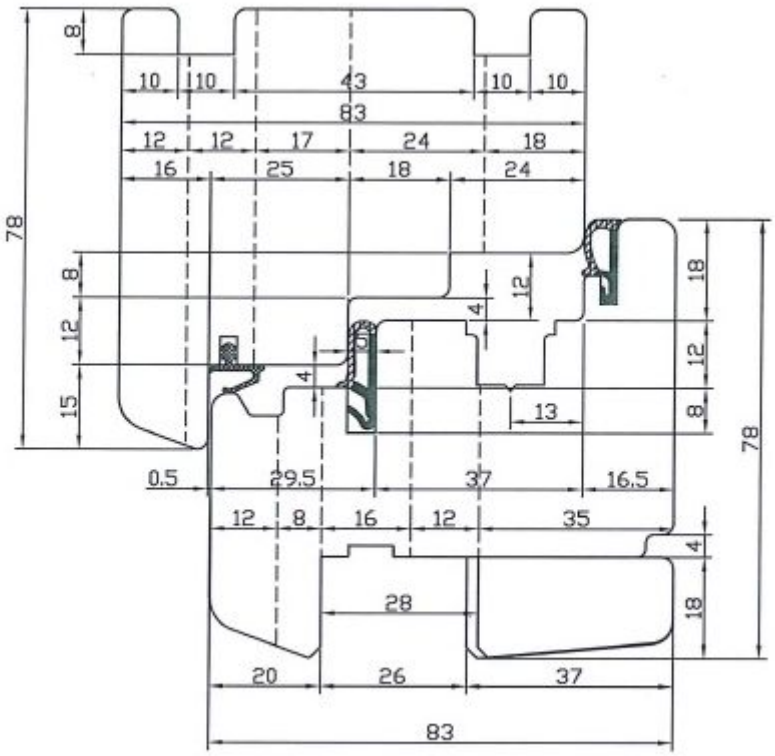
Grosime termopan/tripan: de la 26 mm până la 40mm
Număr garnituri: 3
Adâncime montaj 71 mm

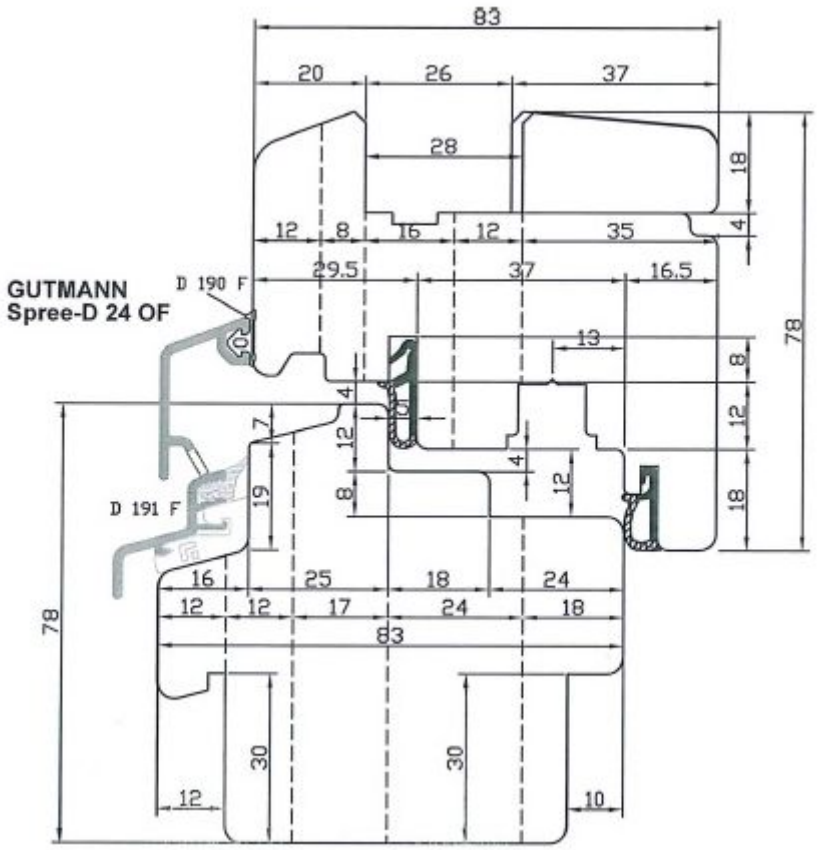




Seria Robust.83

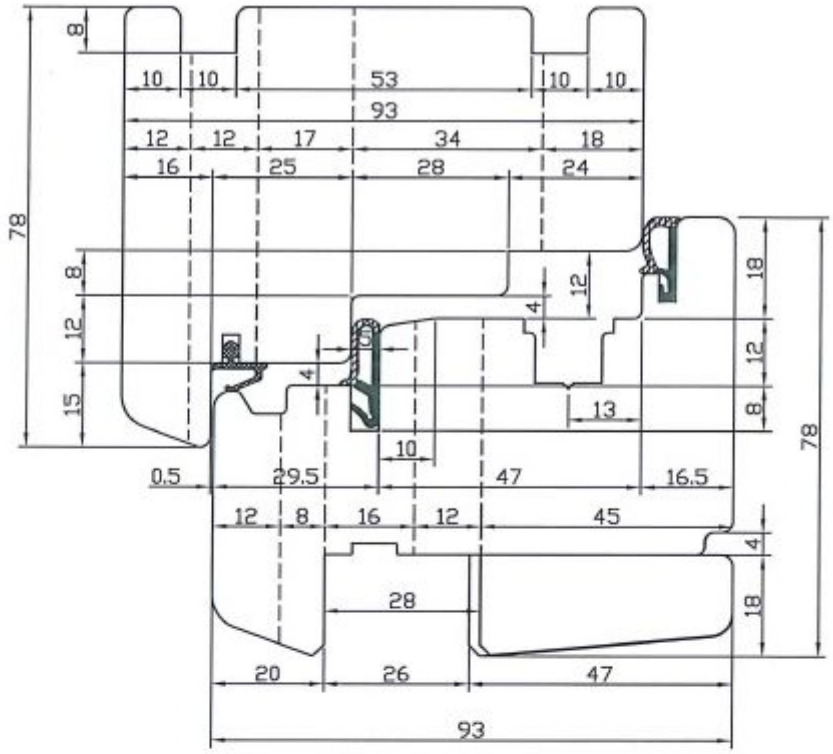
Grosime termopan/tripan: de la 26 mm până la 52 mm
Număr garnituri: 3
Adâncime montaj 83 mm

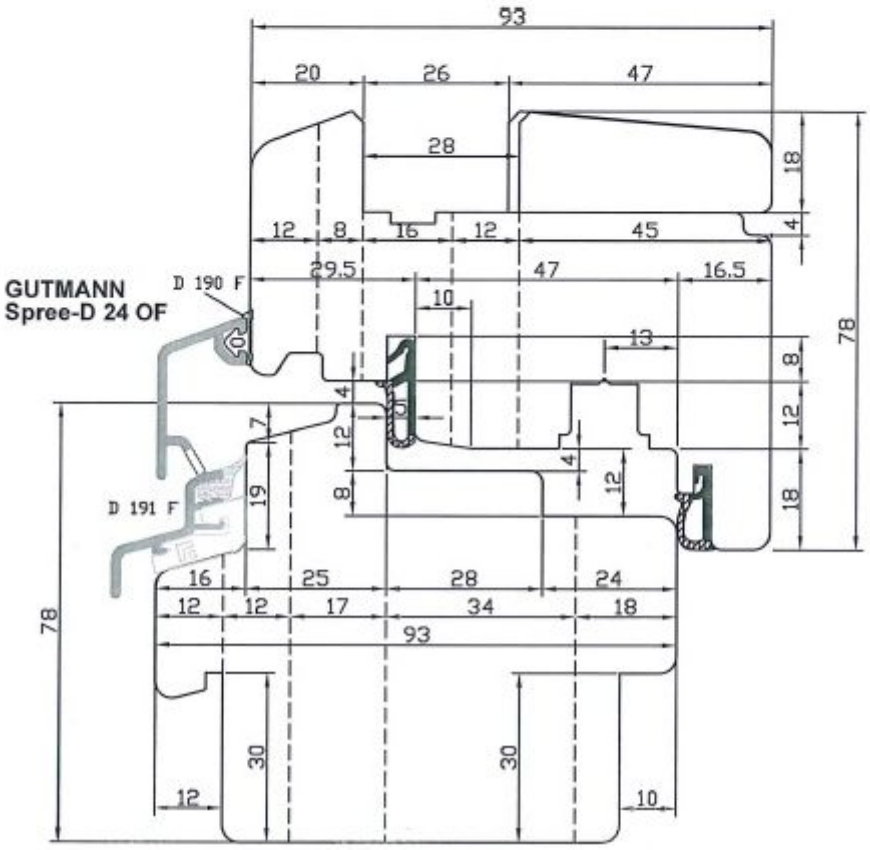




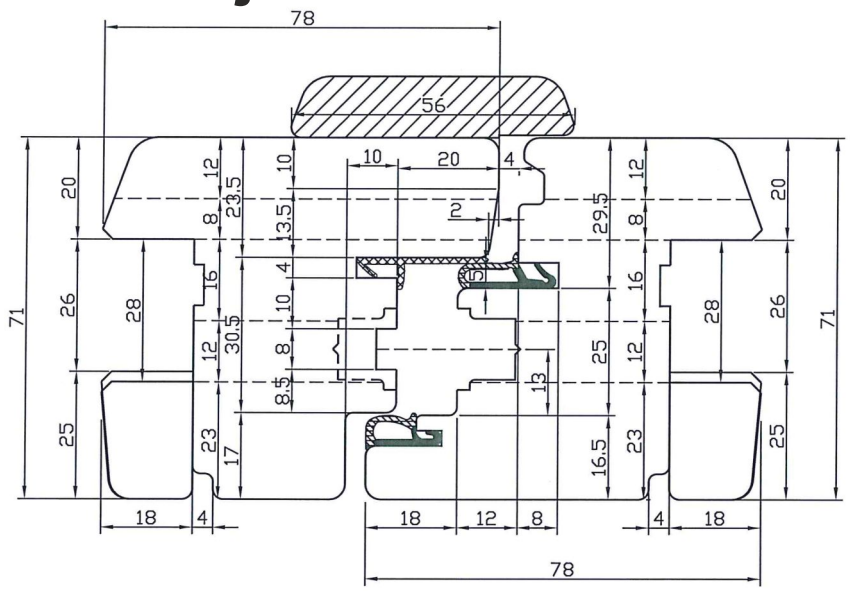
Seria Premium.93

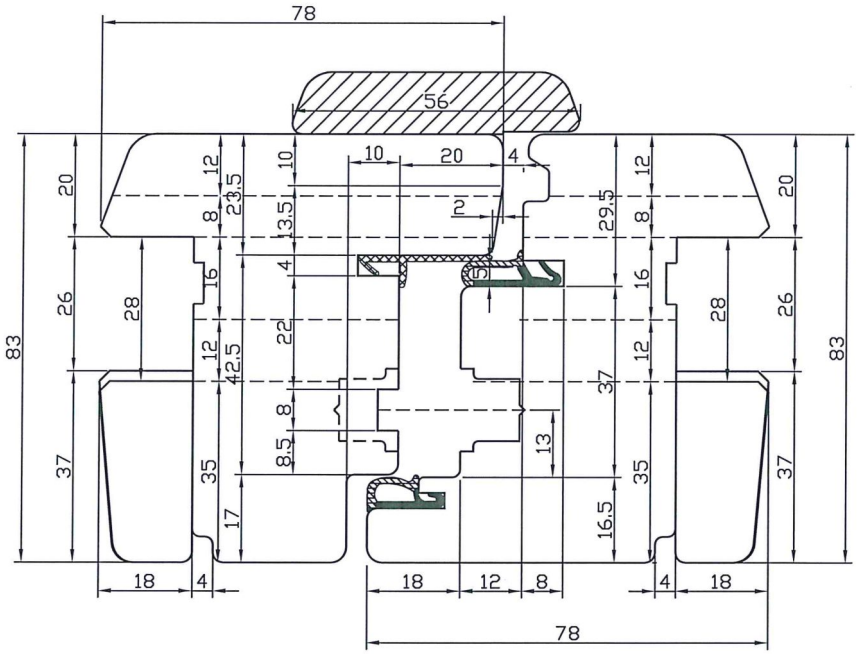
Grosime termopan/tripan: de la 26 mm până la 62 mm
Număr garnituri: 3
Adâncime montaj 93 mm

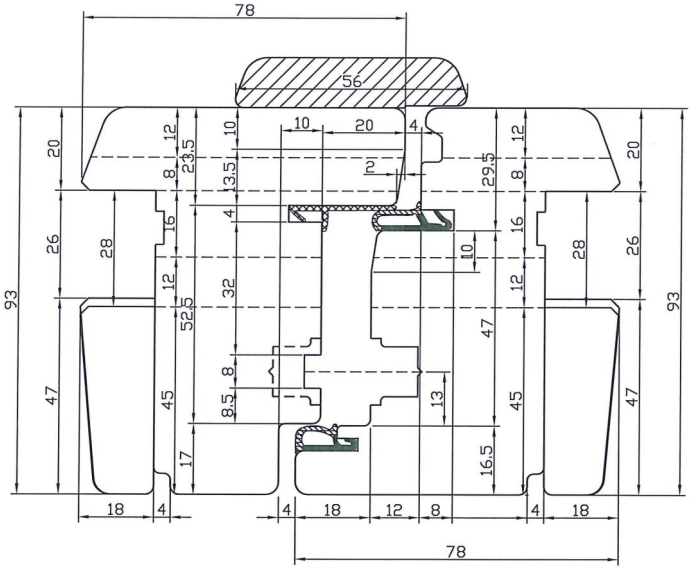




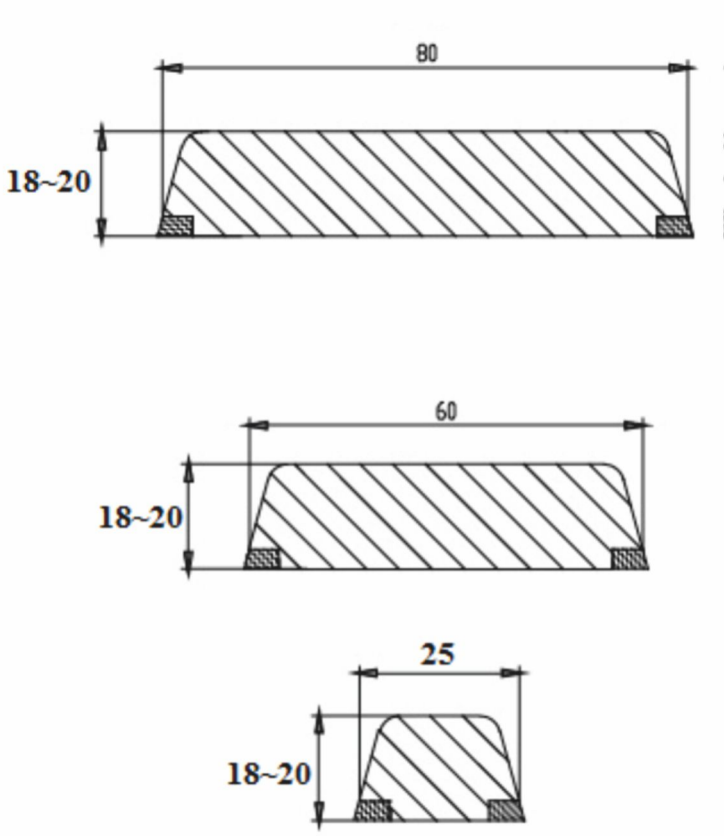
Sectiuni mijloc-2C

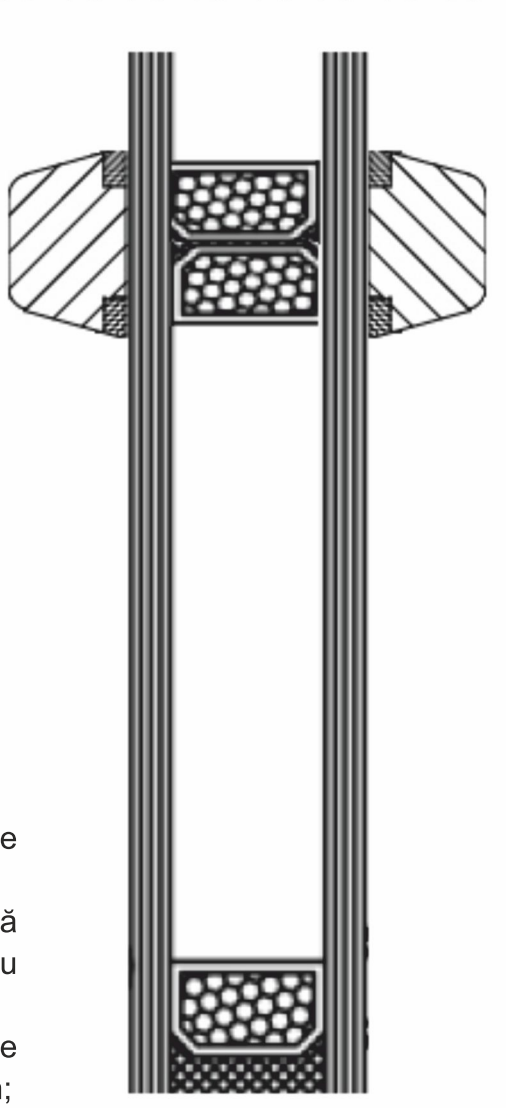






Șprose ornamentale





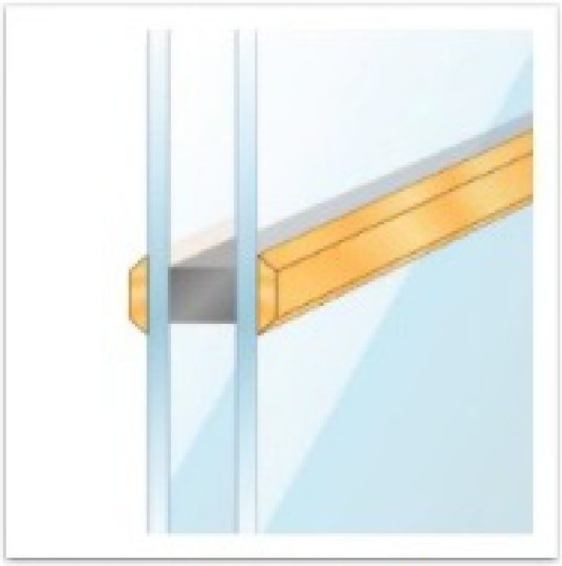
Șprosele sunt elemente decorative elegante care transformă o fereastră simplă într-una cu personalitate.

Ferestrele și ușile din lemn trebuie să “arate altfel” față de tâmplăria din PVC, iar șprosele și alte ornamente dau o notă deosebită tâmplăriei din lemn.

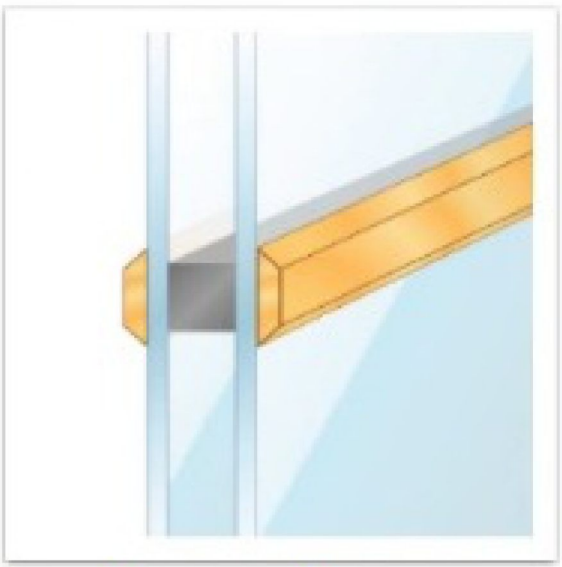
Șprosele se fac în trei variante în funcție de dimensiunea și design-ul clădirii ori al tâmplăriei din lemn;

Șprose și traverse

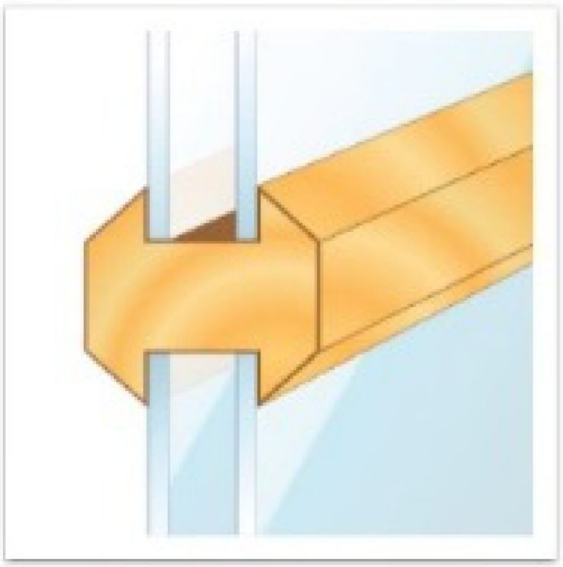
Despărțitoare de sticlă



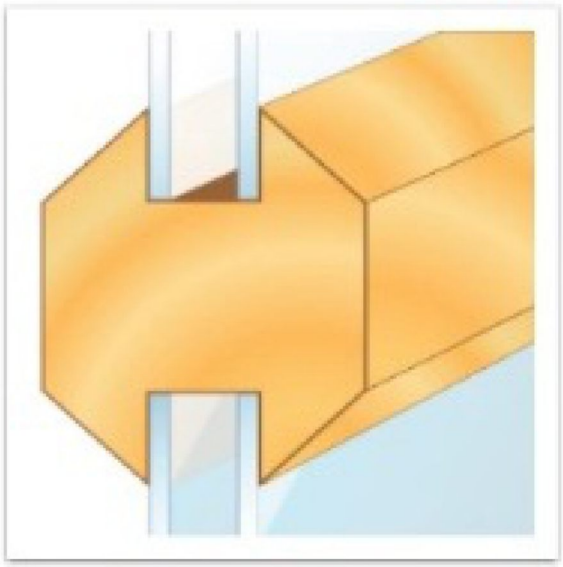
Șprosă 25



Șprosă 35



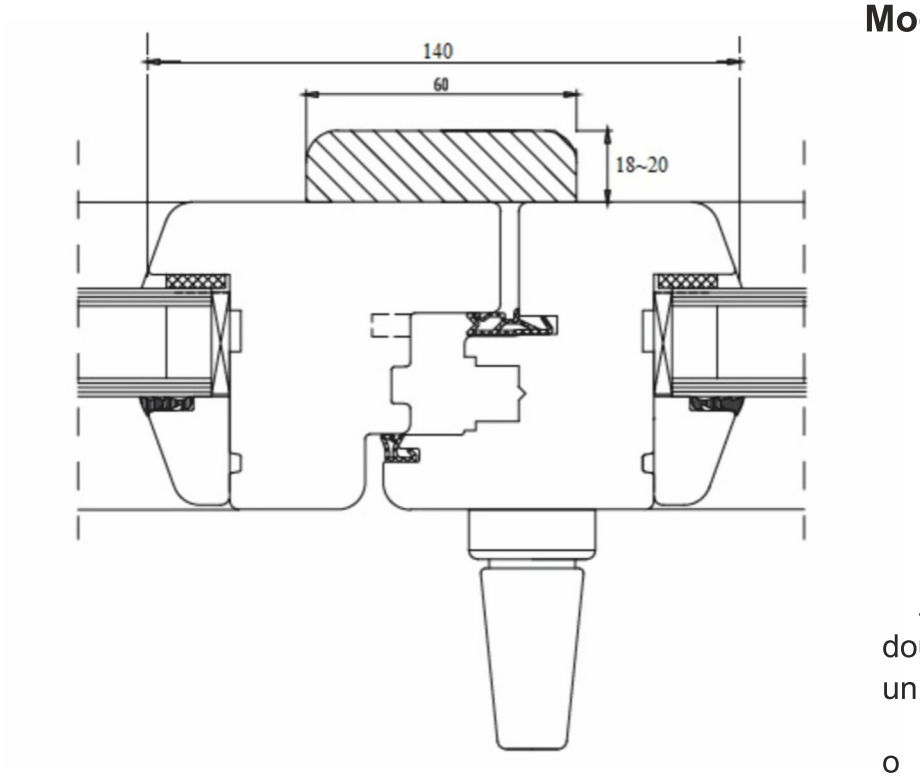
Traversă - 80



Traversă - 110

Șipcă 2c

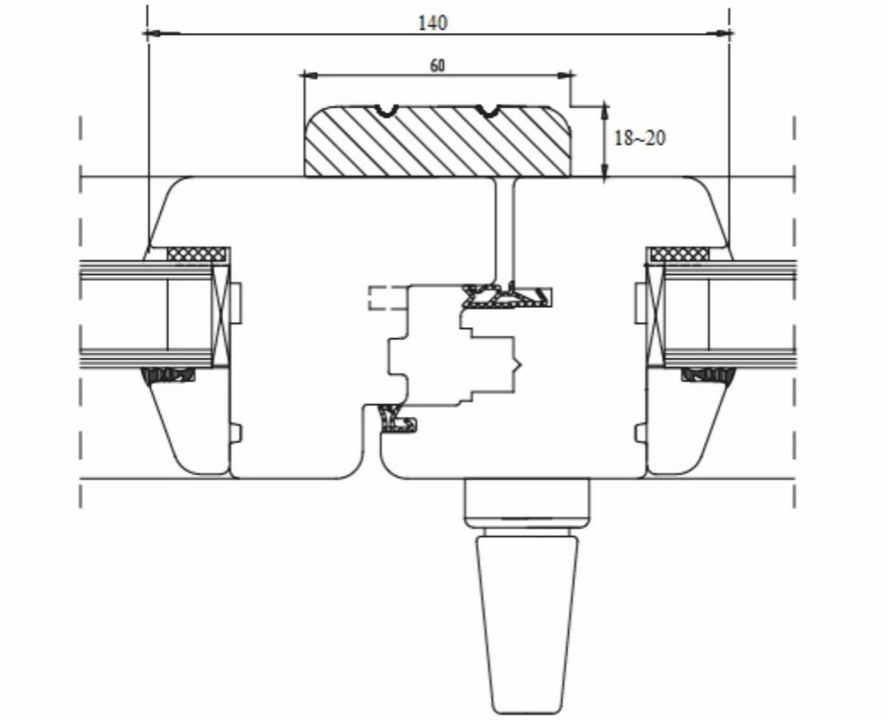
Model A



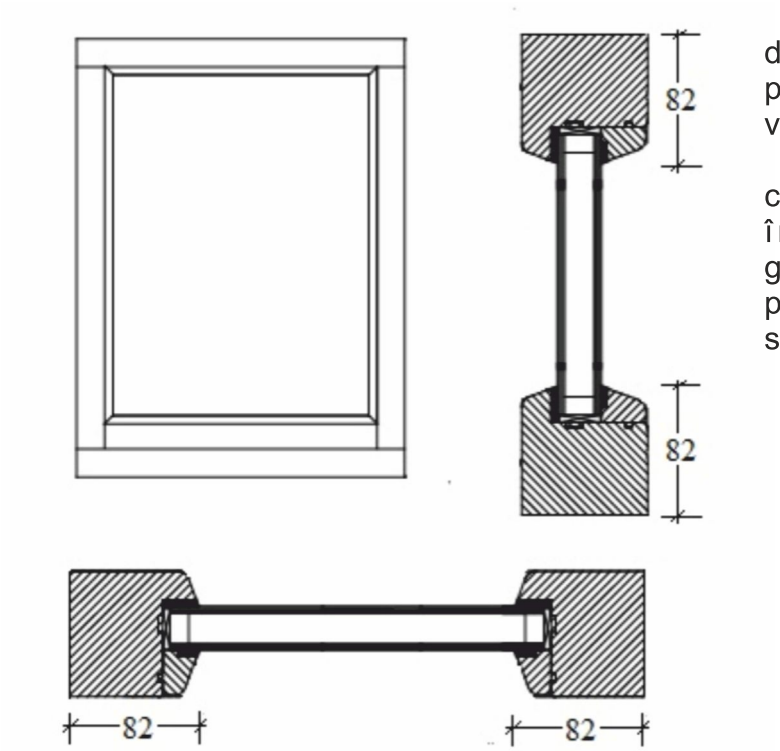
Acolo unde se închid cele două canate mobile, se pune un ornament numit "șipcă 2c".

Șipca poate fi fabricată într-o multitudine de forme și dimensiuni, aducând un plus major tâmplăriei din lemn.

Model B



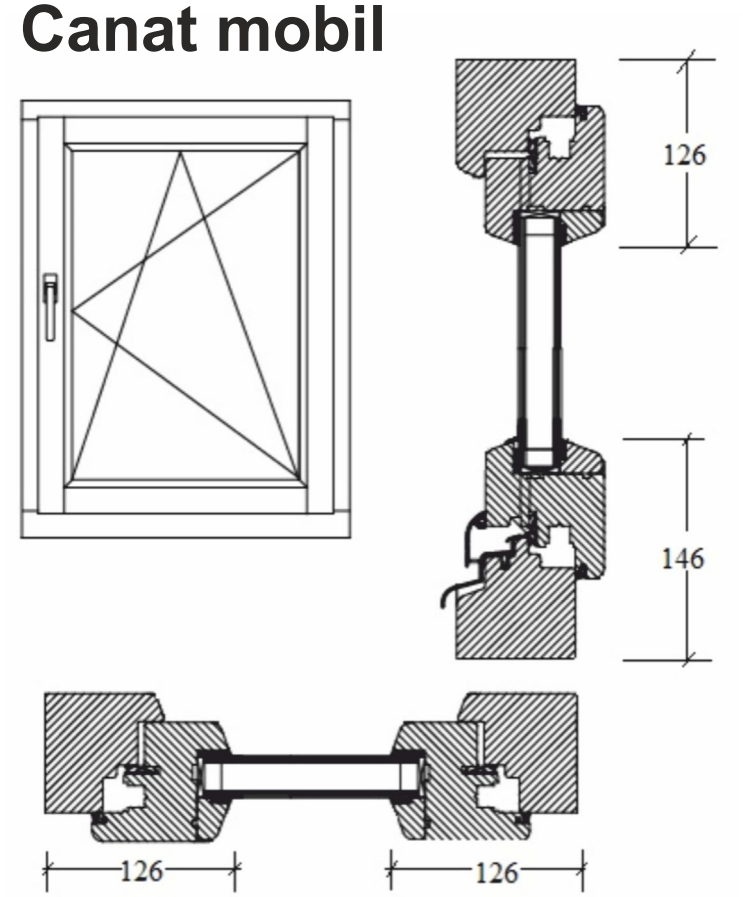
Canat fix



Vitrinele mari sunt deseori fabricate "fix" pentru a oferi suprafață vitrată maximă.

Un alt avantaj este coeficientul termic mult îmbunătățit datorită geamului care reprezintă procentual mult din suprafața fereastrei fixe.

Canat mobil

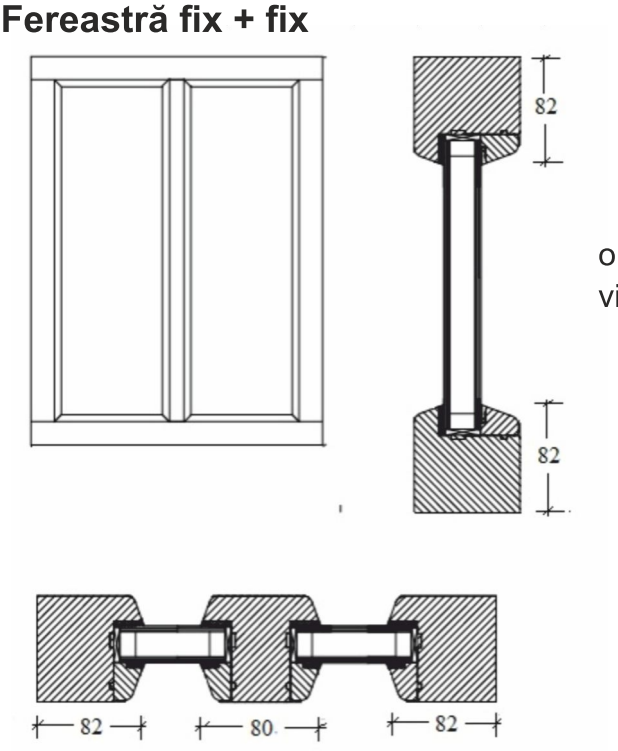


Funcționalitatea unei ferestre este asigurată de canatul mobil și implicit a feroneriei cu care este echipat.

Varietatea sistemelor de acționare este colosală, așa cum veți putea observa în paginile urmatoare.

Ferestre fixe și mobile

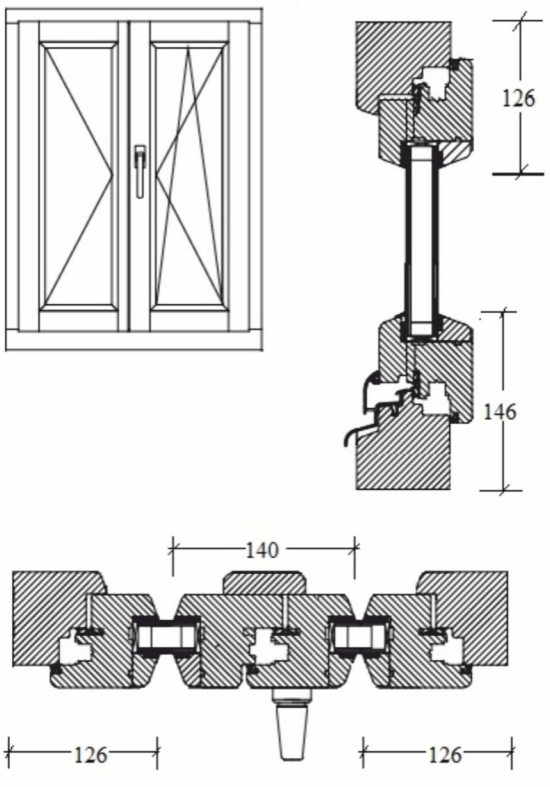
Fereastră fix + fix



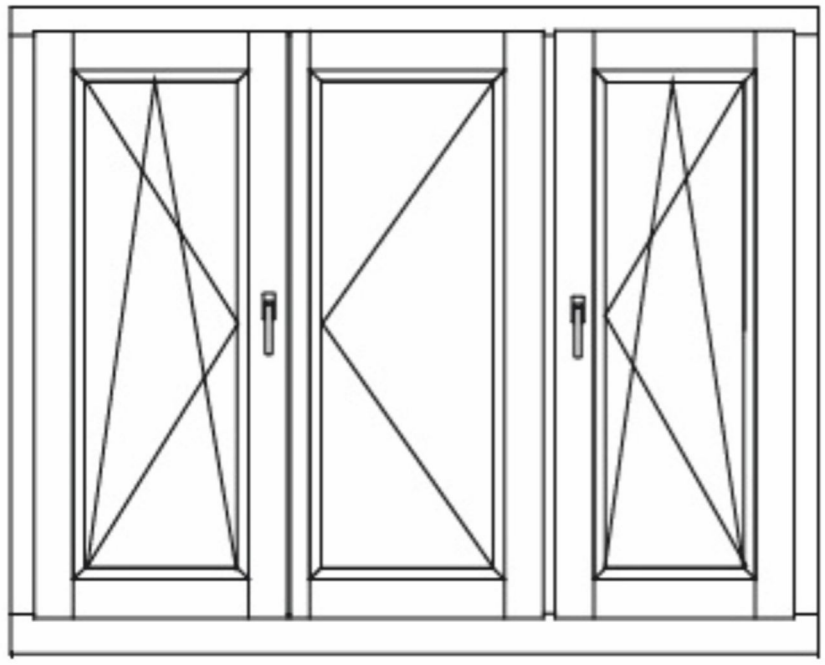
Panourile fix+fix reprezintă varianta optimă atunci când se dorește suprafață vitrată foarte mare și preț mic.

Fereastră dublu canat: mobil + mobil

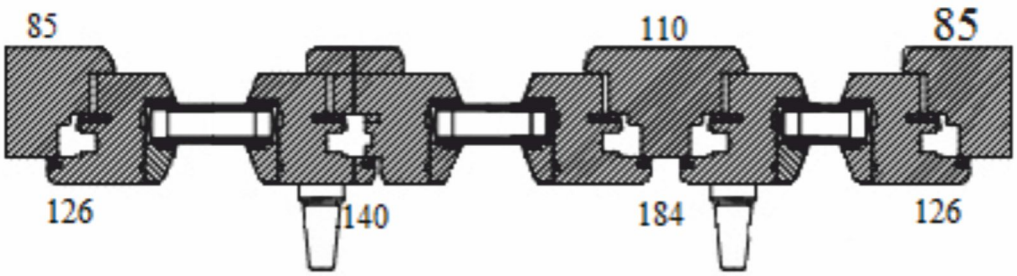
Este cea mai uzuală variantă deoarece permite deschideri mari cu lățimi de 1.000-2.000 mm și înălțimi de 1.000-2.500 mm (varianta fixă permite geamuri mai mari). Se poate face un canat batant și unul oscilobatant, sau ambele oscilobatante.



Fereastră canat mobil + mobil



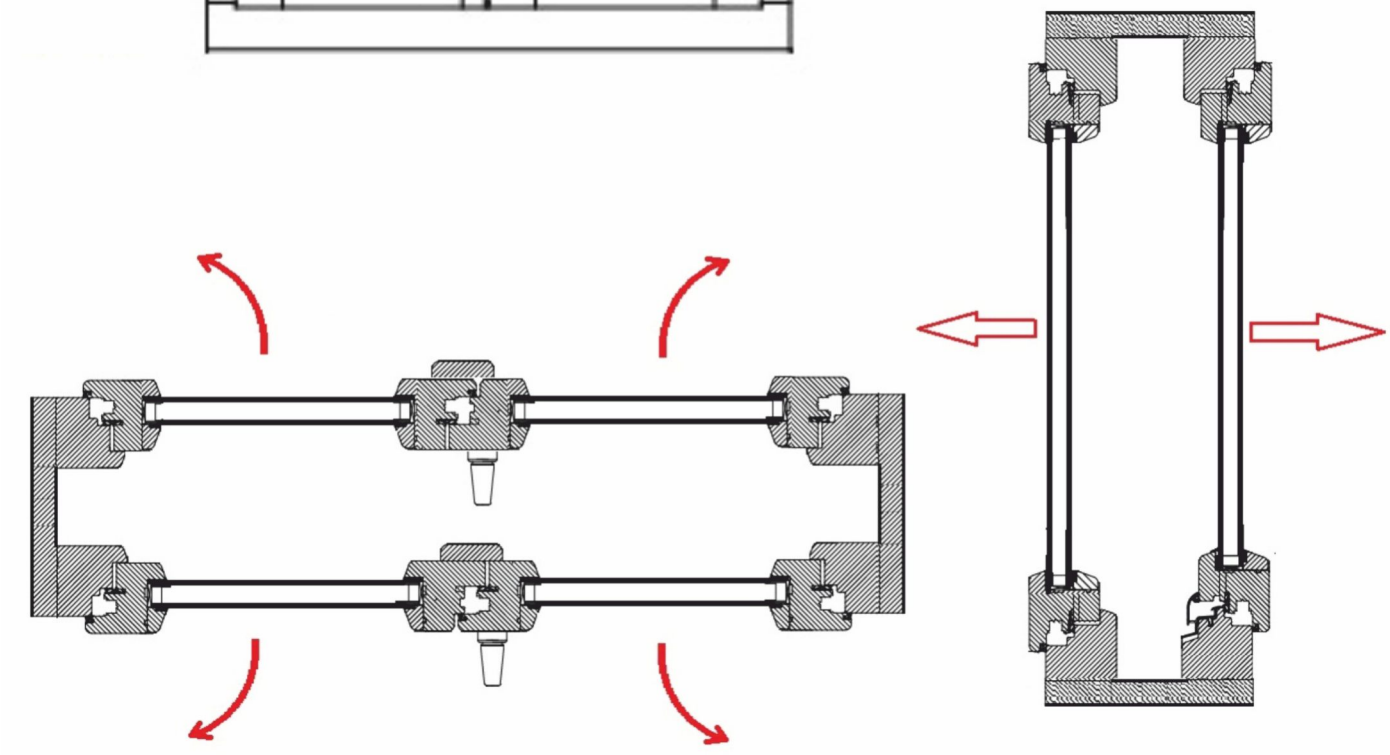




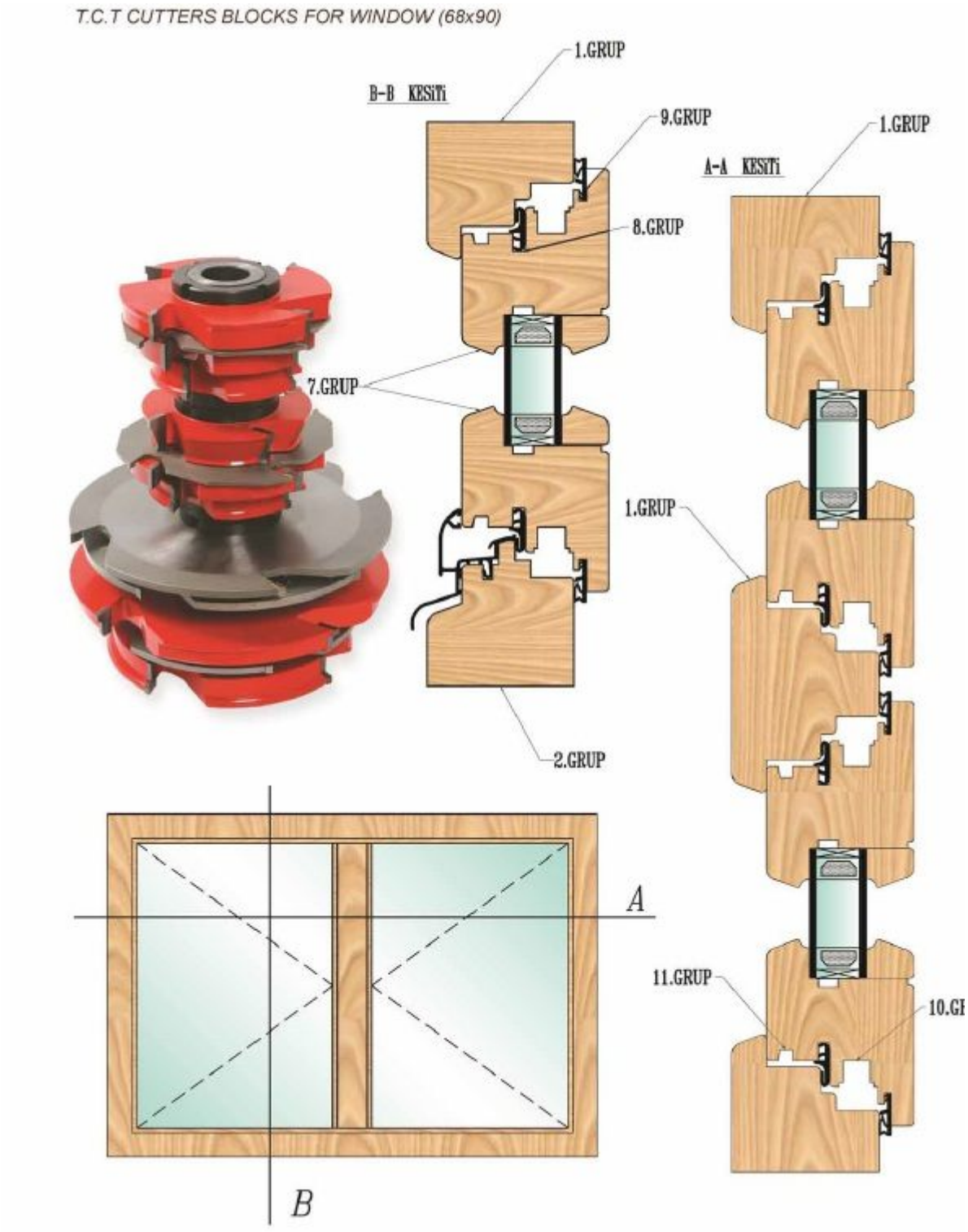
Acolo unde lățimea ferestrei depășește 2000mm și se dorește a fi deschisă toată, este recomandat să se fabrice din 3 canate, două mobile plus un element fix (montant) plus încă un canat mobil

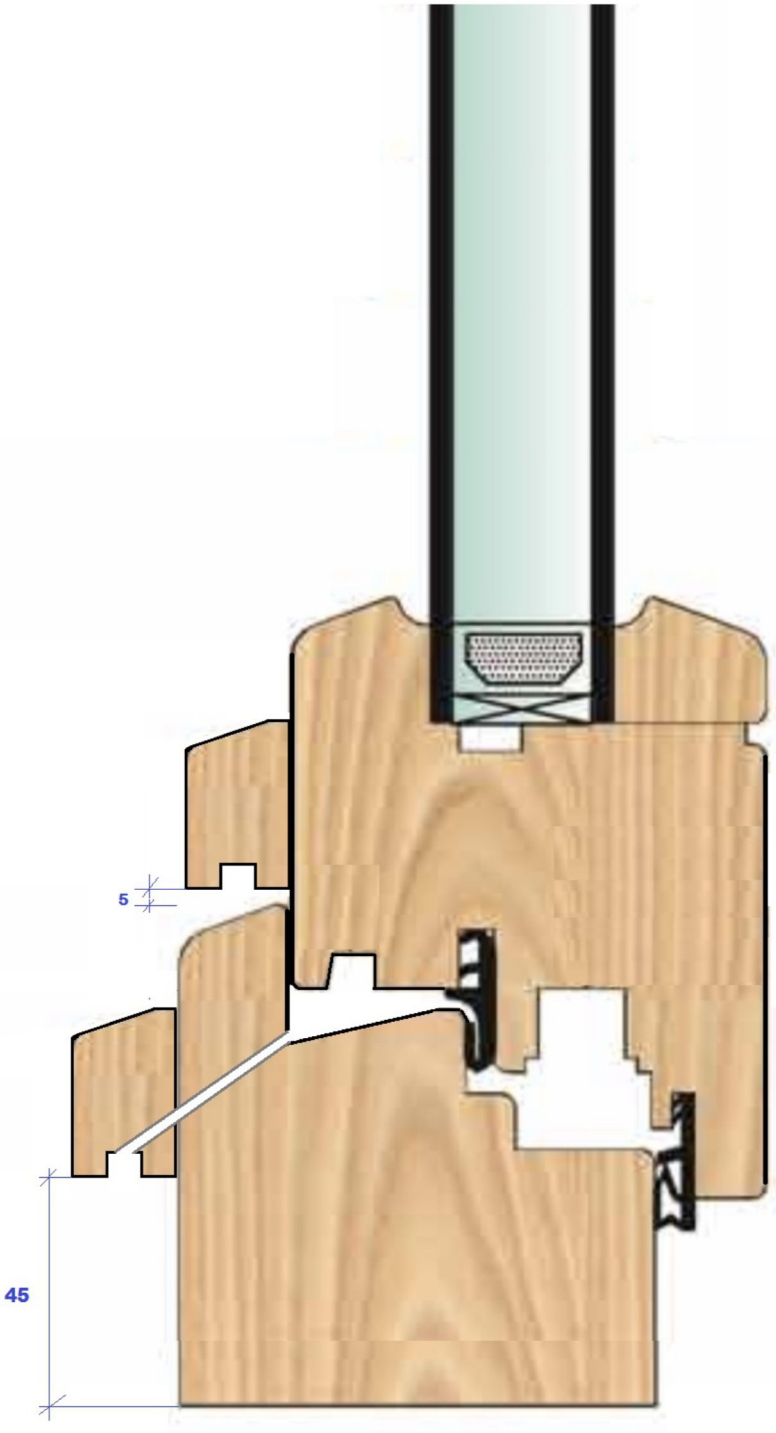
Fereastră dublă

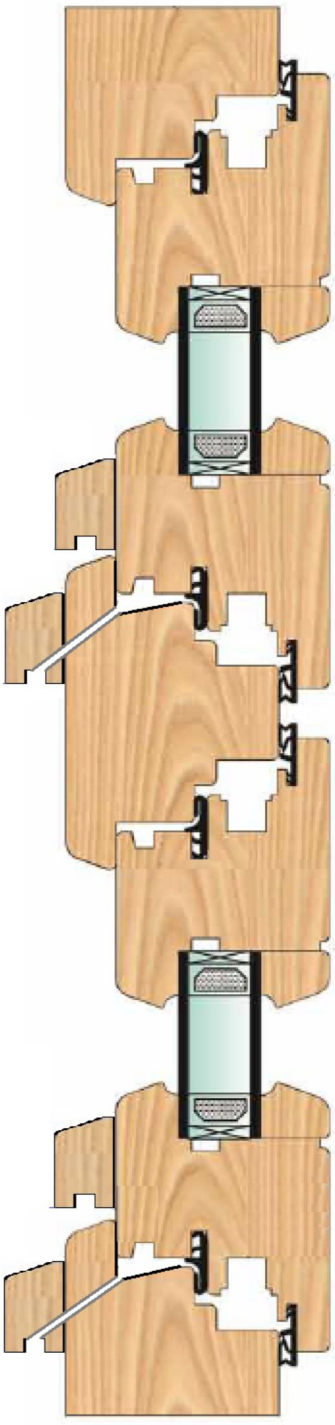




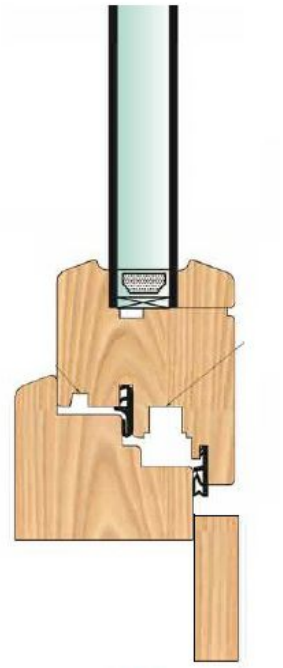
Fereastră cu montant fix




5
45



Aripă de renovare



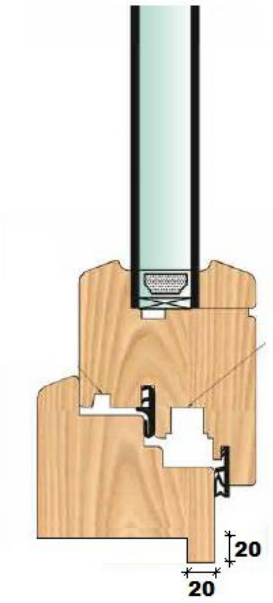
V.1



V.2



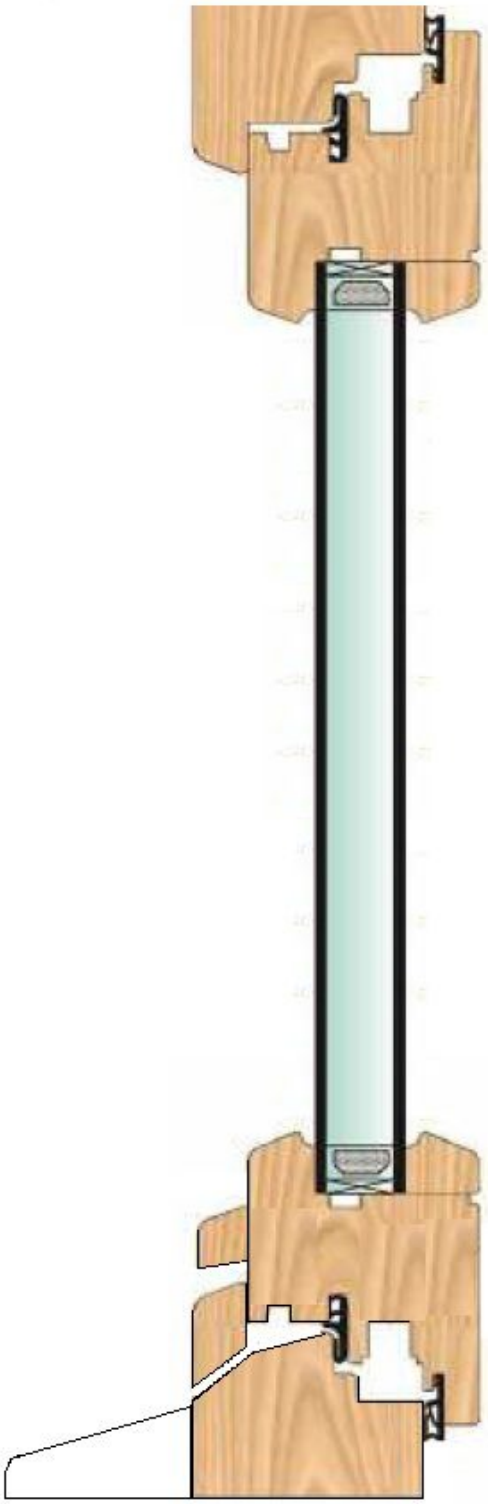
V.3



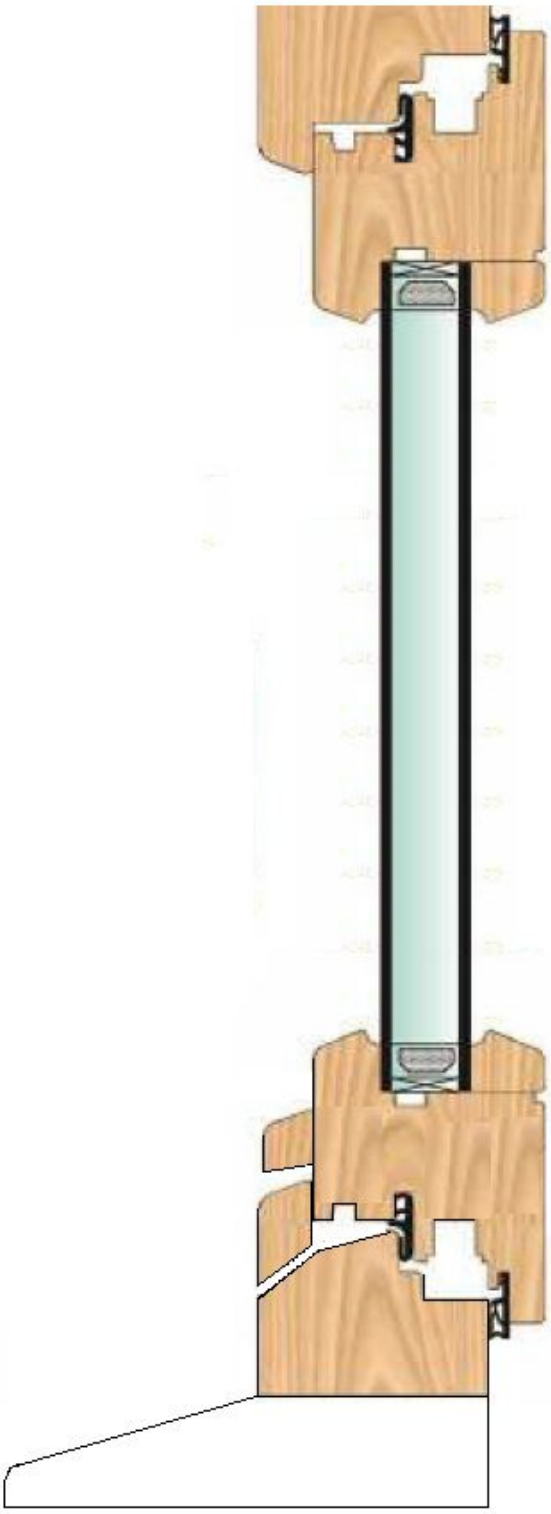
V.4

În țările din Europa se folosesc cu predilecție ferestre cu "aripă de renovare" care dau o notă deosebită interiorului imobilelor. În plus, nu este deloc de neglijat aspectul practic al tâmplăriei din lemn cu " aripă de renovare" având în vedere că nu mai sunt necesare finisaje de zidărie în jurul ferestrei după montaj.

Secțiune toc olandez



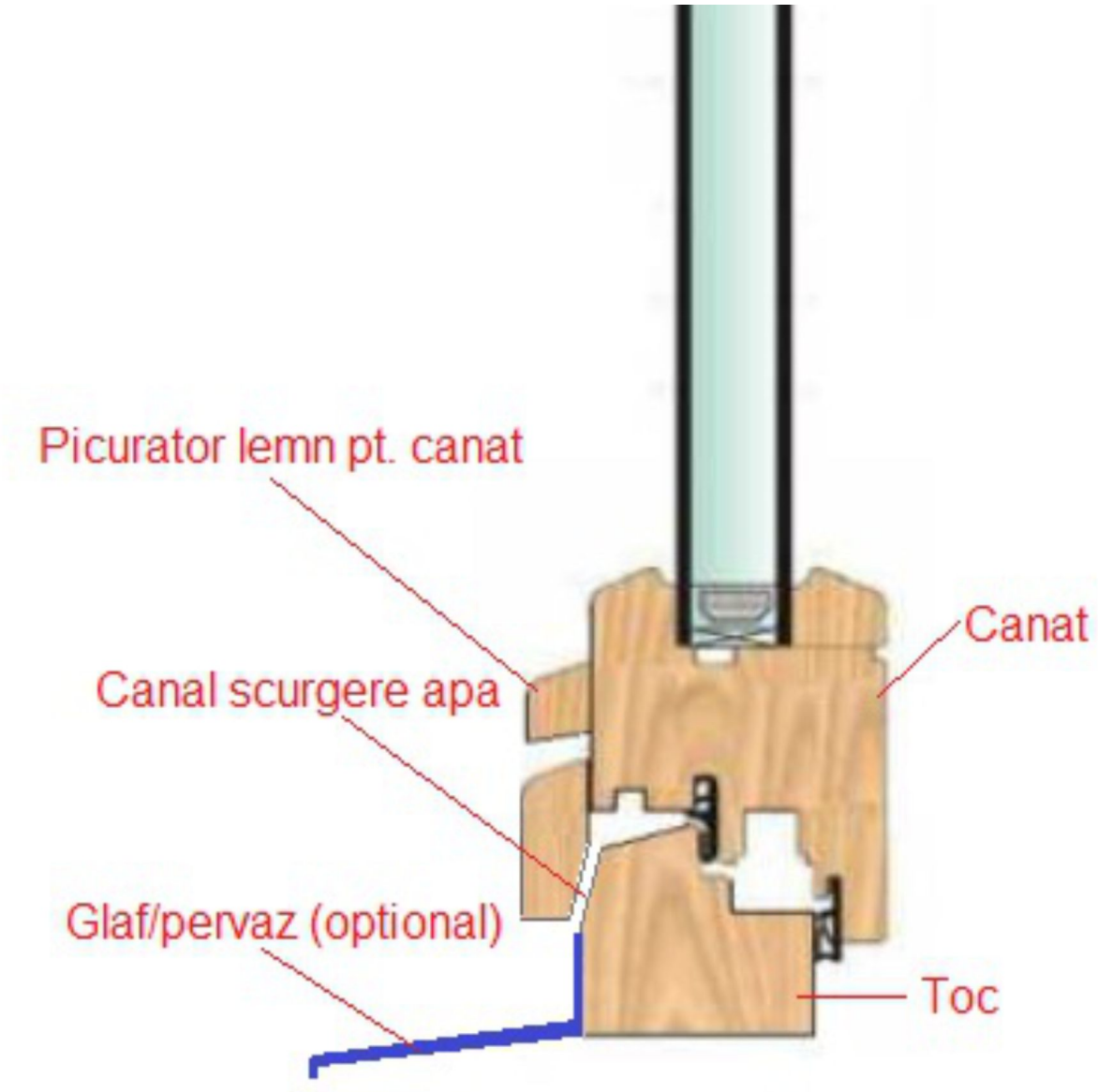
V.1



V.2

Lăcrimar lemn

Aceasta este varianta "lacrimar lemn" disponibilă pentru cei care nu vor lăcrimar aluminiu.
Este aceeași variantă ca pentru cei care solicită "fereastra kit".

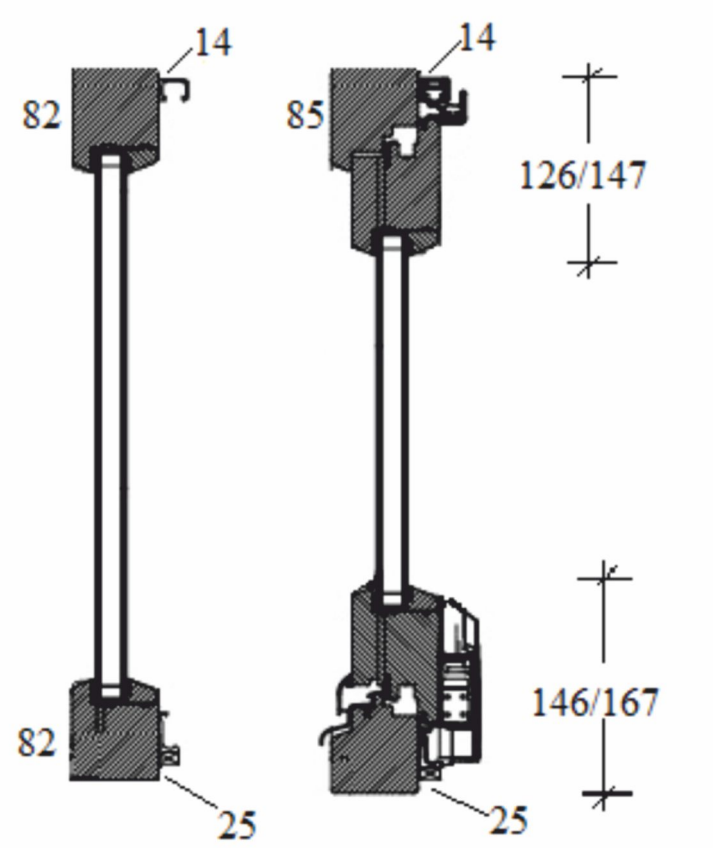


Fereastră, ușă osciloculisantă

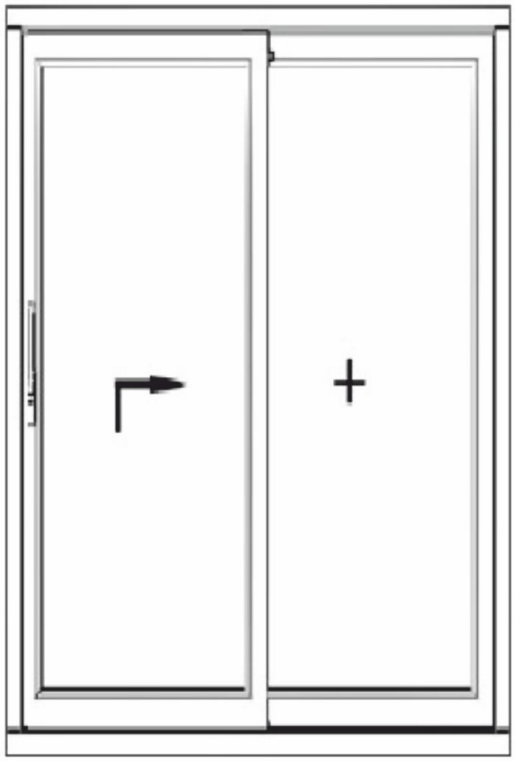


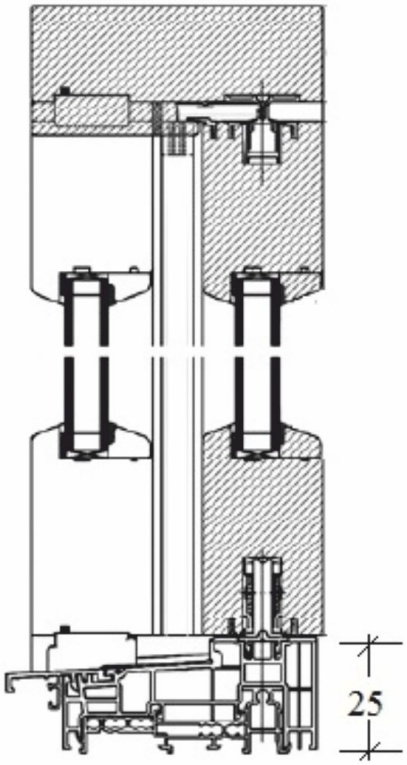
Deschiderea oscilo în plan paralel este un model de fereastră sau ușă pentru terasă care aduce imobilului un plus de confort, permițând vitraje generoase cu foi mobile foarte mari.

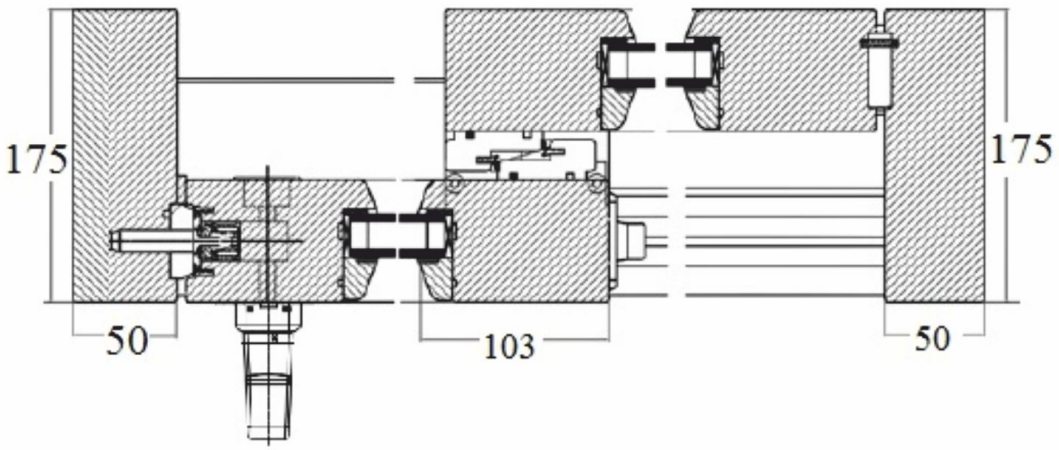
Fiabilă, etanșă, ușor de manipulat, dar mai ales economia de spațiu oferită grație sistemului de glisare în plan paralel - sunt caracteristici care fac ca acest sistem să fie unul dintre cele mai căutate variante de închidere a teraselor.



Culisanta cu ridicare



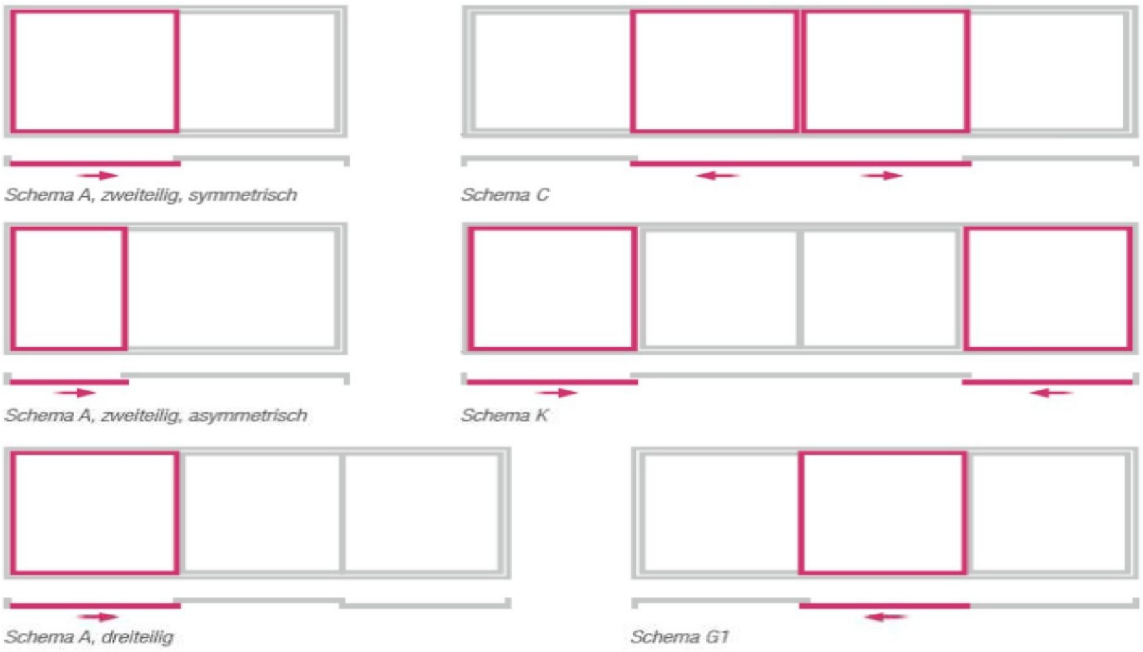




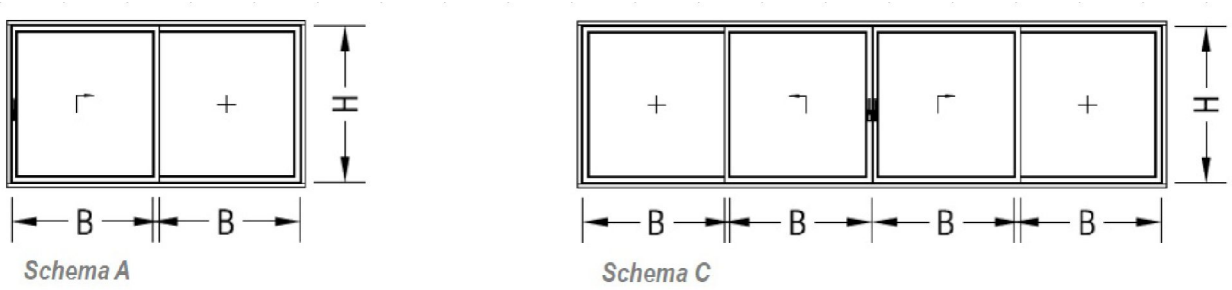
Acolo unde se dorește o suprafață vitrată maximă și în același timp și o deschidere maximă, culisanta cu ridicare este cea mai potrivită alegere. Sunt disponibilemai mult de 5 variante constructive.

Tipologii culisante cu ridicare

Tipuri de deschidere

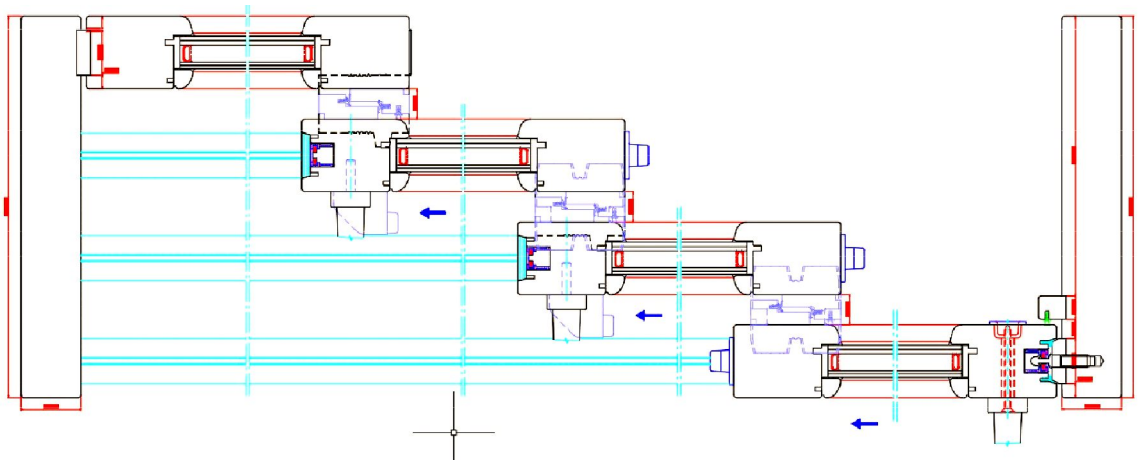


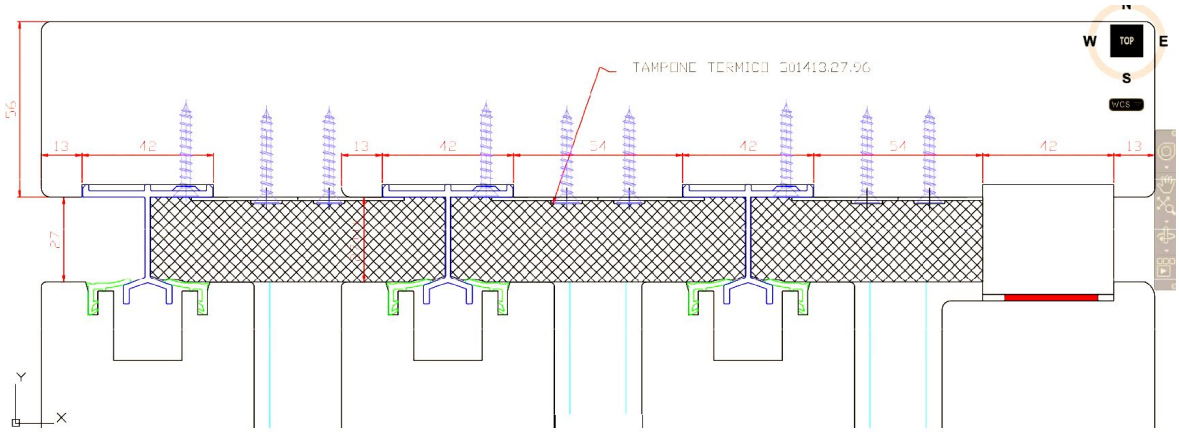
Limite dimensiuale

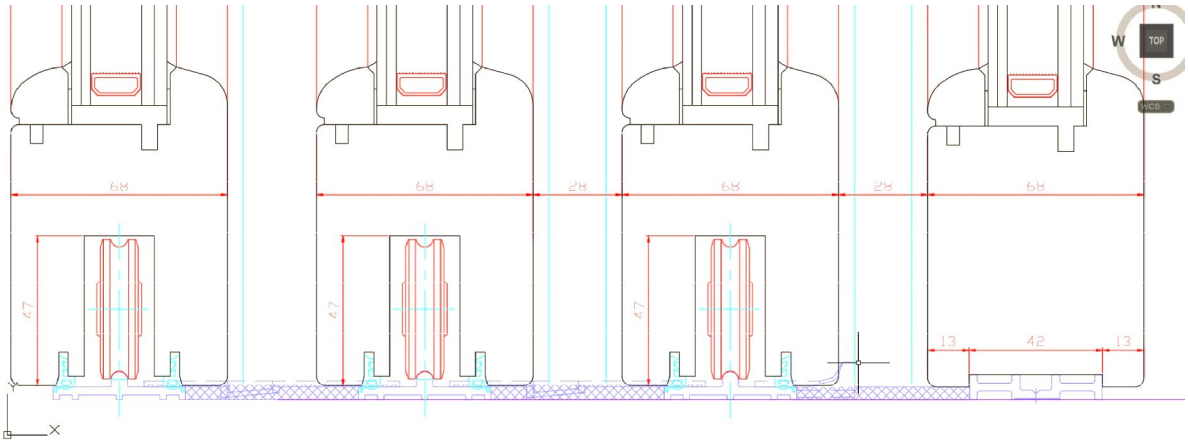


L(B) x H canat: până la 3000 x 2700* mm
Lățimea minimă a canatului > 1425 mm pentru canate de la 301 până la 400kg
** Funcție de zona de montaj, respectiv factorii climatici (expunere la acțiunea vântului, etc)*

Schemă culisantă specială



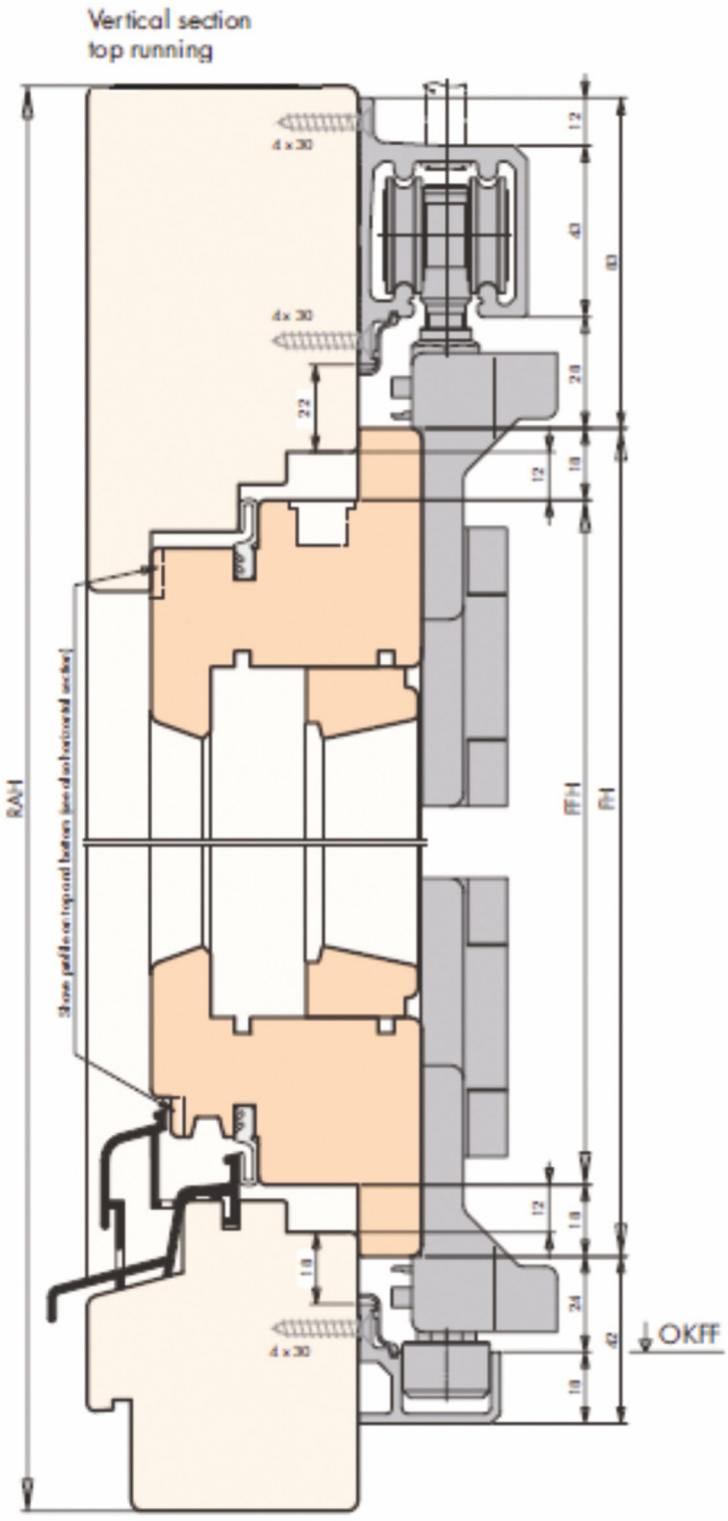


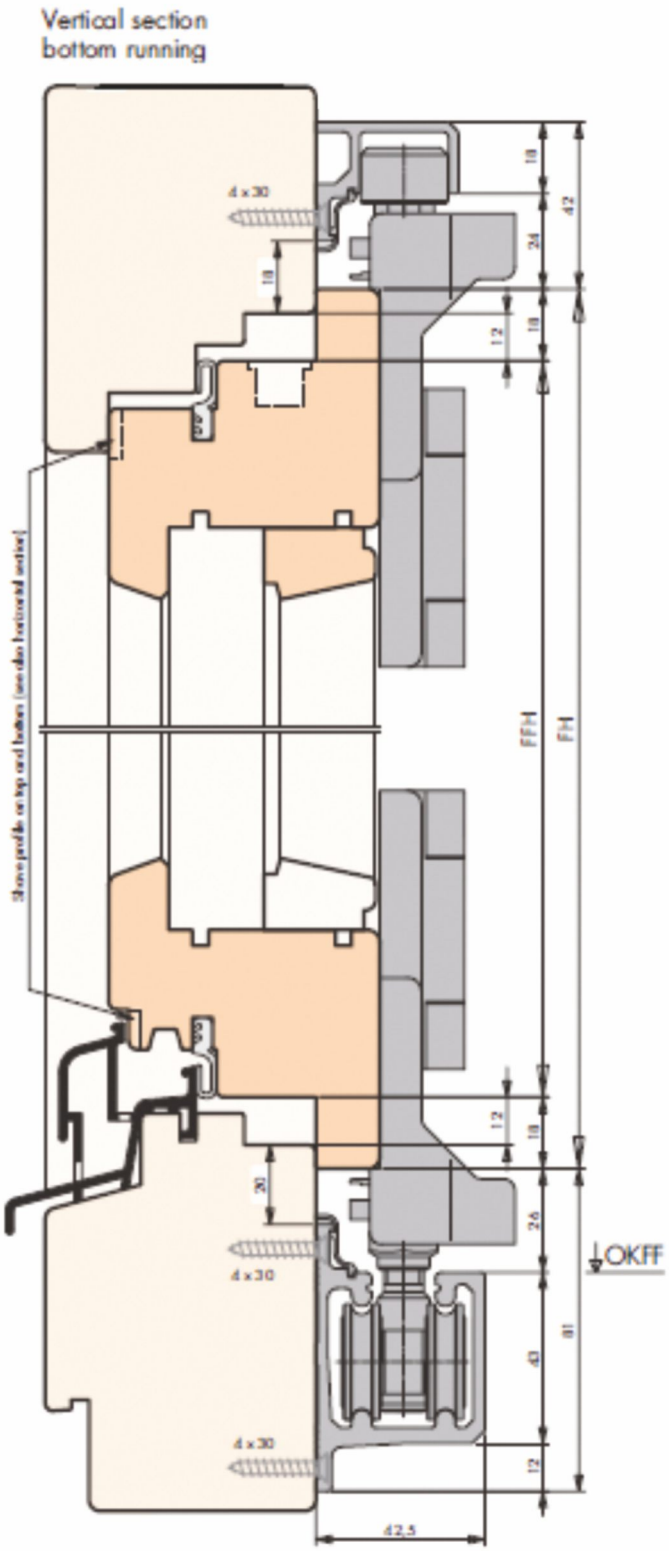


Culisantele speciale sunt sisteme de tâmplărie lemn folosite în general pentru terase. Ele oferă deschideri generoase, protecție termică foarte bună, ușurință în exploatare și fiabilitate în timp.
De asemenea, în funcție de tipul geamului folosit, se poate obține protecție solară excelentă, iar în cazul folosirii geamului tip "Silence" coeficientul acustic poate fi îmbunătățit foarte mult.

- Lungime maximă: 12.000 mm
- Înalțime maximă: 3.000 mm
- Suprafață maximă: 36 mp

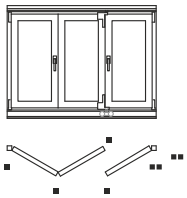
Armonică/pliantă de exterior





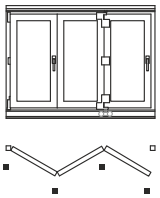
Tipologii armonică/pliantă

Schema 321



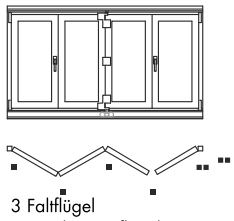
2 Faltflügel
1 Durchgangsflügel

Schema 330



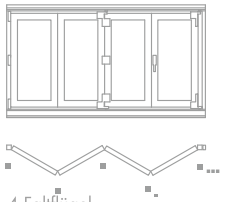
3 Faltflügel
0 Durchgangsflügel[1)]

Schema 431



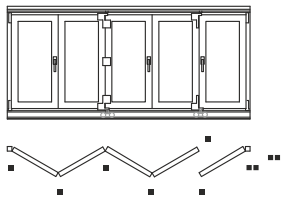
3 Faltflügel
1 Durchgangsflügel

Schema 440*



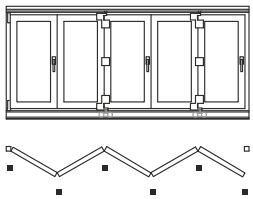
4 Faltflügel
0 Durchgangsflügel[1)]

Schema 541



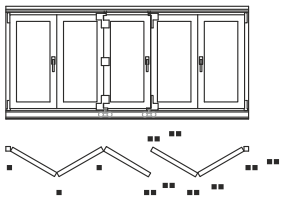
4 Faltflügel
1 Durchgangsflügel

Schema 550



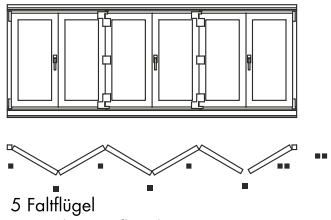
5 Faltflügel
0 Durchgangsflügel[1)]

Schema 532



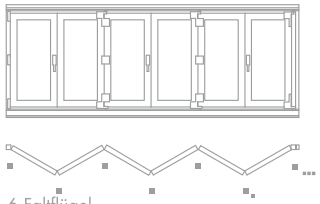
3+2 Faltflügel
0 Durchgangsflügel[1)]

Schema 651



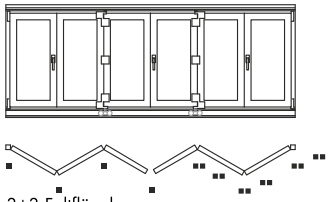
5 Faltflügel
1 Durchgangsflügel

Schema 660*



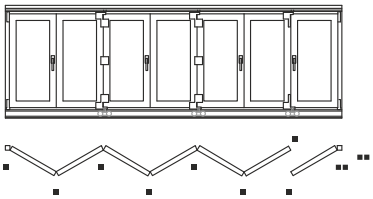
6 Faltflügel
0 Durchgangsflügel[1)]

Schema 633



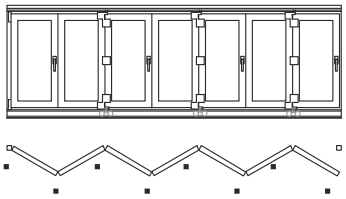
3+3 Faltflügel
0 Durchgangsflügel[1)]

Schema 761



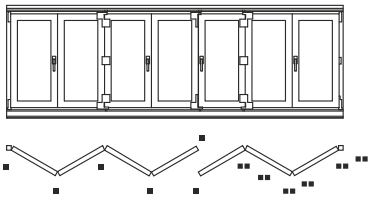
6 Faltflügel
1 Durchgangsflügel

Schema 770



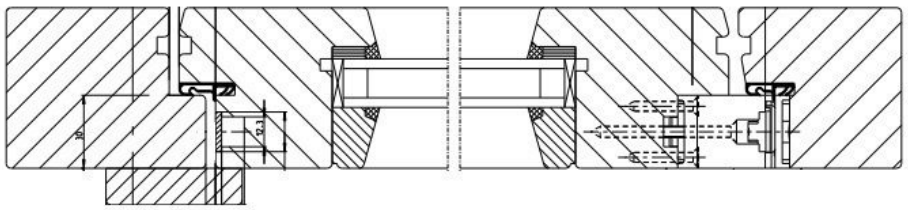
7 Faltflügel
0 Durchgangsflügel[1)]

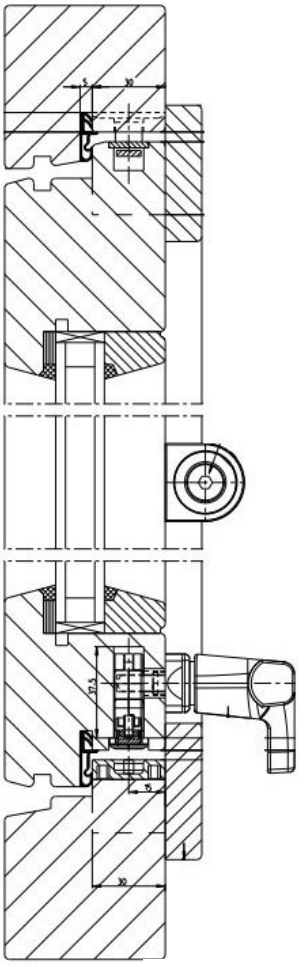
Schema 743



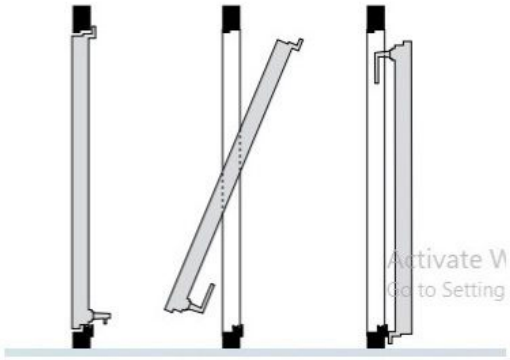
4+3 Faltflügel
0 Durchgangsflügel[1)]

Fereastră pivotantă





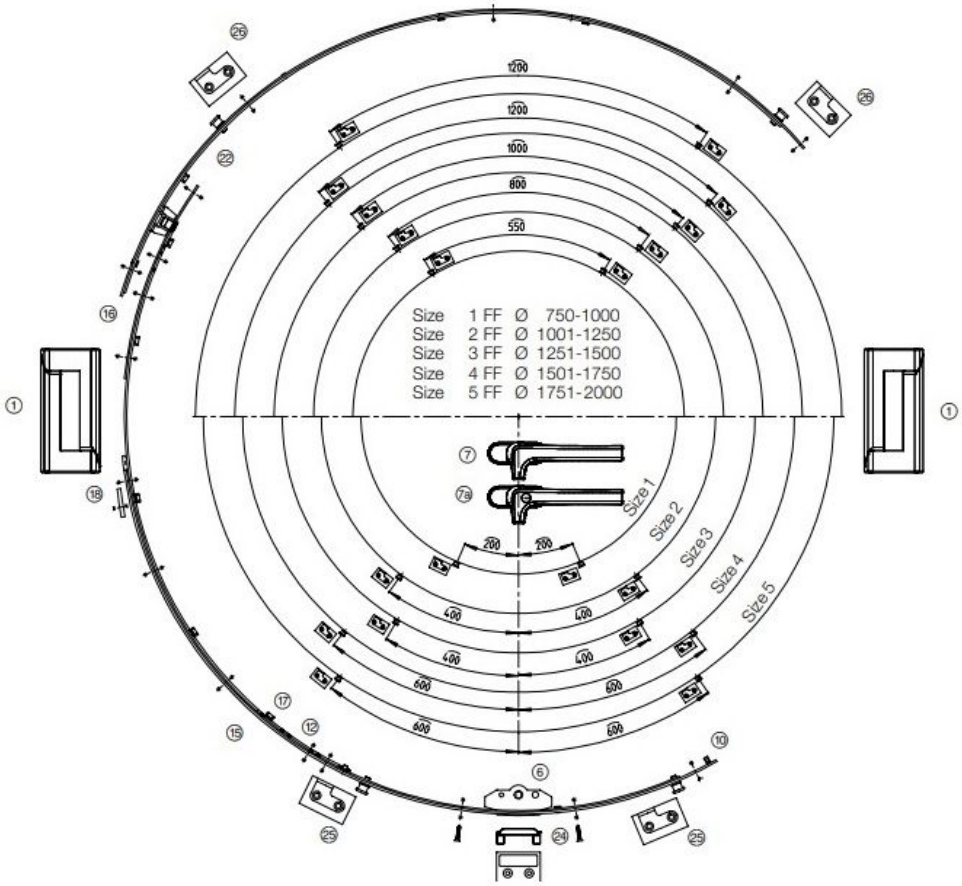


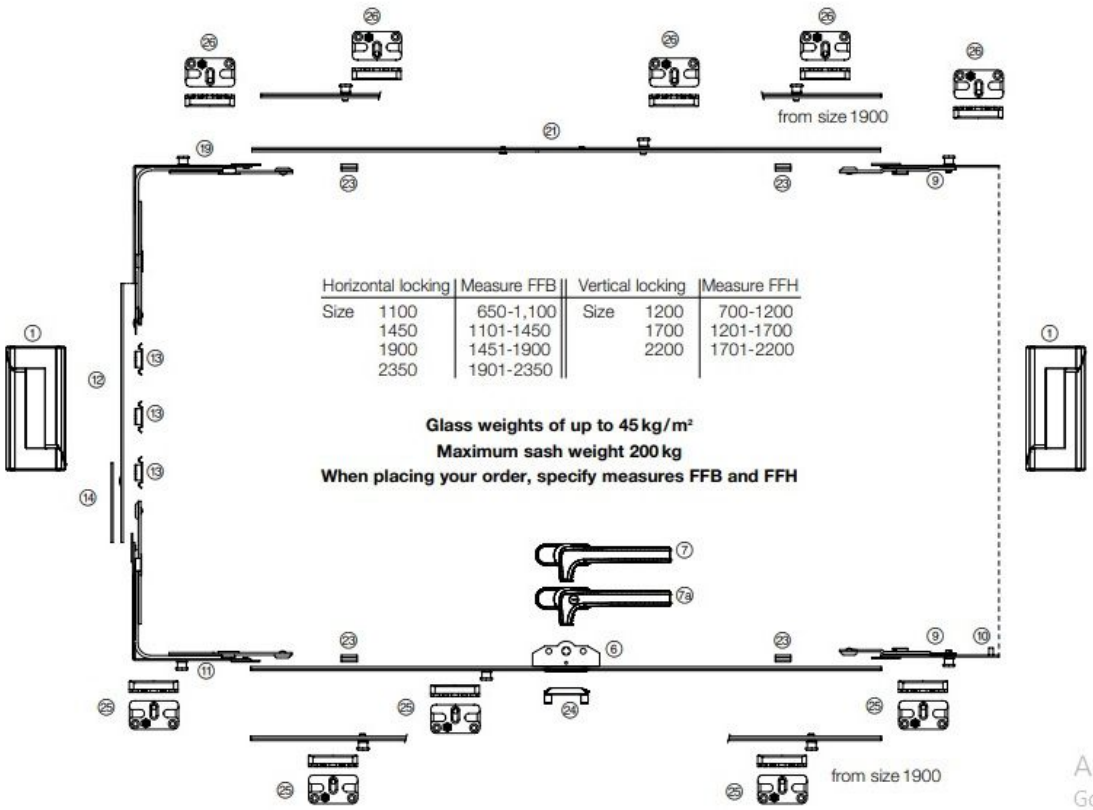






Feronerie pivotanta

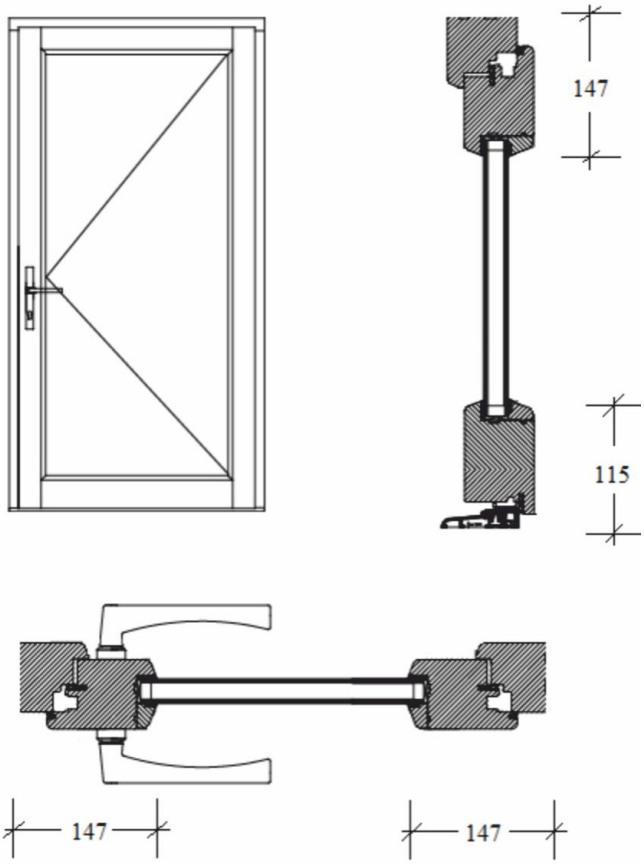


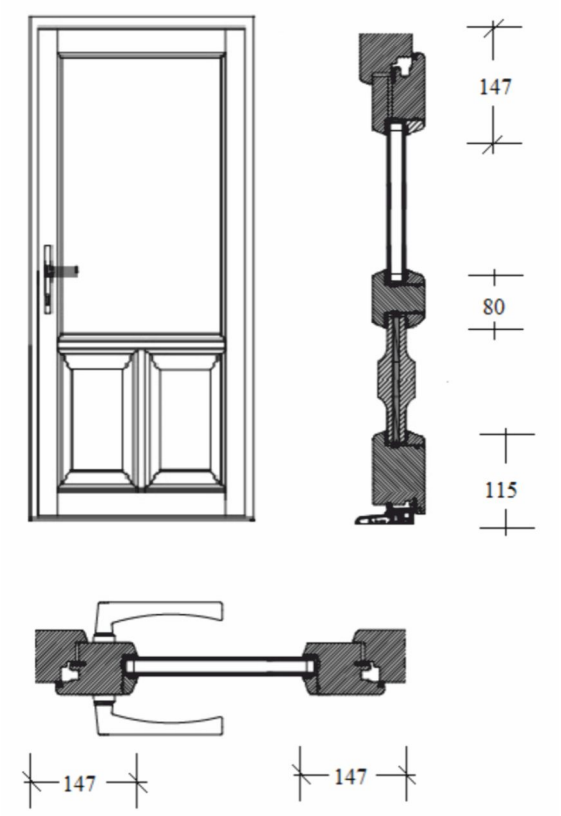


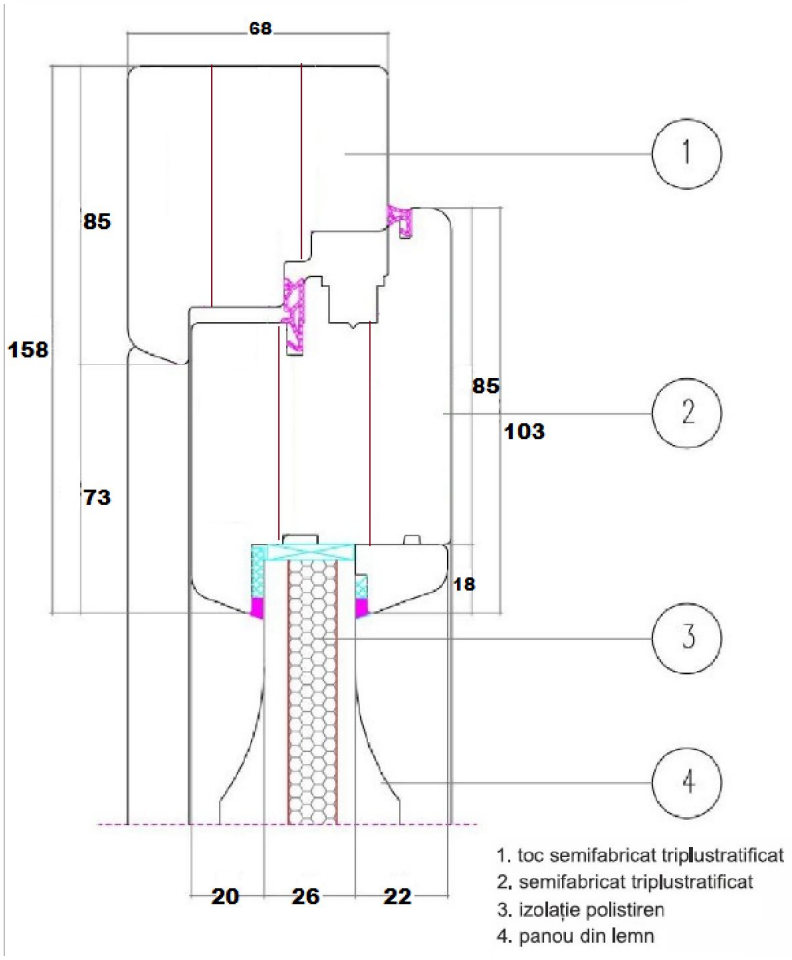
Horizontal locking	Measure FFB	Vertical locking	Measure FFH
Size 1100	650-1,100	Size 1200	700-1200
1450	1101-1450	1700	1201-1700
1900	1451-1900	2200	1701-2200
2350	1901-2350		

Glass weights of up to 45 kg/m²
Maximum sash weight 200 kg
When placing your order, specify measures FFB and FFH

Uși cu sticlă și tăblii

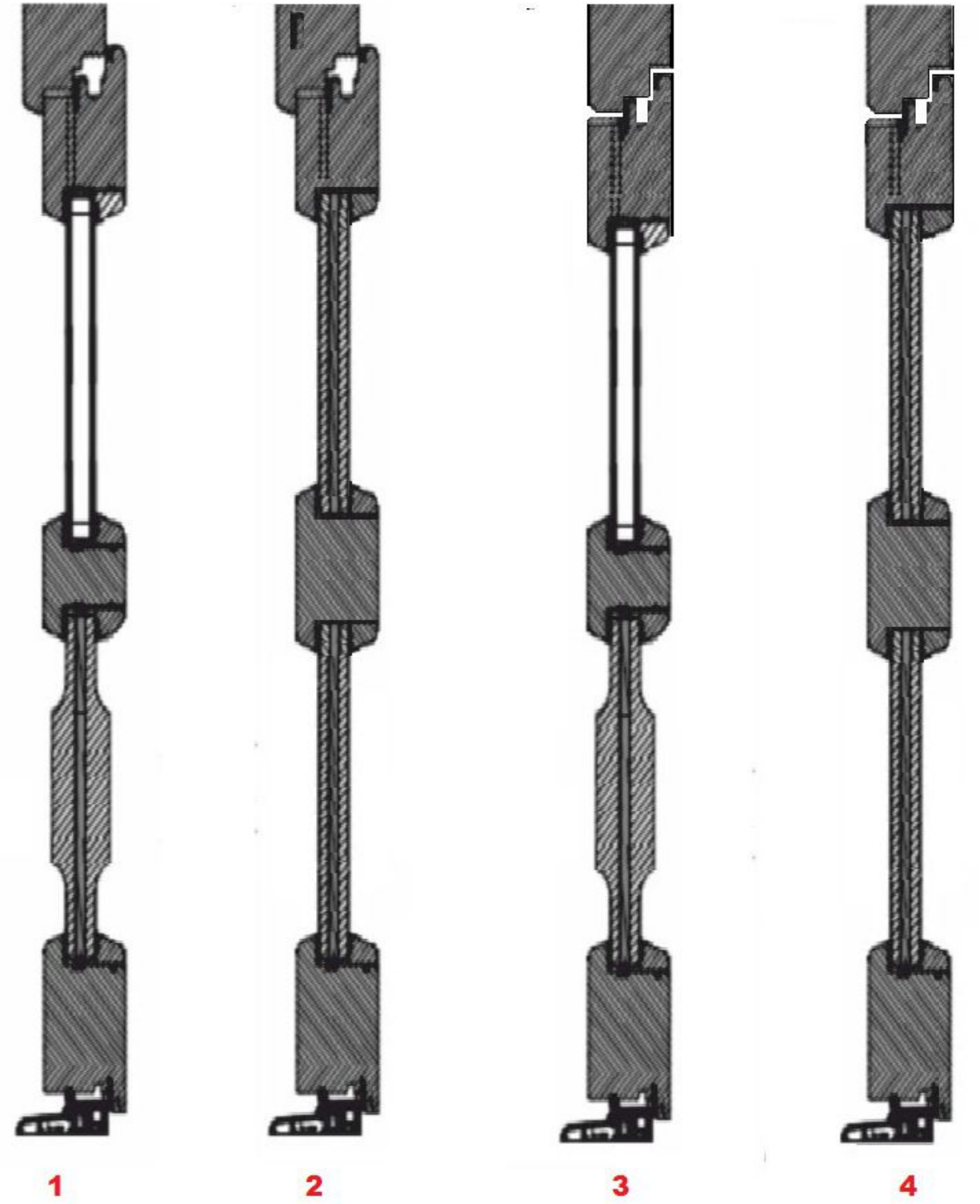






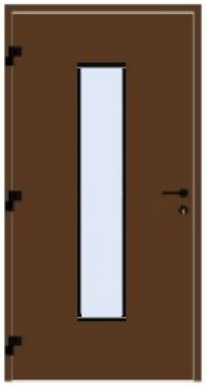
O ușă din lemn bun va avea tăblii care pot fi realizate în multe variante și care dau un aspect robust și deosebit intrării în locuință.

Secțiuni uși

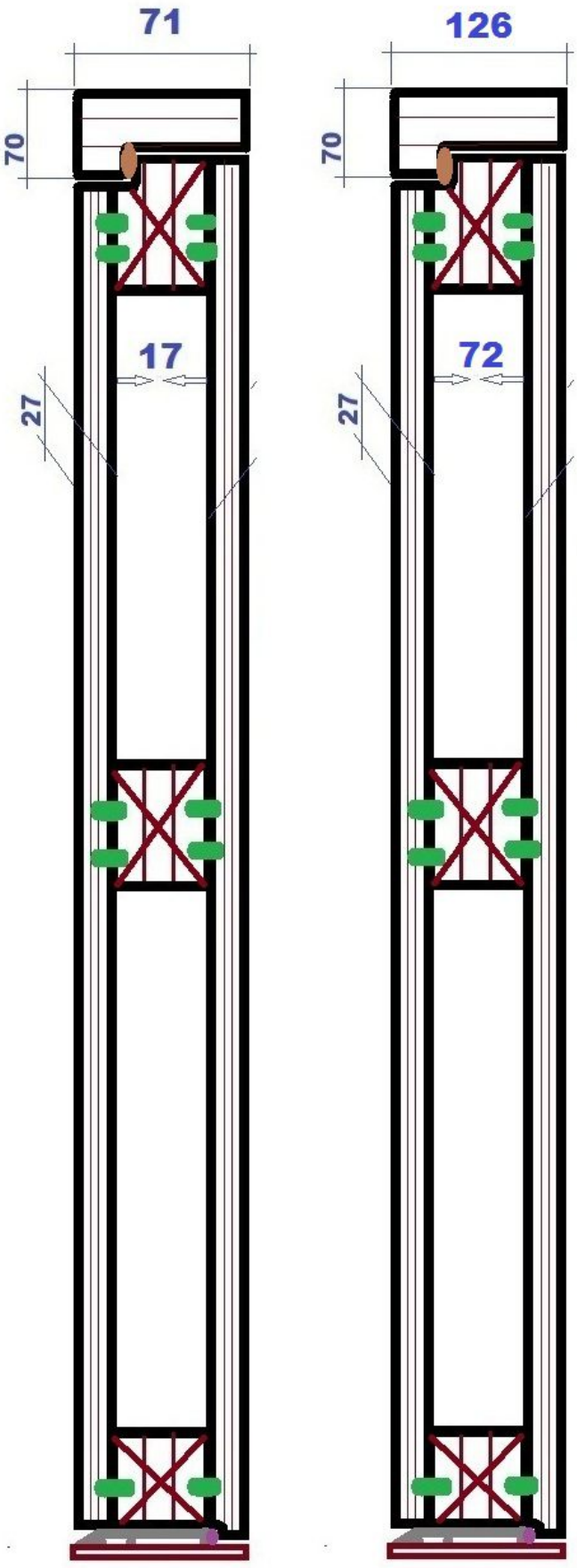


Uși coplanare pentru exterior

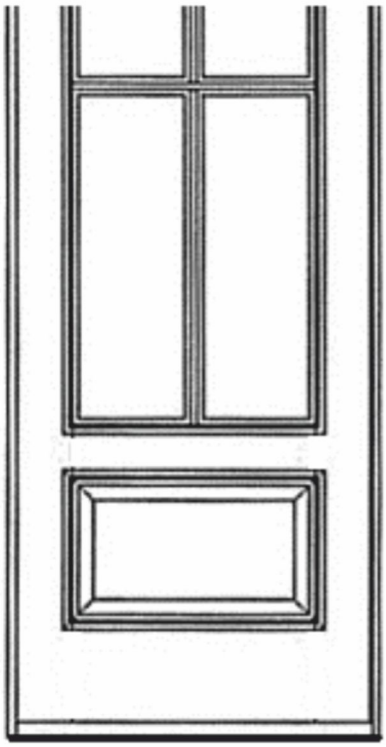




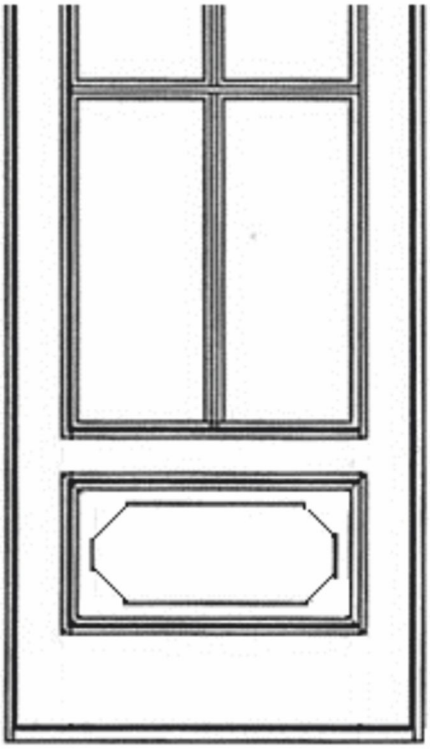




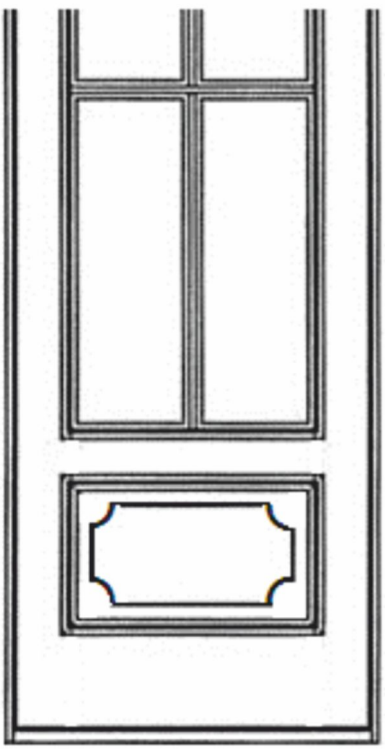
Tăblii de uși



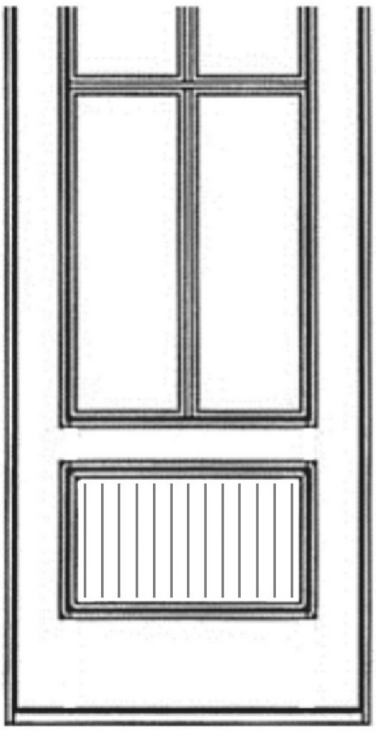
1



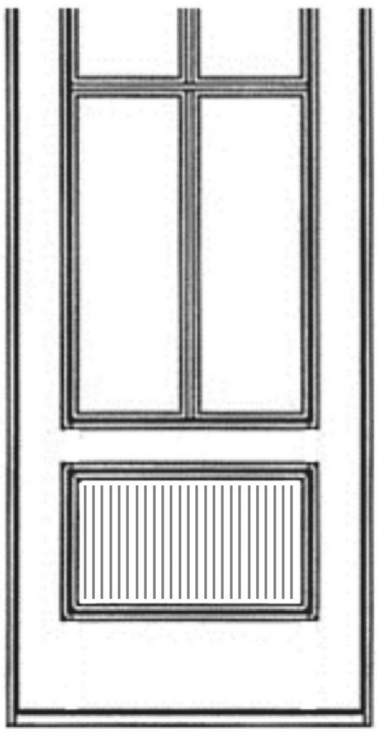
2



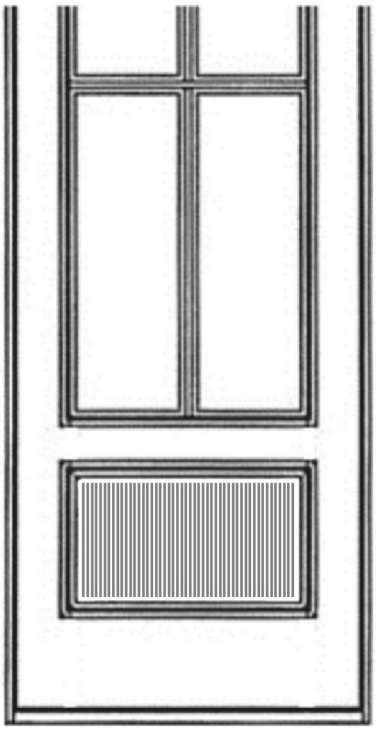
3



4

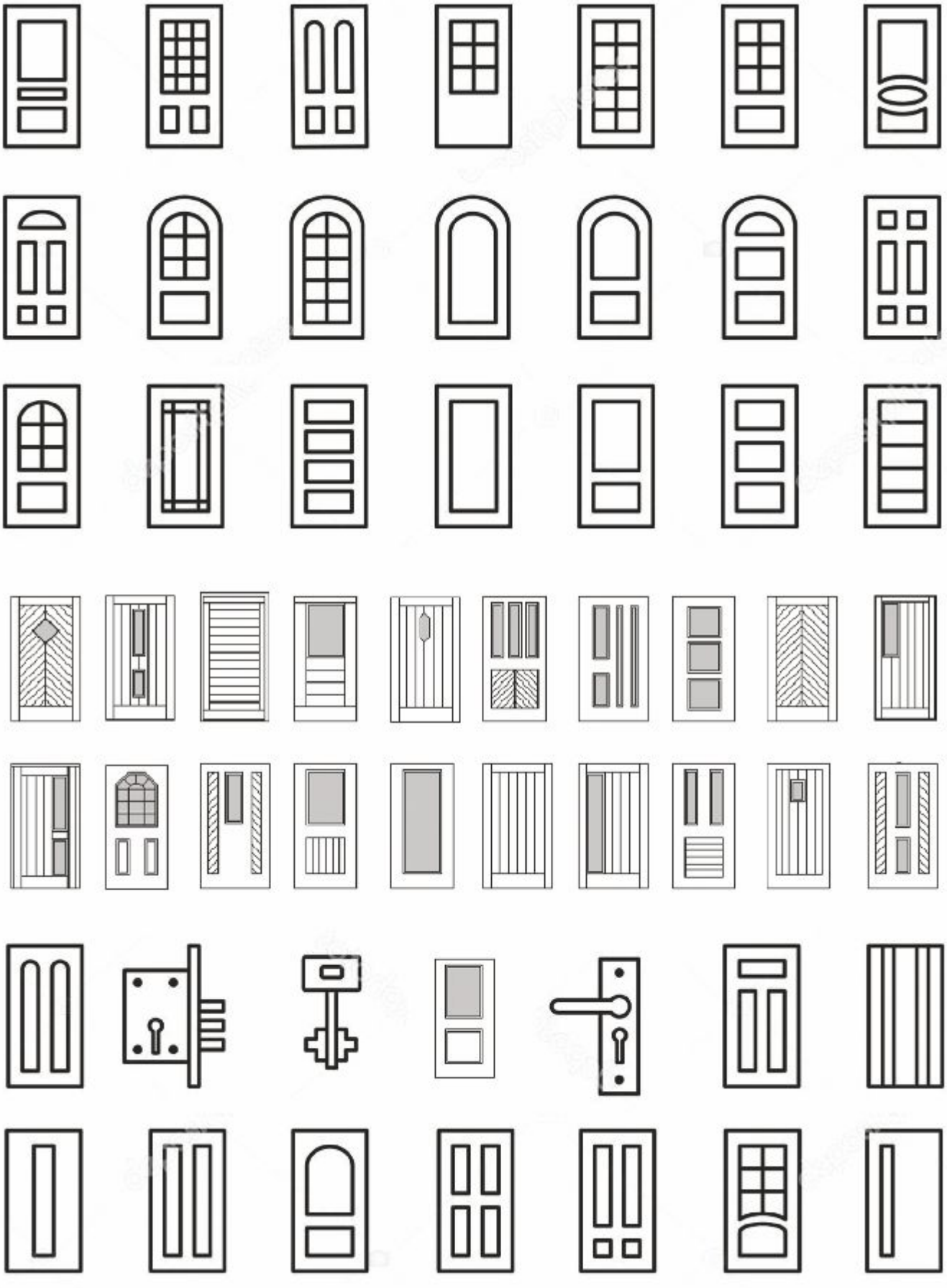


5



6

Schițe de uși

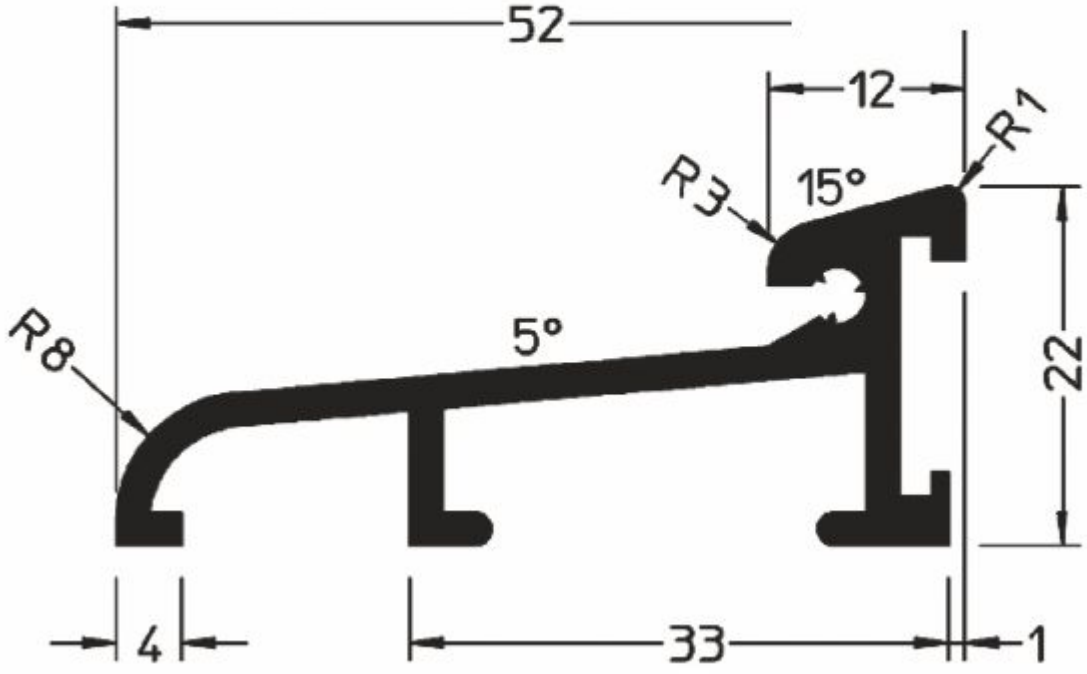


Praguri de uși









Prag ridicător

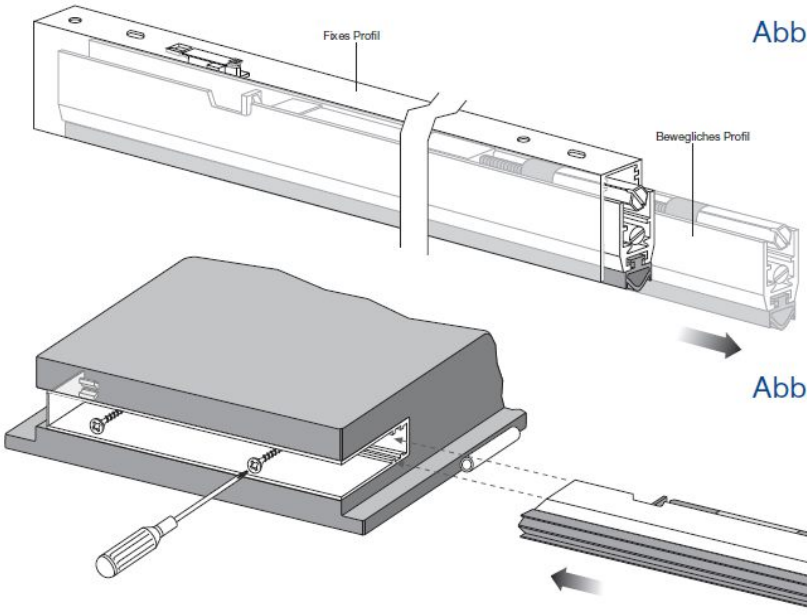


Abb. 1 Standardmontage :

- Kürzen Sie den Türdichter auf die Länge der Tür (siehe Abb. 1)
- Entfernen Sie den beweglichen Einsatz aus dem Aluminiumprofil (Abb. 2)

Abb. 2

- Stecken Sie das Aluminiumprofil bündig in die Türnut und fixieren es.
- Setzen Sie den beweglichen Einsatz in das Aluminiumprofil ein (Abb. 3).

Abb. 3 Feinjustierung

- Drehen Sie die Einstellschraube um den Abstand der Dichtlippe zum Boden einzustellen (Abb. 5a).
- Drehen Sie die Messingschraube um den Neigungswinkel des Türdichters einzustellen um so ggf. einen schrägen Boden auszugleichen (Abb. 3B).

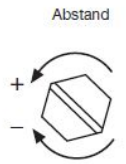


Abb. 3a

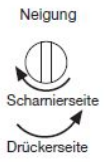
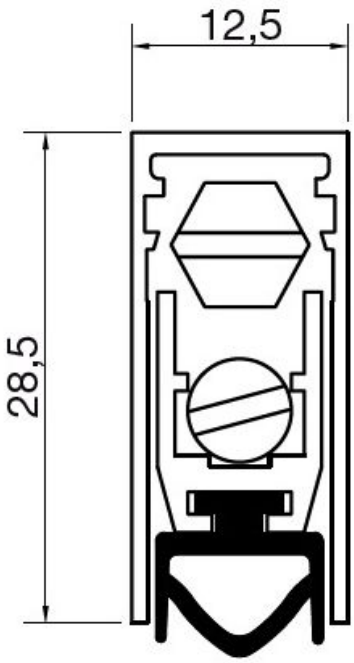
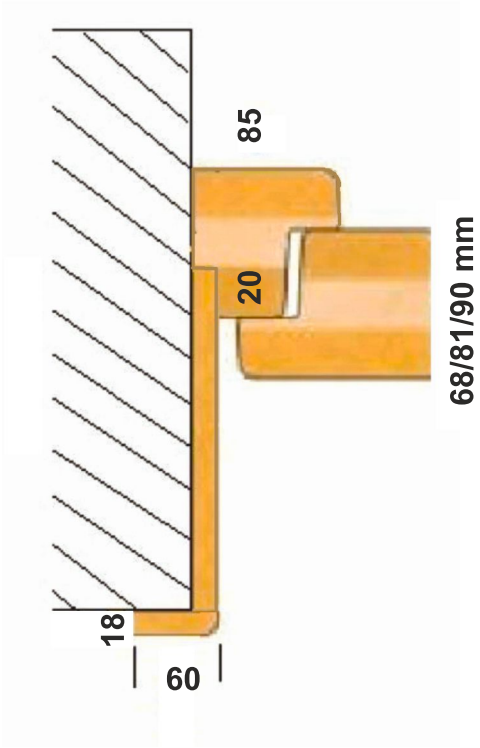


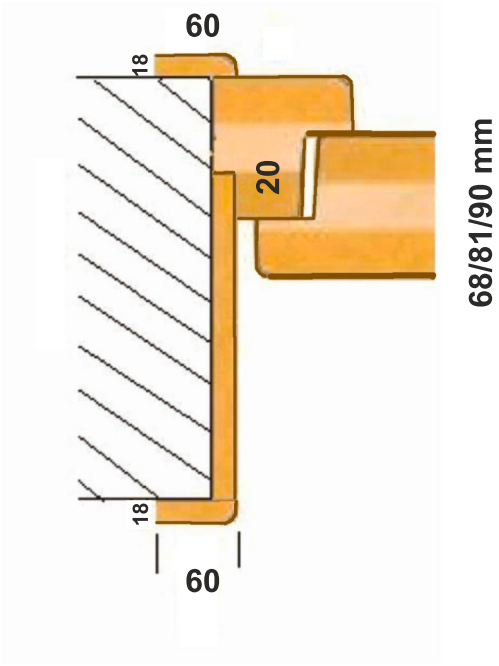
Abb. 3b

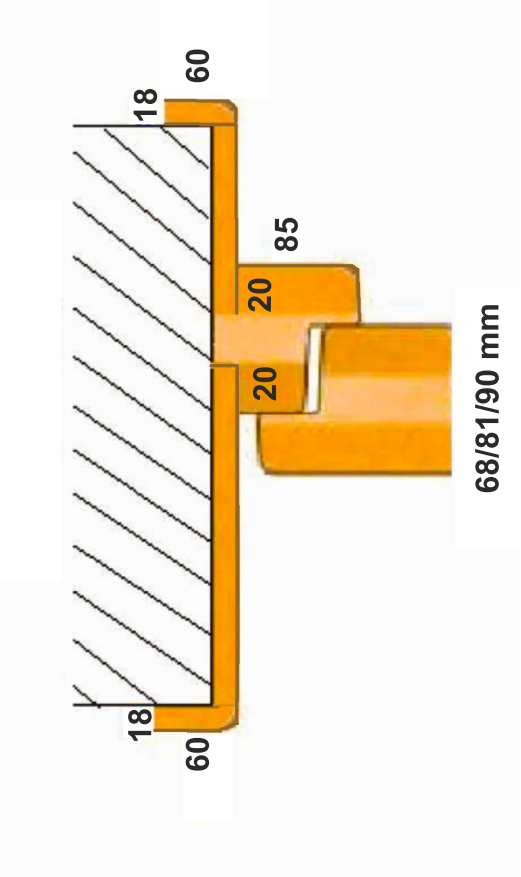




Pervaz și extensie uși/ferestre

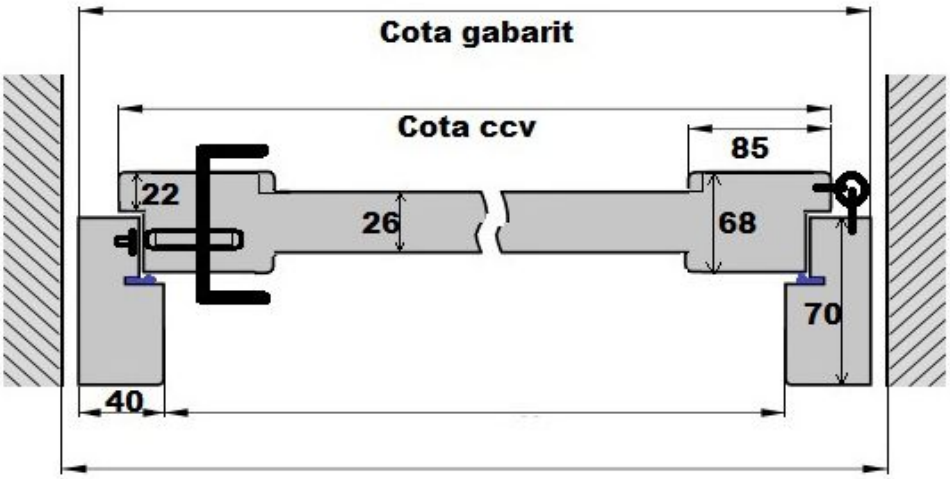




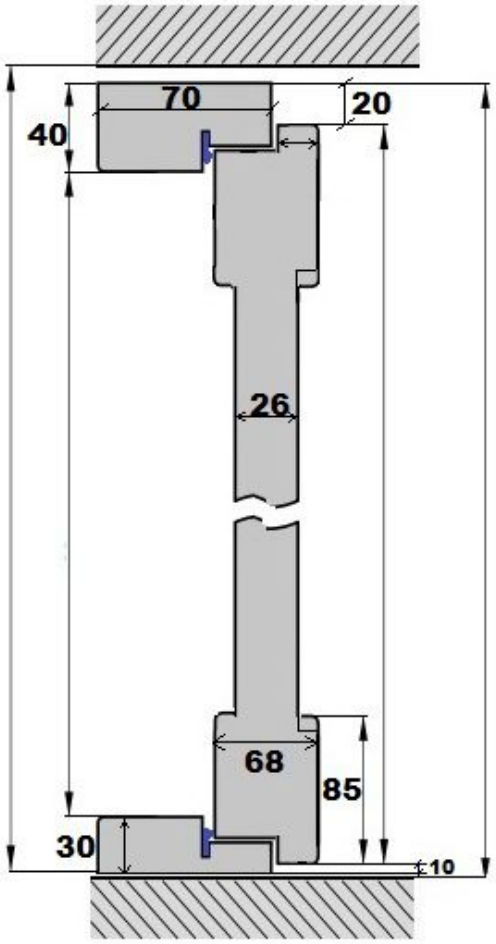


Secțiuni uși interior triplustratificate

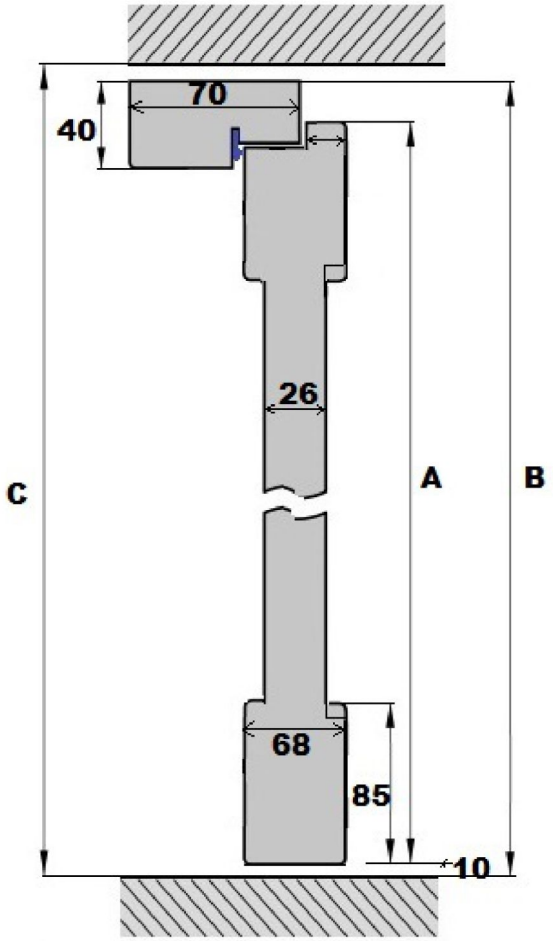
Secțiune orizontală
Profil triplustratificat



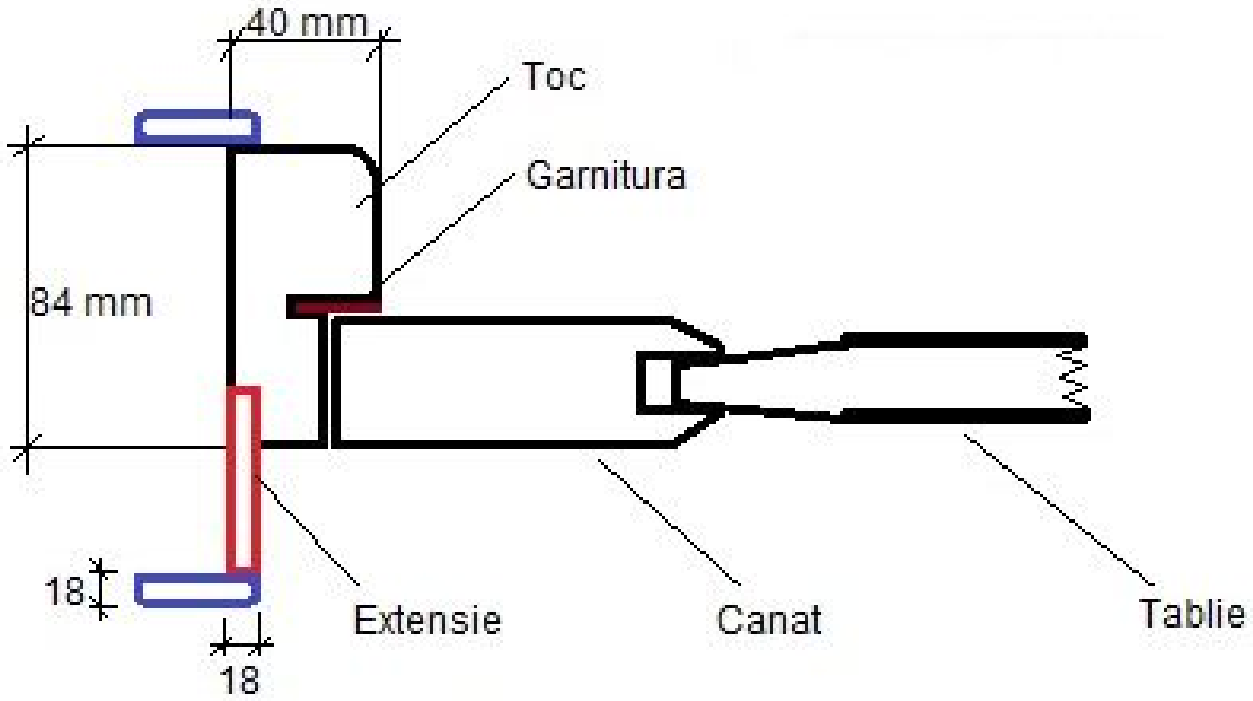
Secțiune verticală
Profil triplustratificat
cu prag de lemn

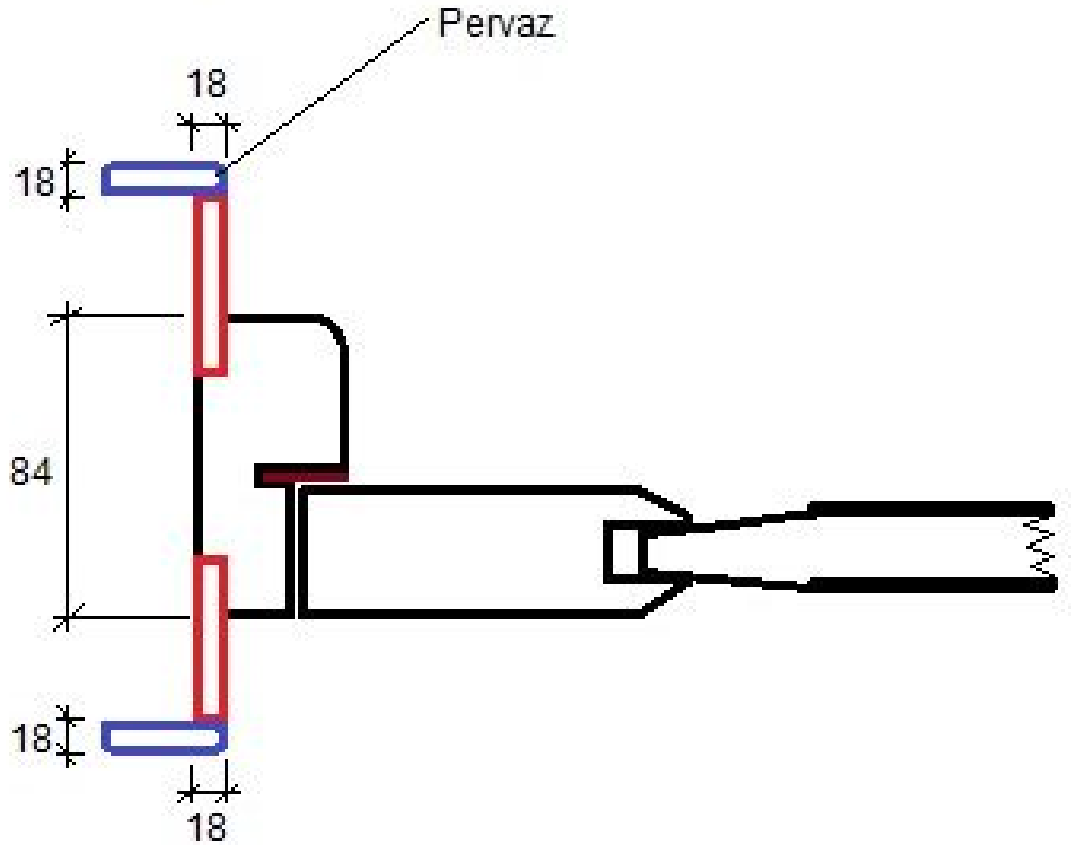


Secțiune verticală
Profil triplustratificat
fără prag

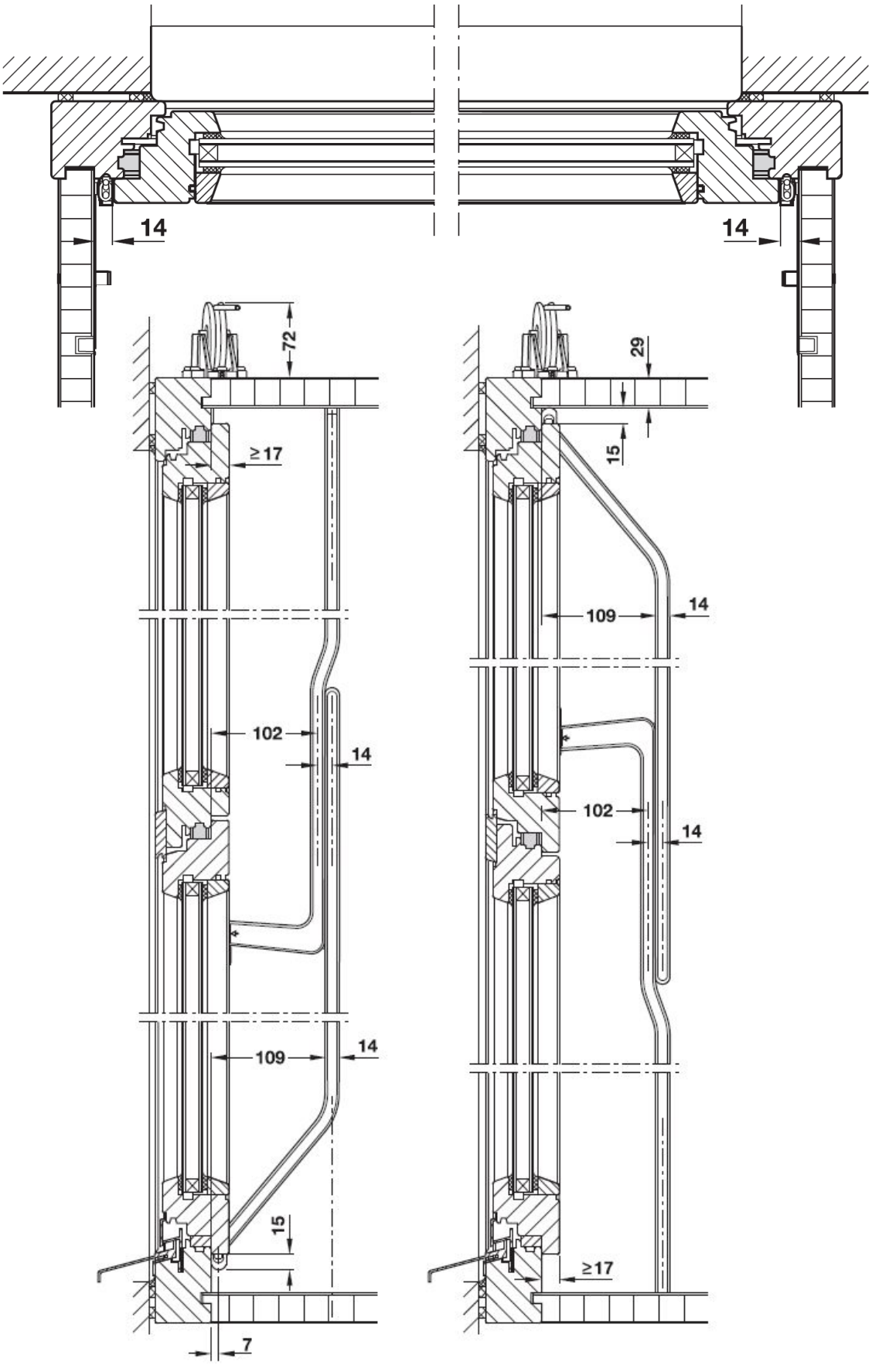


Secțiuni uși interior dublustratificate

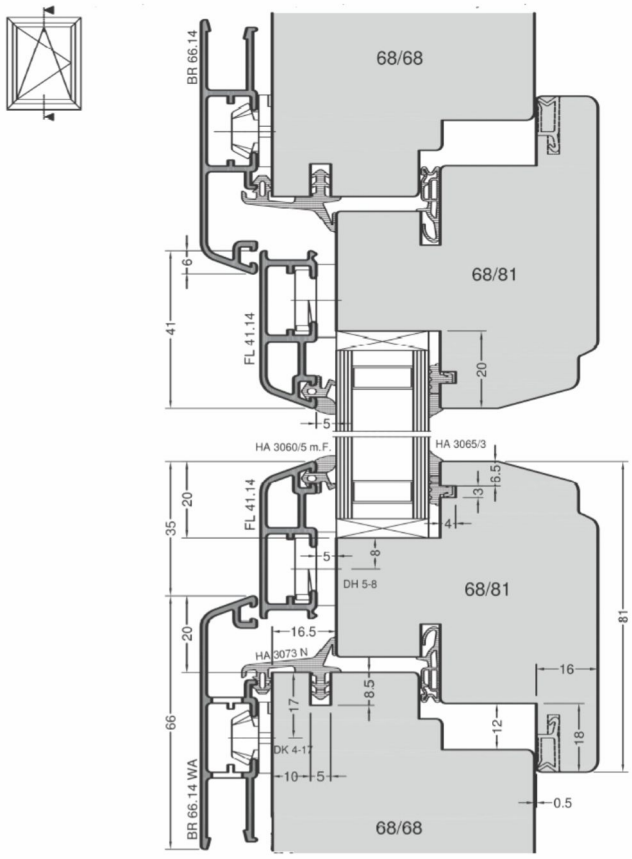




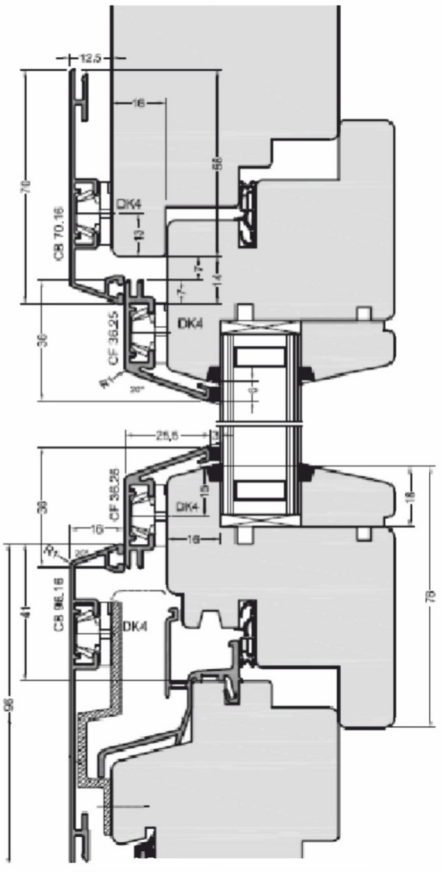
Schiță fereastră ghilotină



Placări cu aluminiu pe tâmplărie lemn



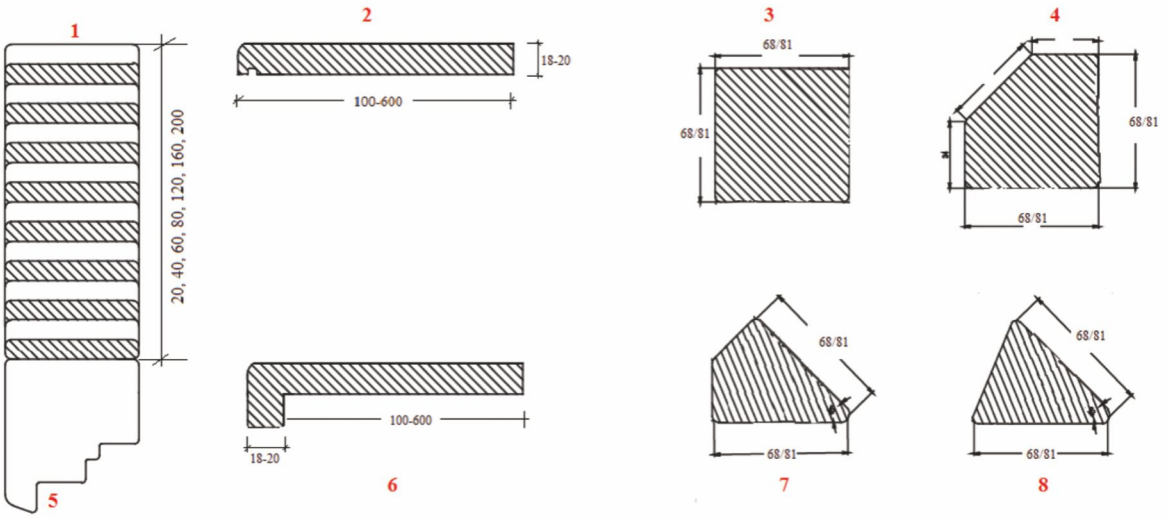
Mira



Cora

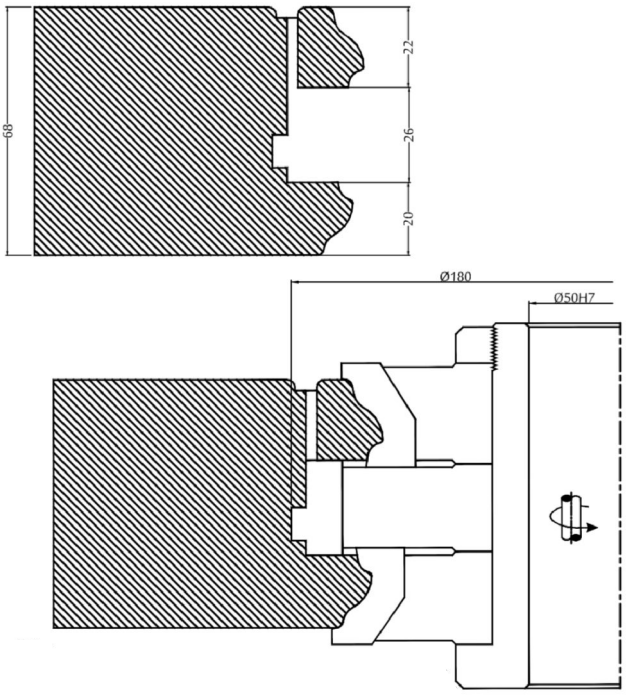
Profile adiționale

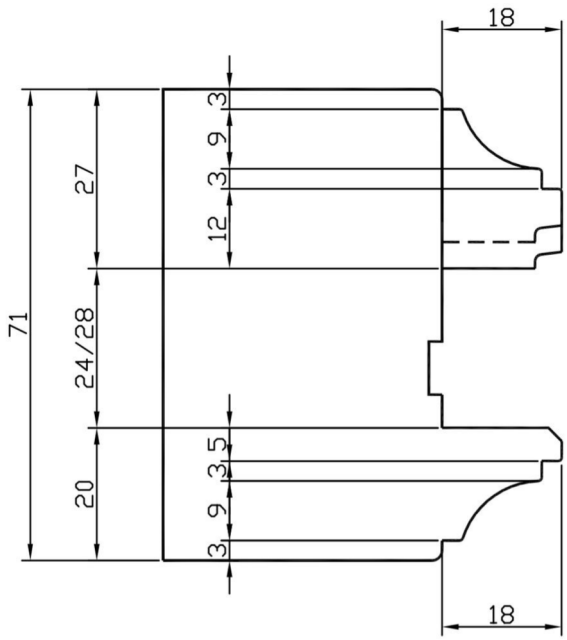
Profile compensare, unghi, glafuri.

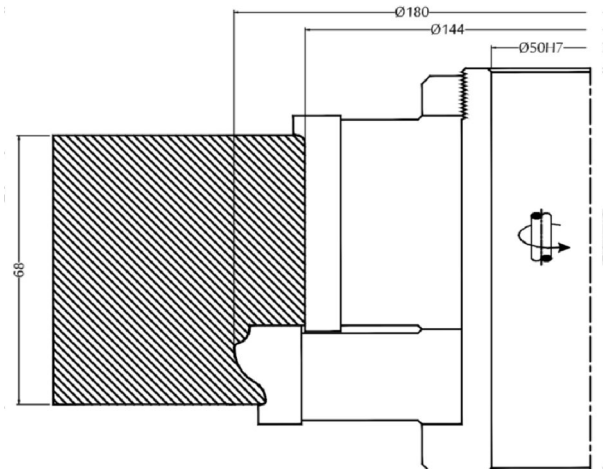


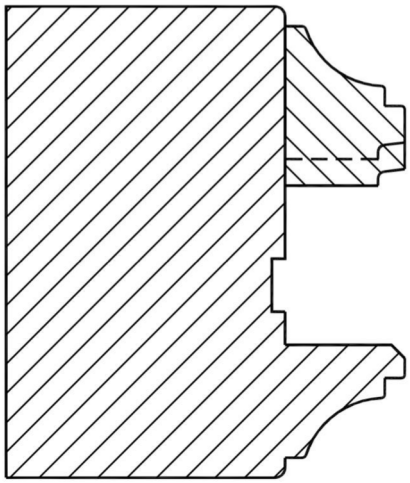
Profilele de compensare se pot pune pe orice latură a ferestrei sau uşii. Glaful (pervazul) este un element nelipsit de la orice fereastră. Profilele de schimbare unghi sau baghetele de îmbinare sunt elemente care permit unirea panourilor în diferite unghiuri. O fereastră frumoasă are un glaf sau pervaz pe măsură. Acesta poate fi fabricat în multe variante, funcţie de dorinţa clientului. Aceste accesorii "îmbracă" frumos fereastra, o completează oferindu-i un aspect volumetric.

Profilare retro



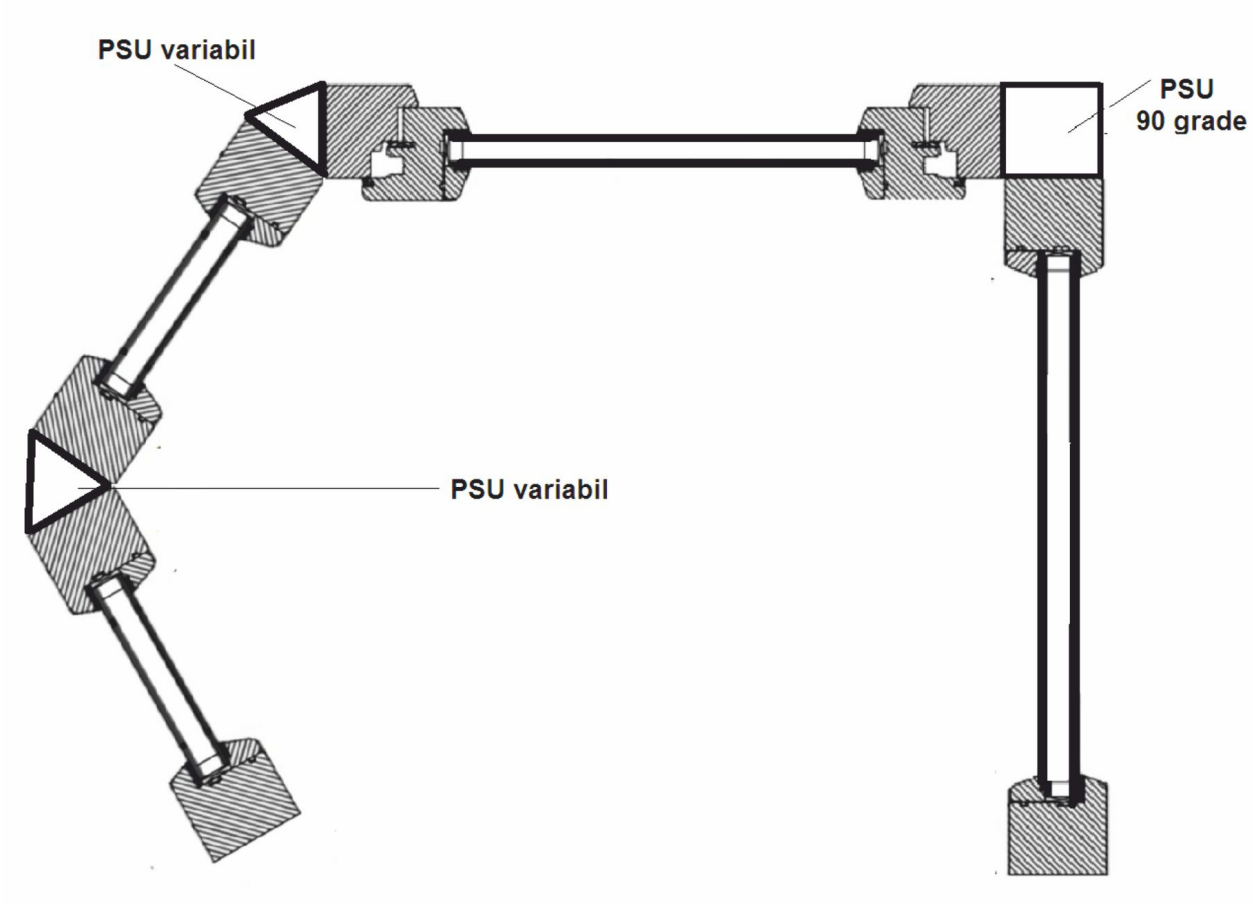






Montare balcon (logie) cu PSU la 90º și PSU variabil

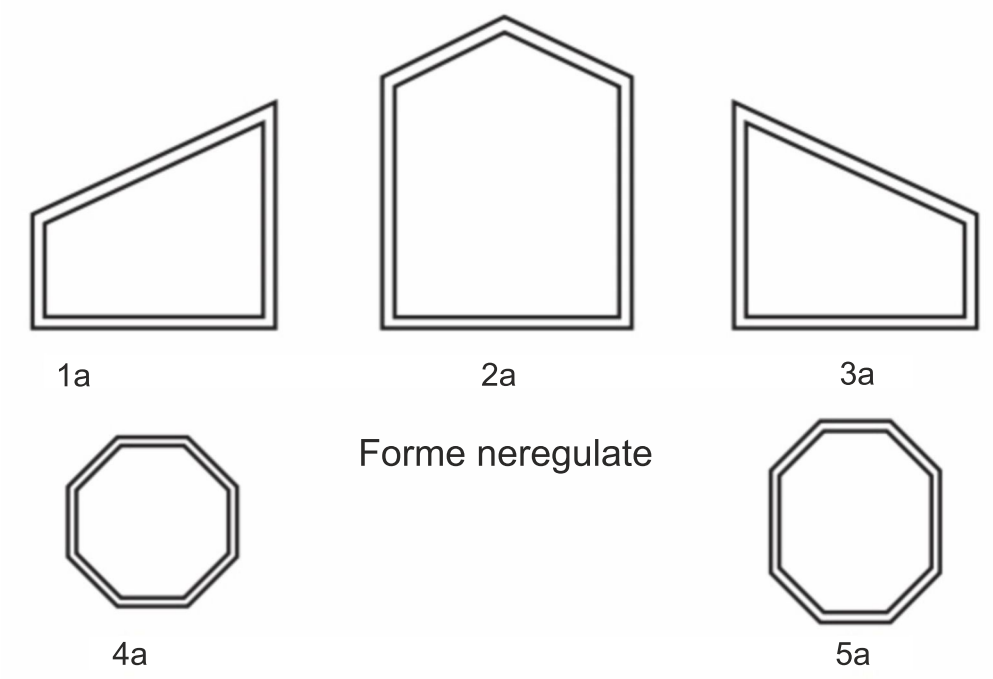
Secțiune vedere de sus



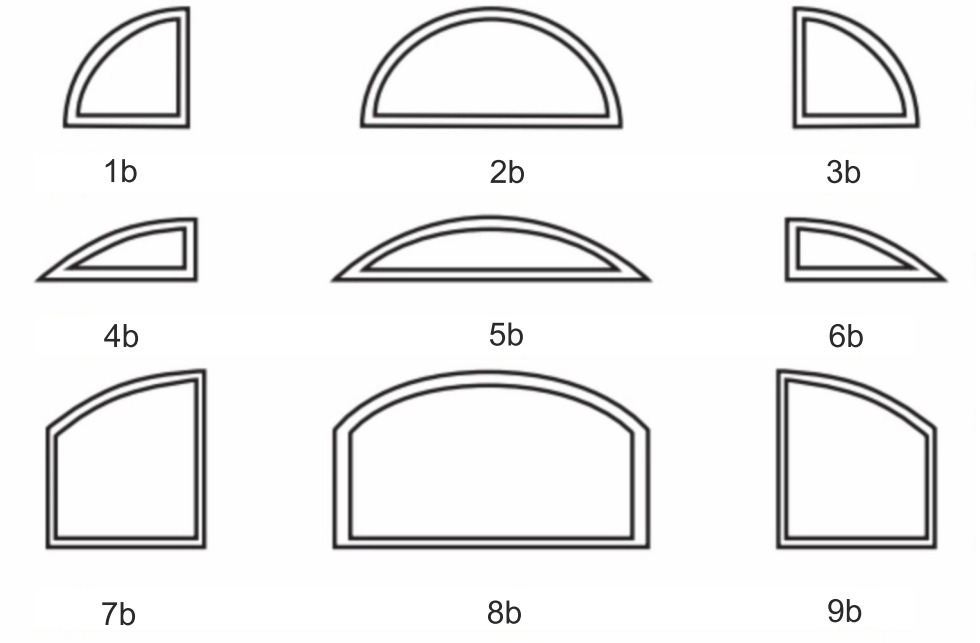
PSU: profil schimbare unghi

Ferestre cu forme neregulate

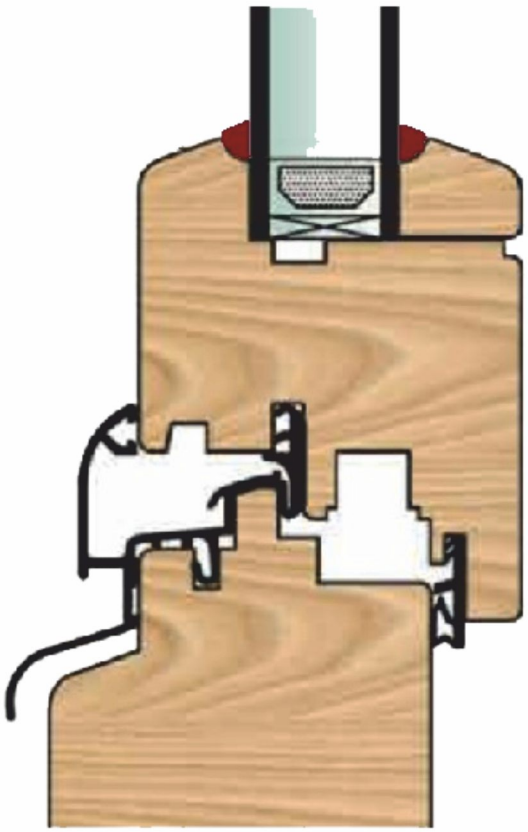
De obicei ferestrele și ușile au forma pătrat sau dreptunghi, însă există locuințe cu arhitectură deosebită care necesită ferestre și uși cu forme diferite de cele obișnuite: triunghi, trapez, arcadă, ogivă, etc.



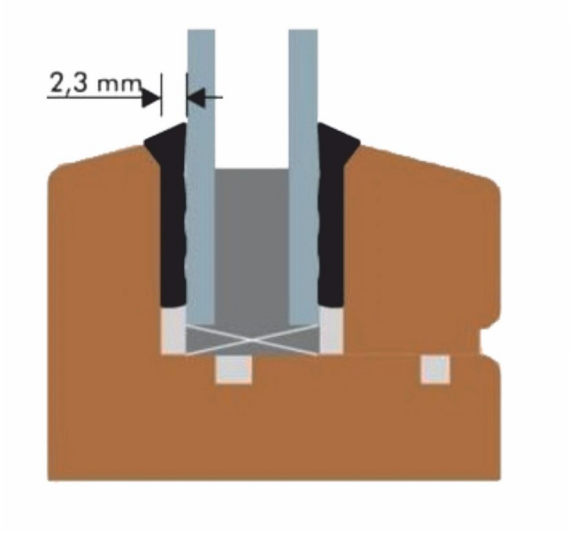
ARCADE

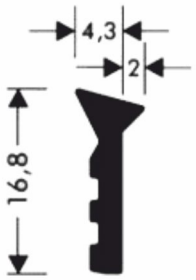


Montare geam cu silicon

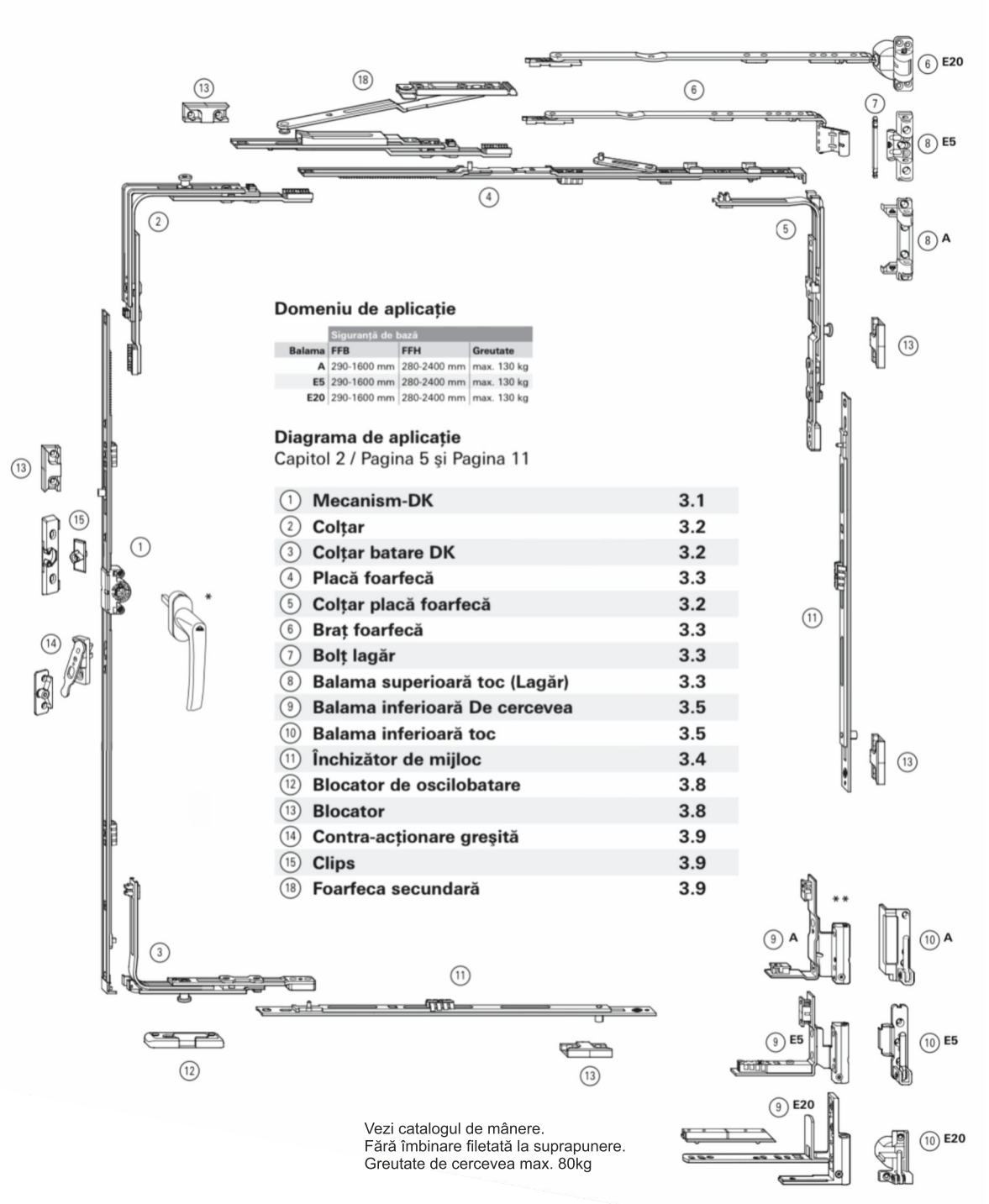


Montare geam cu garnitură





Sistem feronerie oscilobatantă 1C



Domeniu de aplicație

	Siguranță de bază		
Balama	FFB	FFH	Greutate
A	290-1600 mm	280-2400 mm	max. 130 kg
E5	290-1600 mm	280-2400 mm	max. 130 kg
E20	290-1600 mm	280-2400 mm	max. 130 kg

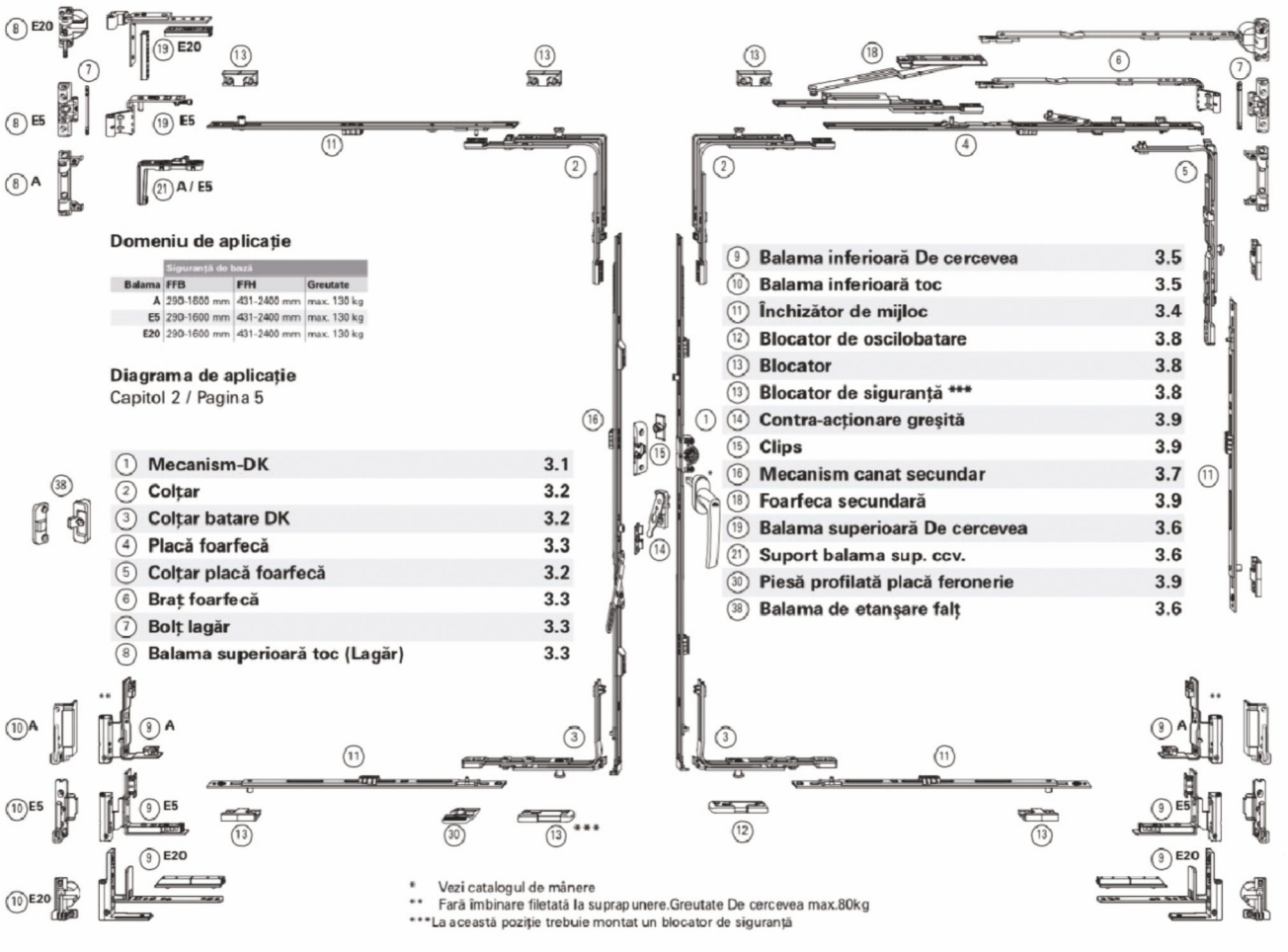
Diagrama de aplicație
Capitol 2 / Pagina 5 şi Pagina 11

1	Mecanism-DK	3.1
2	Colțar	3.2
3	Colțar batare DK	3.2
4	Placă foarfecă	3.3
5	Colțar placă foarfecă	3.2
6	Braț foarfecă	3.3
7	Bolț lagăr	3.3
8	Balama superioară toc (Lagăr)	3.3
9	Balama inferioară De cercevea	3.5
10	Balama inferioară toc	3.5
11	Închizător de mijloc	3.4
12	Blocator de oscilobatare	3.8
13	Blocator	3.8
14	Contra-acționare greşită	3.9
15	Clips	3.9
18	Foarfeca secundară	3.9

Vezi catalogul de mânere.
Fără îmbinare filetată la suprapunere.
Greutate de cercevea max. 80kg

Furnizorul de feronerie Roto, probabil cel mai mare din Europa, furnizează toate sistemele de feronerie inventate până în acest moment, iar garanția este pe măsura numelui ROTO;

Sistem feronerie oscilobatantă 2C



Domeniu de aplicație

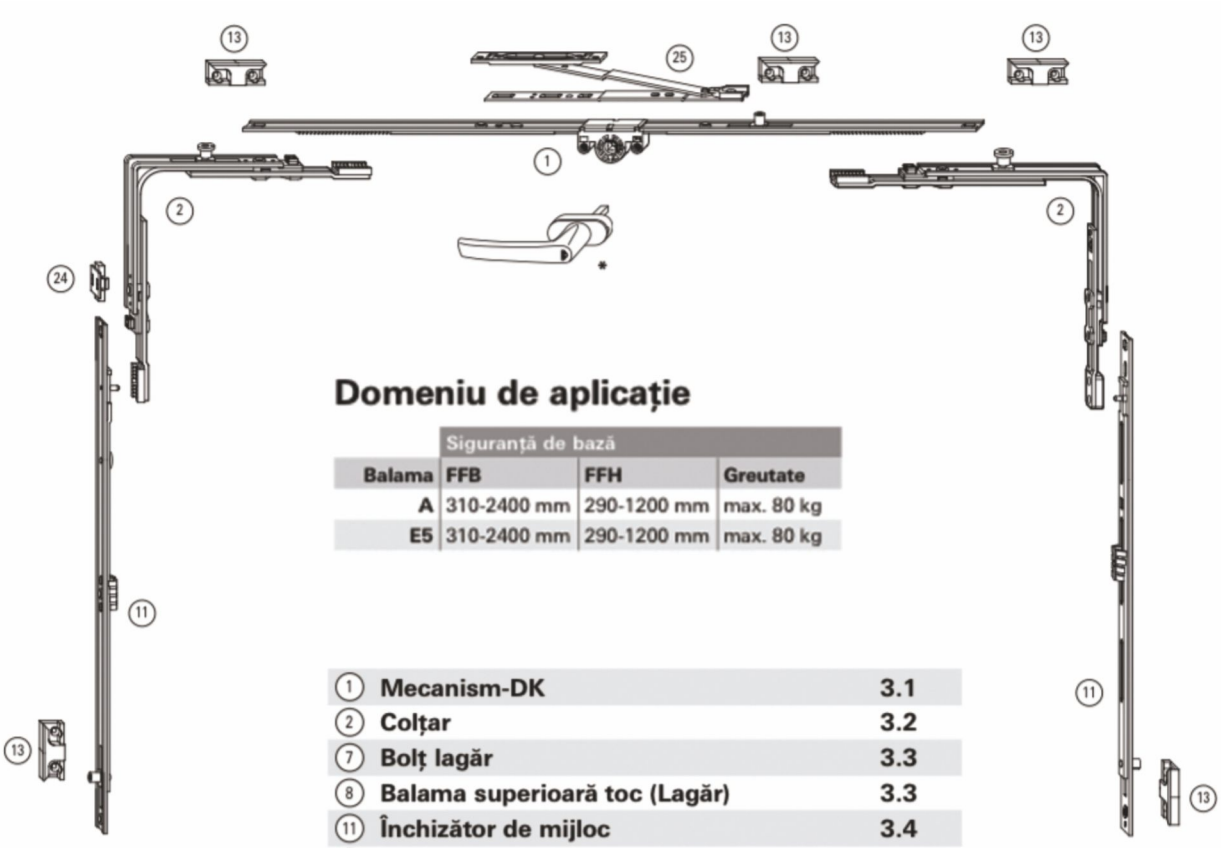
Balama	Siguranță de bază FFB	FFH	Greutate
A	290-1600 mm	431-2400 mm	max. 130 kg
E5	290-1600 mm	431-2400 mm	max. 130 kg
E20	290-1600 mm	431-2400 mm	max. 130 kg

Diagrama de aplicație
Capitol 2 / Pagina 5

1	Mecanism-DK	3.1
2	Colțar	3.2
3	Colțar batare DK	3.2
4	Placă foarfecă	3.3
5	Colțar placă foarfecă	3.2
6	Braț foarfecă	3.3
7	Bolț lagăr	3.3
8	Balama superioară toc (Lagăr)	3.3
9	Balama inferioară De cercevea	3.5
10	Balama inferioară toc	3.5
11	Închizător de mijloc	3.4
12	Blocator de oscilobatare	3.8
13	Blocator	3.8
13	Blocator de siguranță ***	3.8
14	Contra-acționare greșită	3.9
15	Clips	3.9
16	Mecanism canat secundar	3.7
18	Foarfeca secundară	3.9
19	Balama superioară De cercevea	3.6
21	Suport balama sup. ccv.	3.6
30	Piesă profilată placă feronerie	3.9
38	Balama de etanșare falț	3.6

* Vezi catalogul de mânere
** Fără îmbinare filetată la suprapunere.Greutate De cercevea max.80kg
***La această poziție trebuie montat un blocator de siguranță

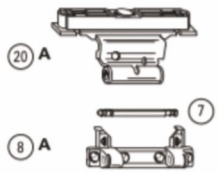
Sistem feronerie basculantă

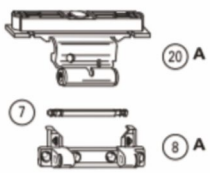


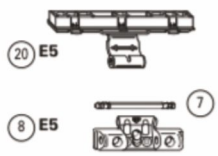
Domeniu de aplicație

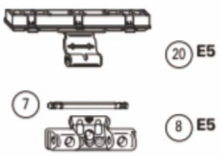
	Siguranță de bază		
Balama	FFB	FFH	Greutate
A	310-2400 mm	290-1200 mm	max. 80 kg
E5	310-2400 mm	290-1200 mm	max. 80 kg

1	Mecanism-DK	3.1
2	Colțar	3.2
7	Bolț lagăr	3.3
8	Balama superioară toc (Lagăr)	3.3
11	Închizător de mijloc	3.4
13	Blocator	3.8
20	Balama mijloc De cercevea	3.6
24	Limitator cursă	3.9
25	Foarfecă deschidere batantă	3.9

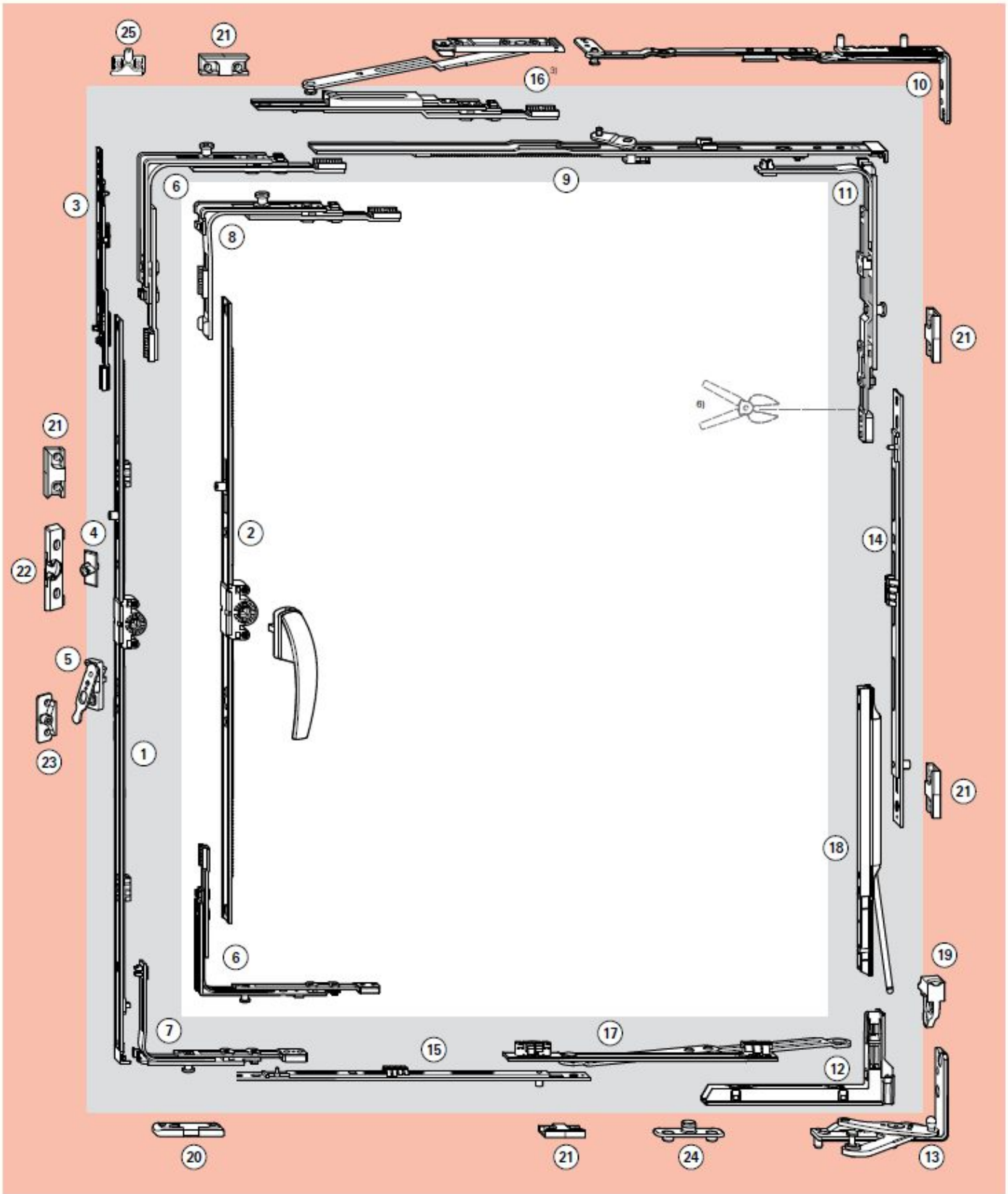






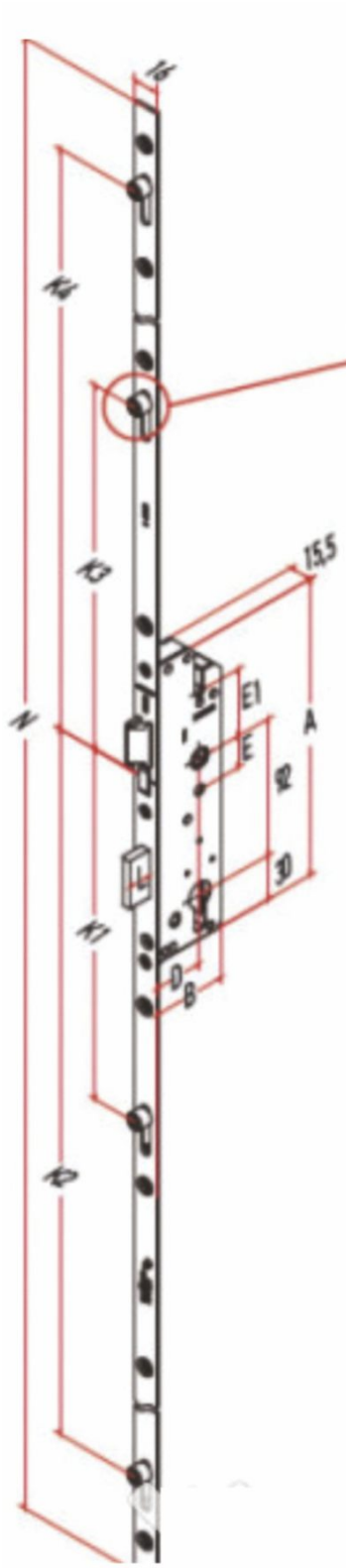


Sistem feronerie ascunsă



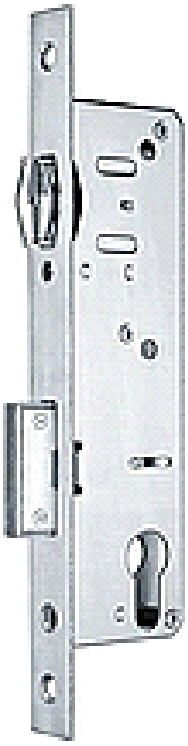
Broaște pentru uși











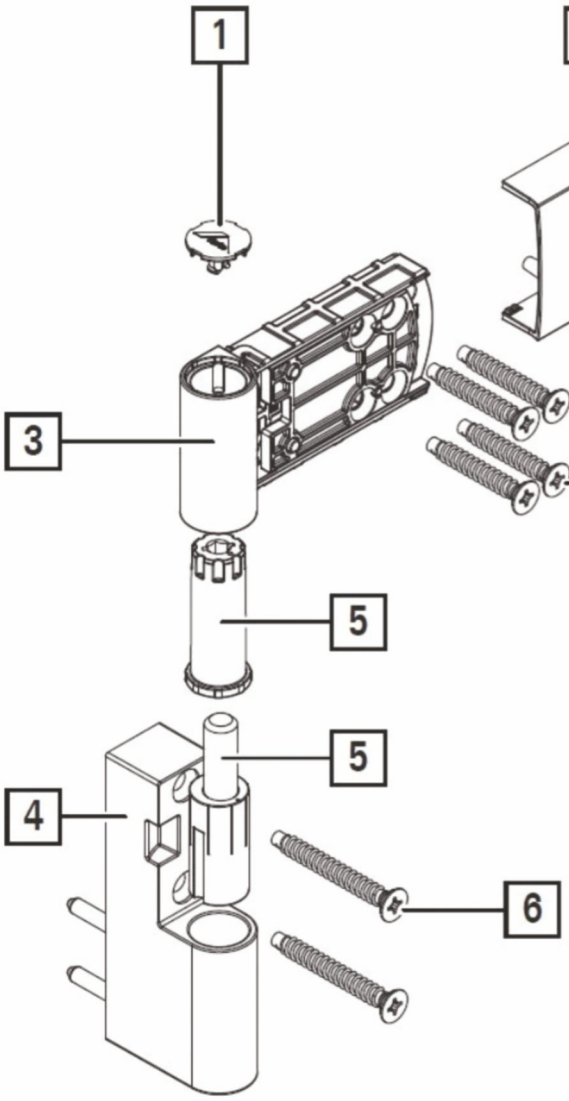




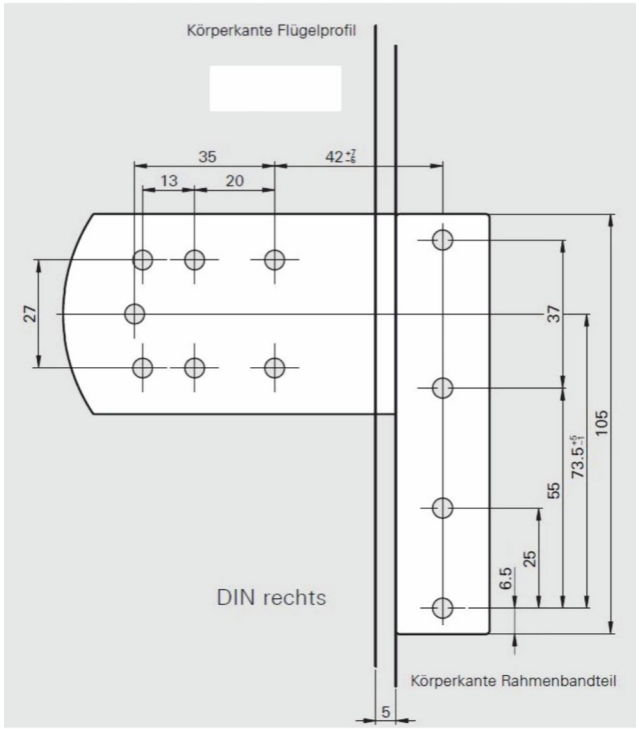




Balama PS27

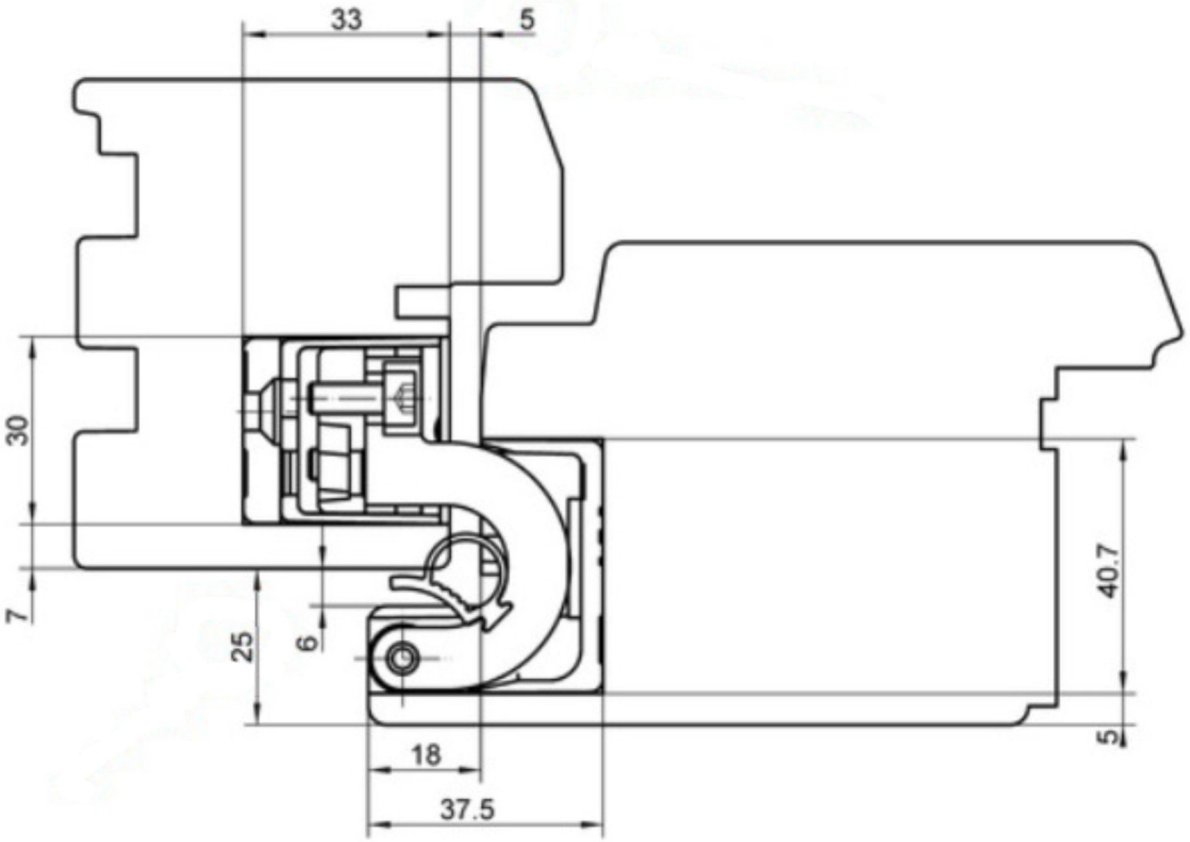


1. Capace acoperire
2. Capac pentru partea de cercevea a balamalei
3. Balama cercevea
4. Balama toc
5. Set modul cu stift si bucsa
6. Suruburi de fixare

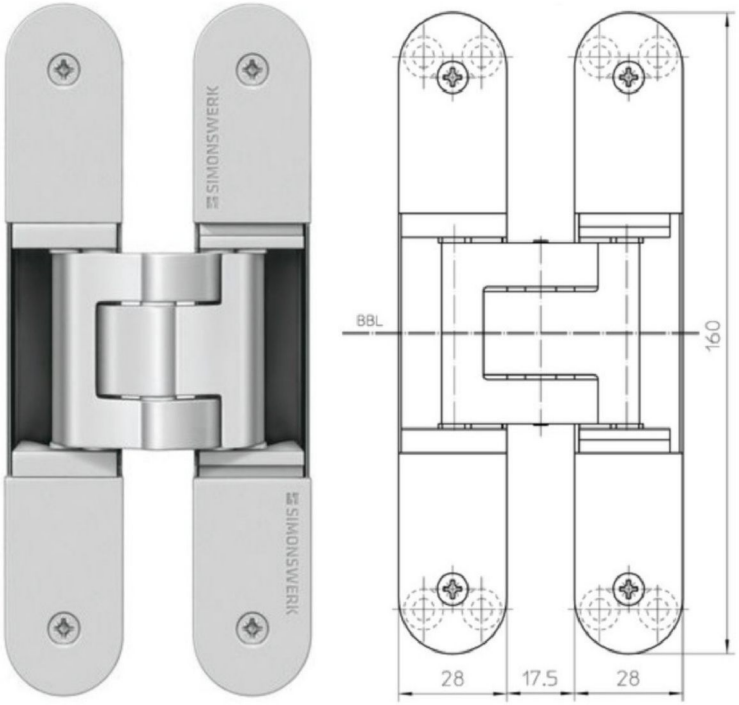


Balamale ascunse pentru uși

Balamale ascunse pentru uși cu falț



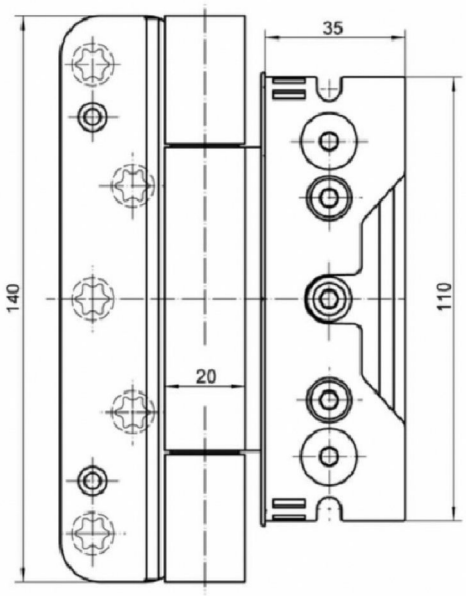
Balamale ascunse pentru uși fără falț (coplanare)



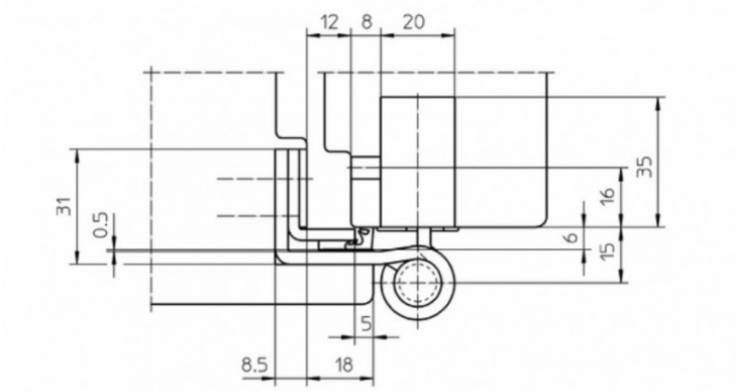
Balamale cilindrice pentru uși

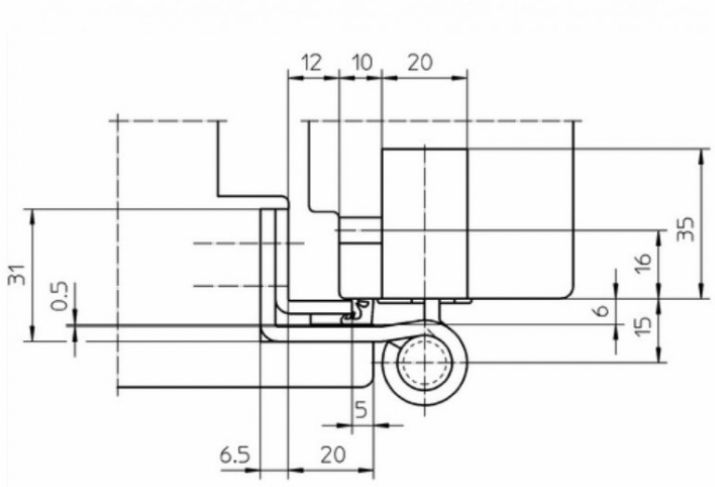
Balamale cilindrice





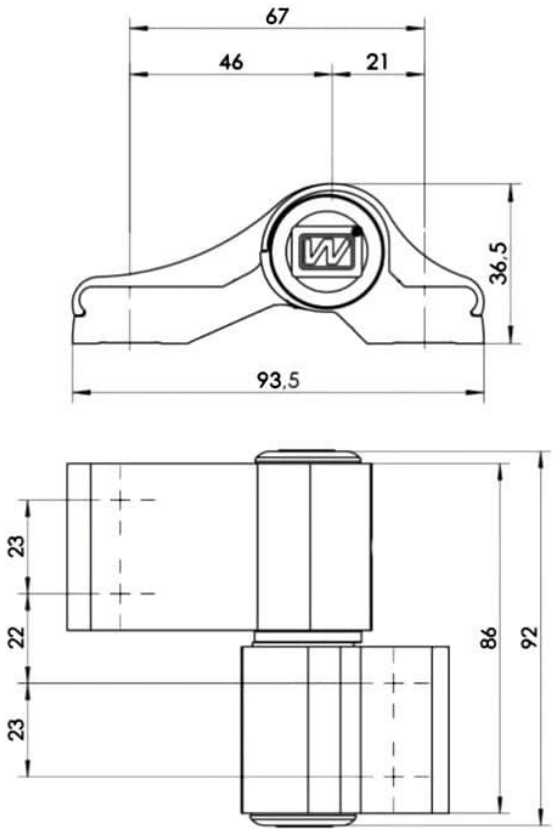
Detalii montaj balamale cilindrice

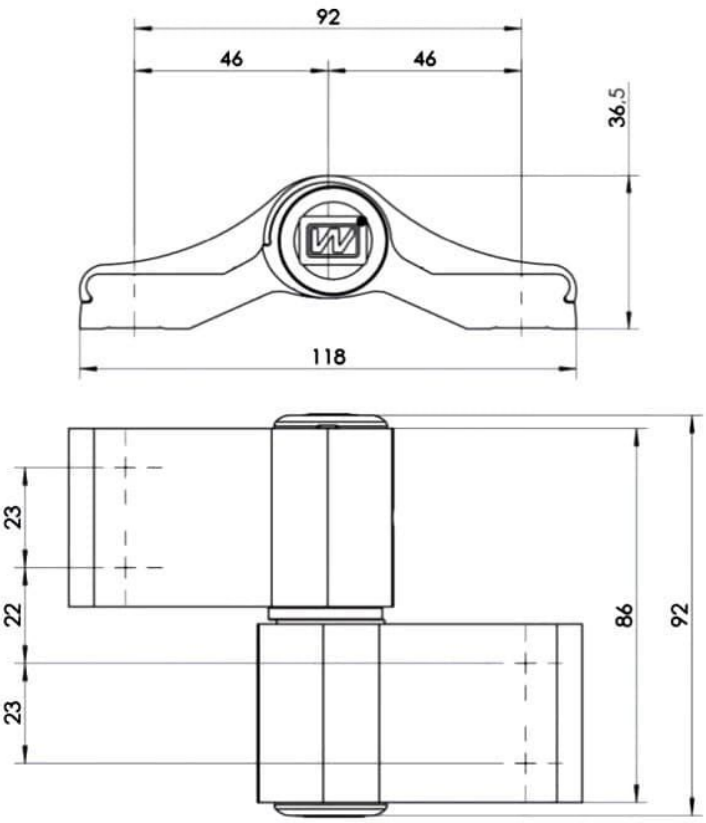


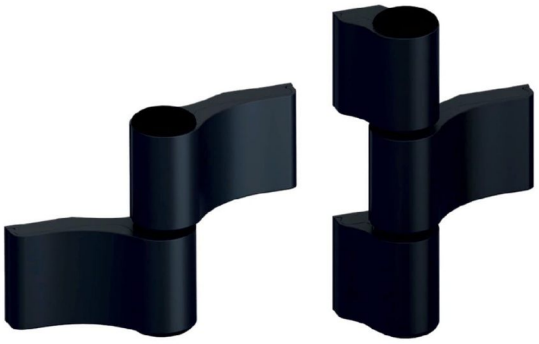




Balamale pentru coplanare





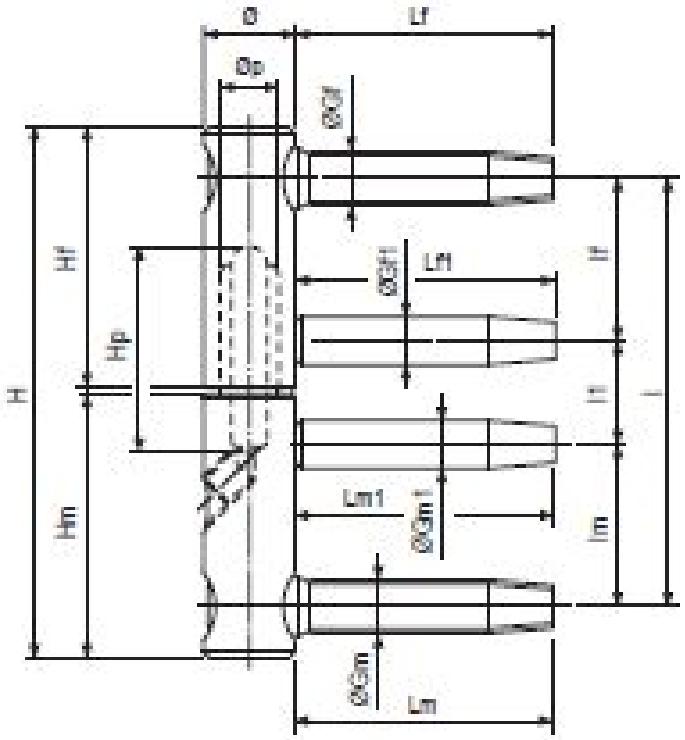


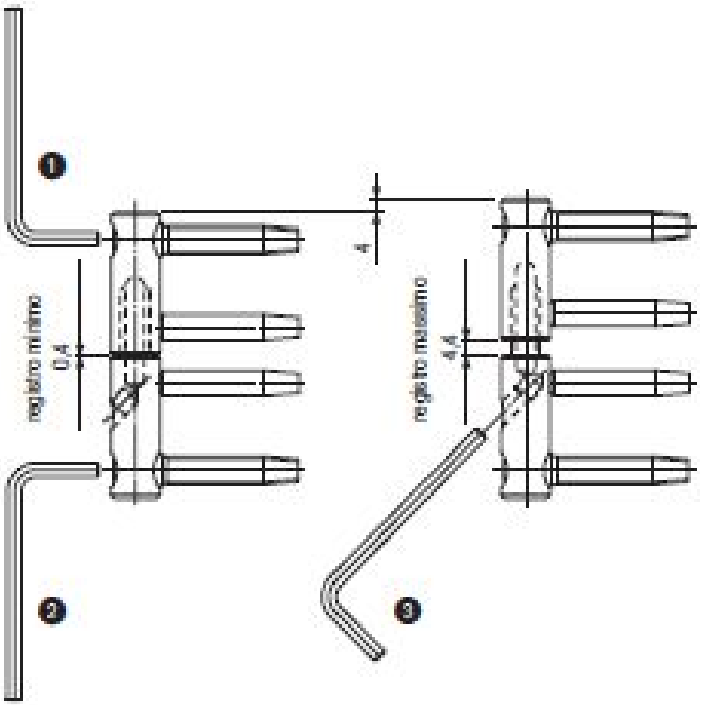
MEX HINGE



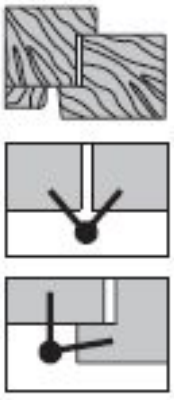
MX HINGE

Balamale pipă 3D



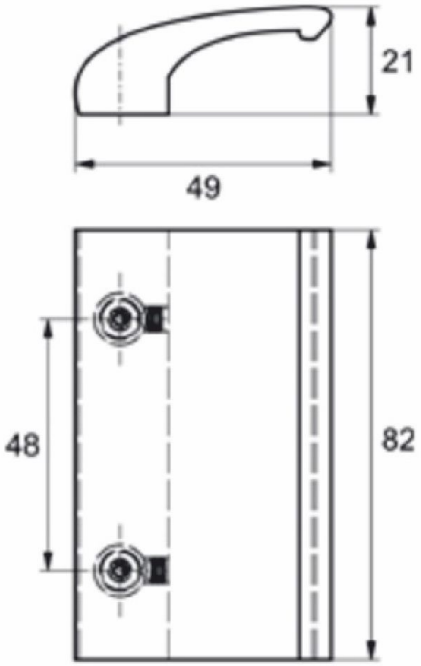






Mânere pentru uși de balcon

Mâner fals ușă balcon





Blocator toc



Mânere false pentru uși exterior

Mâner fals ușă exterioară

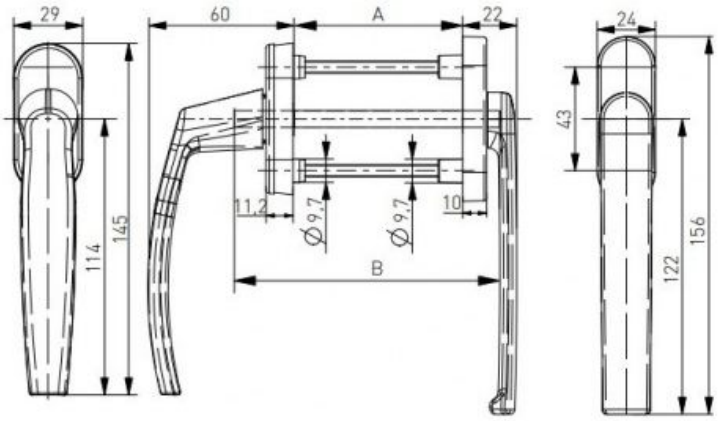


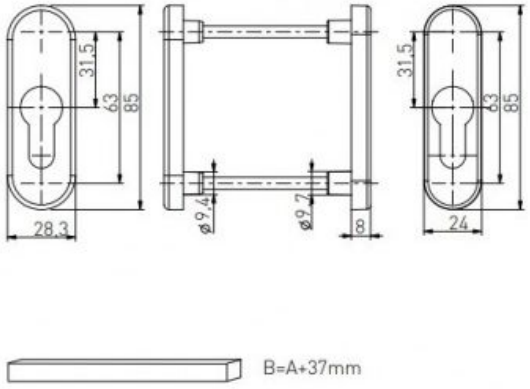


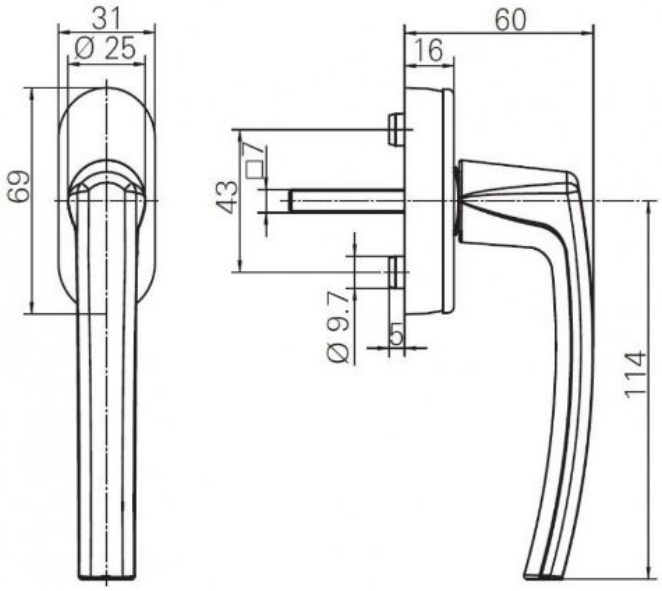




Mânere standard pentru uși și ferestre





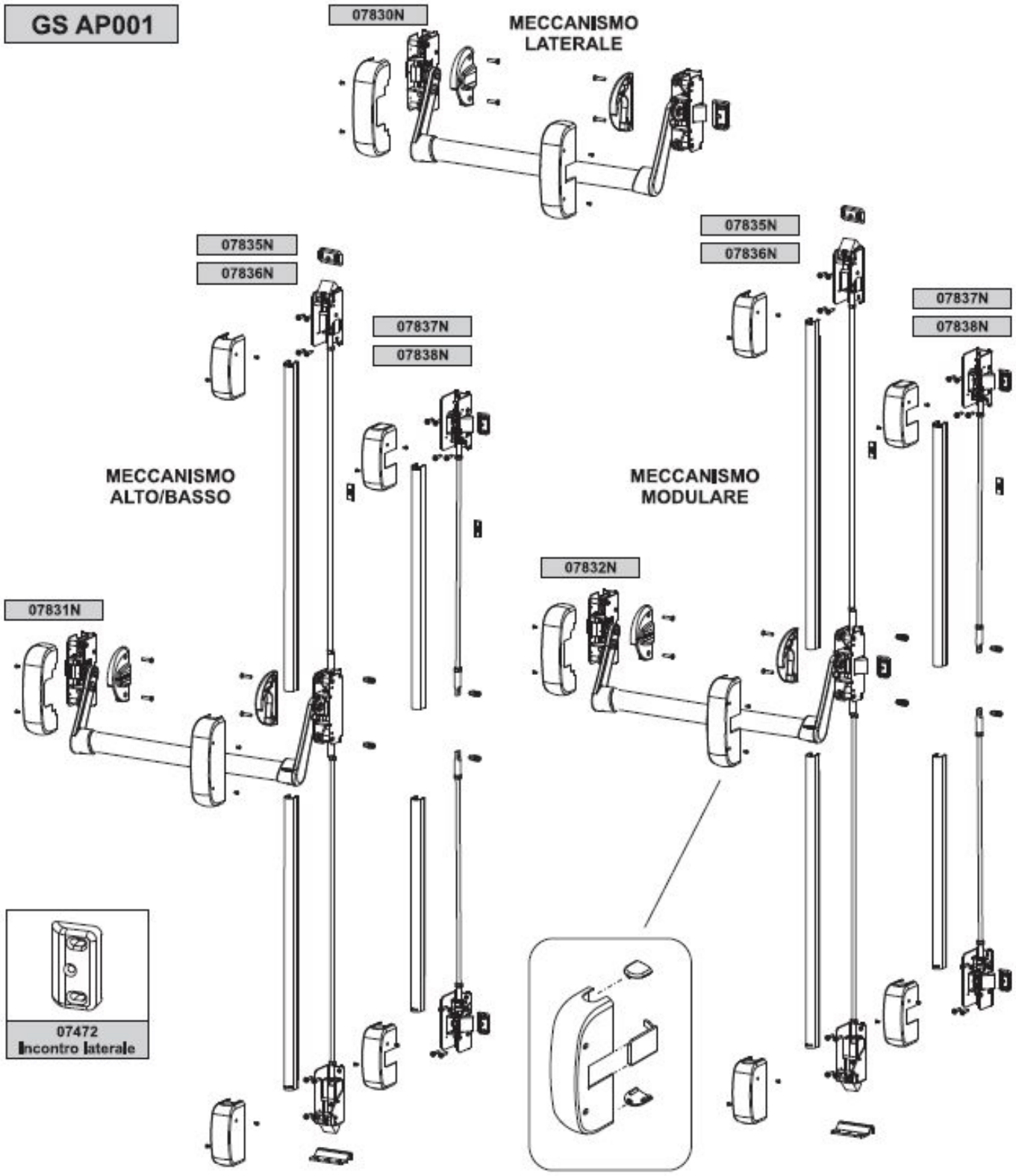






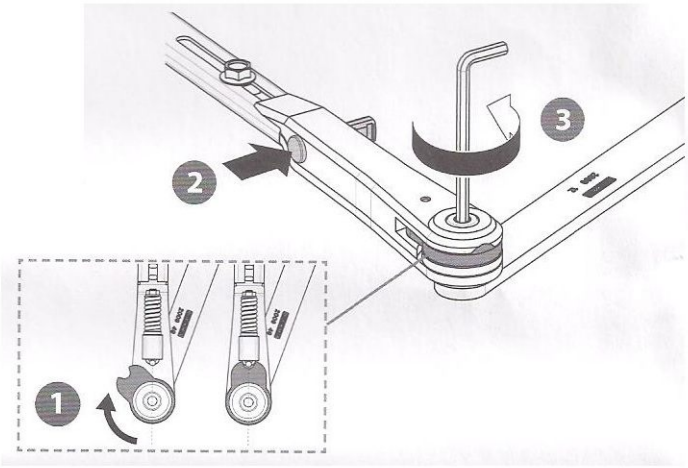


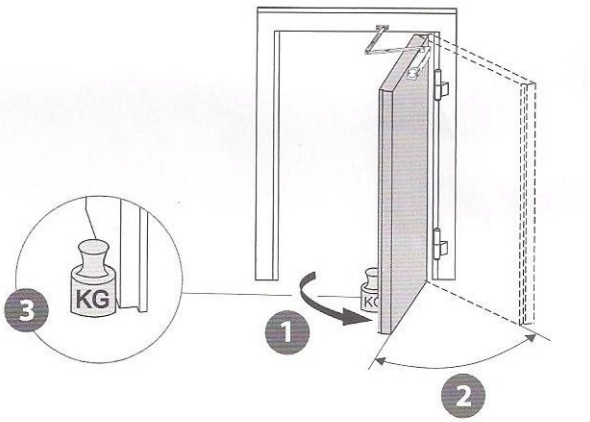
Sisteme uși antipanică

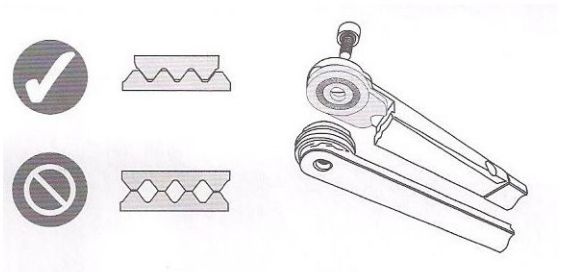


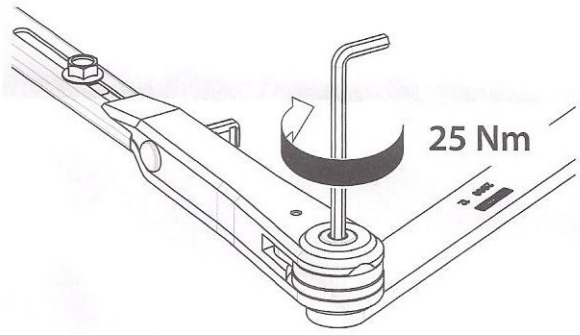
Amortizoare



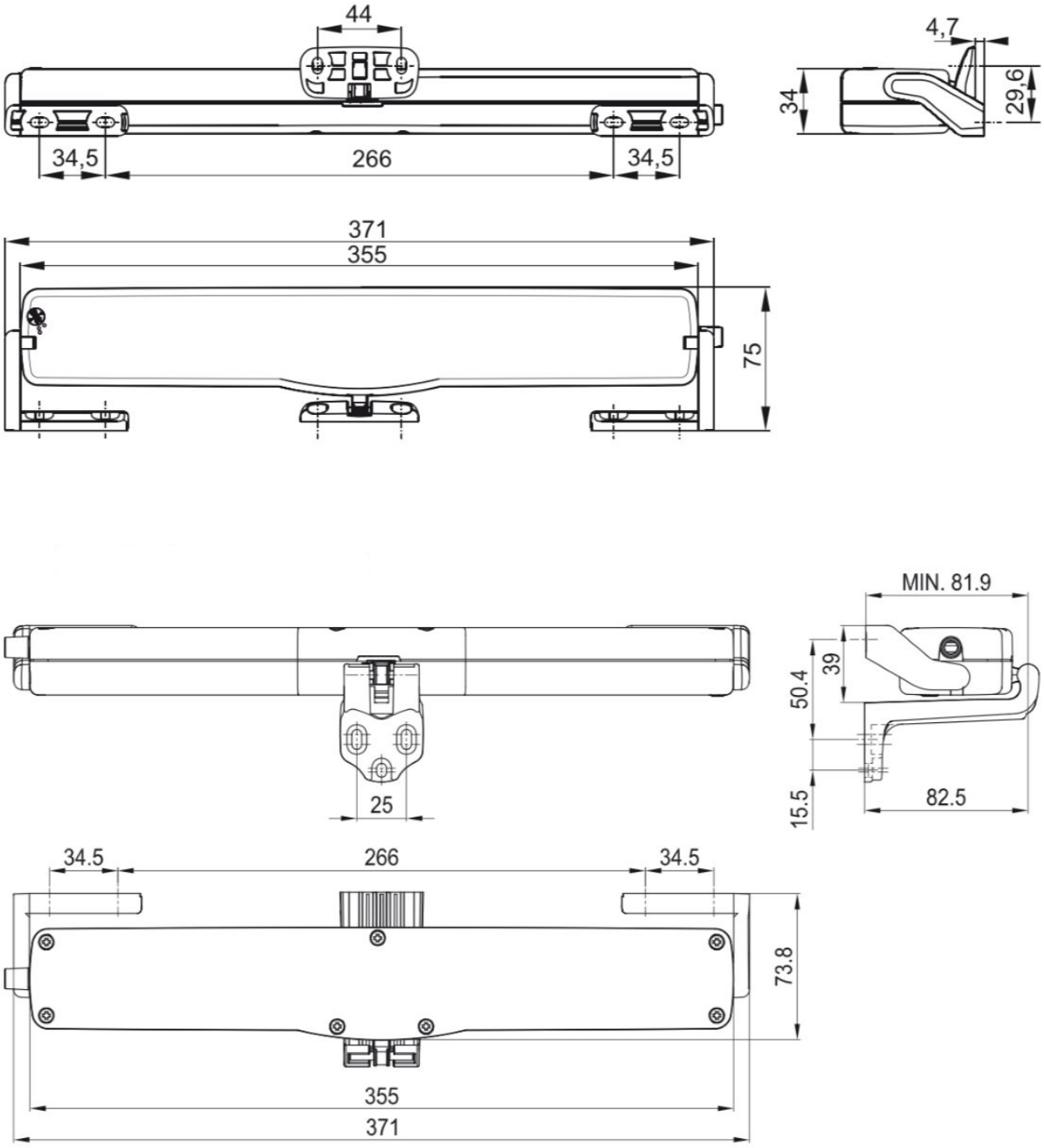








Acționare la distanță cu motor



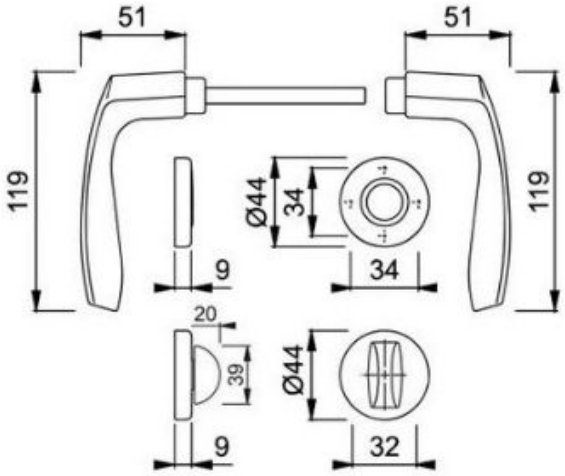




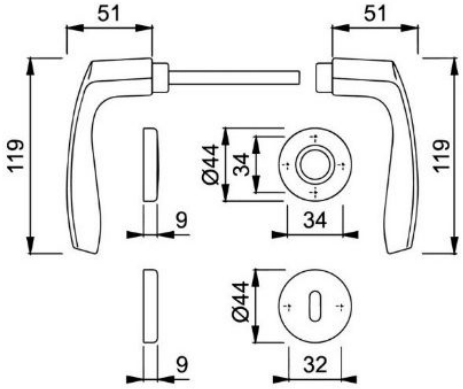
Mânere pentru uși de interior dublustratificate

Măner pentru ușă de baie





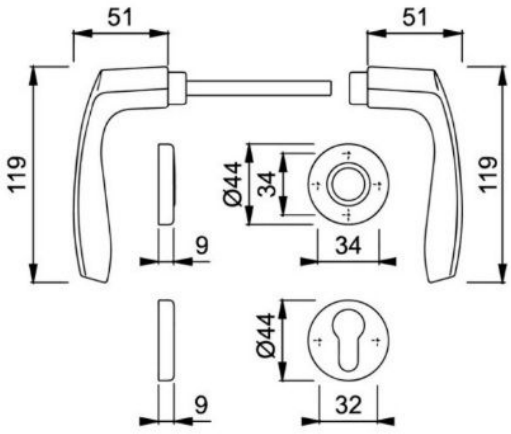
Măner pentru ușă de interior cu cheie







Măner ușă de interior cu încuiere butuc







Mănere speciale pentru ferestre









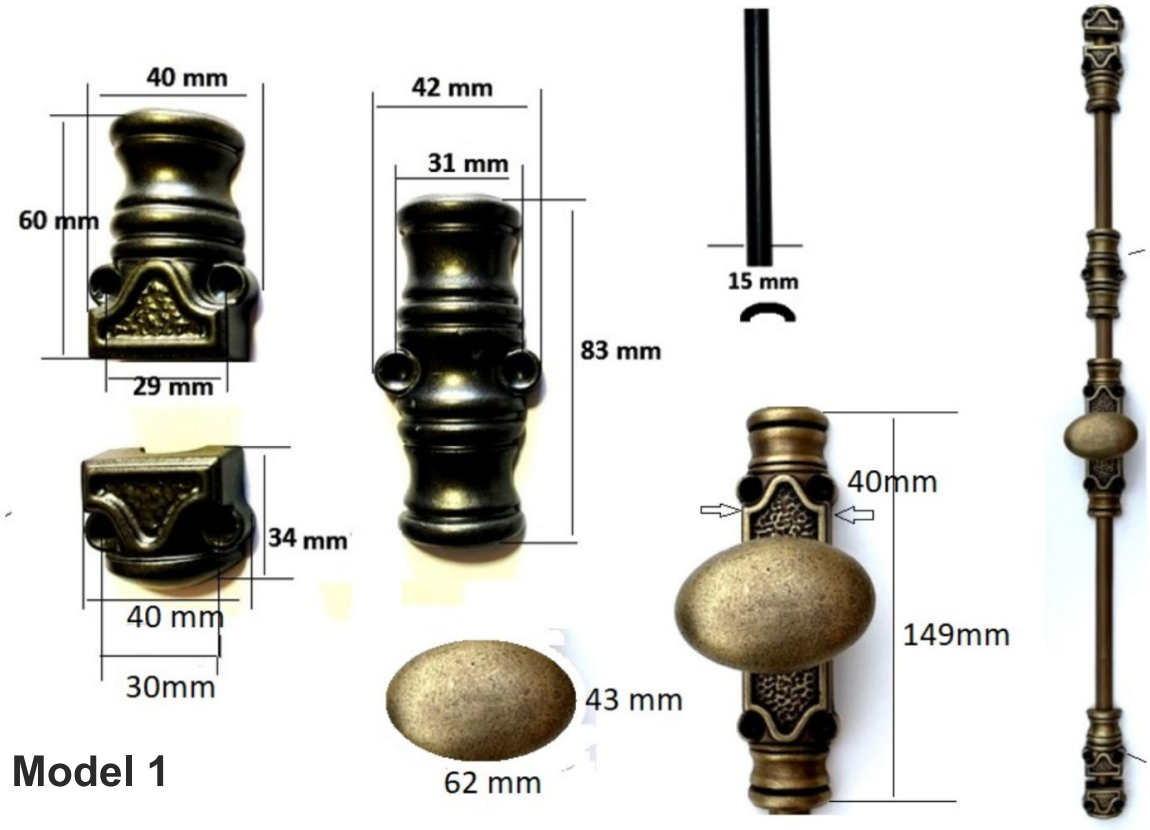






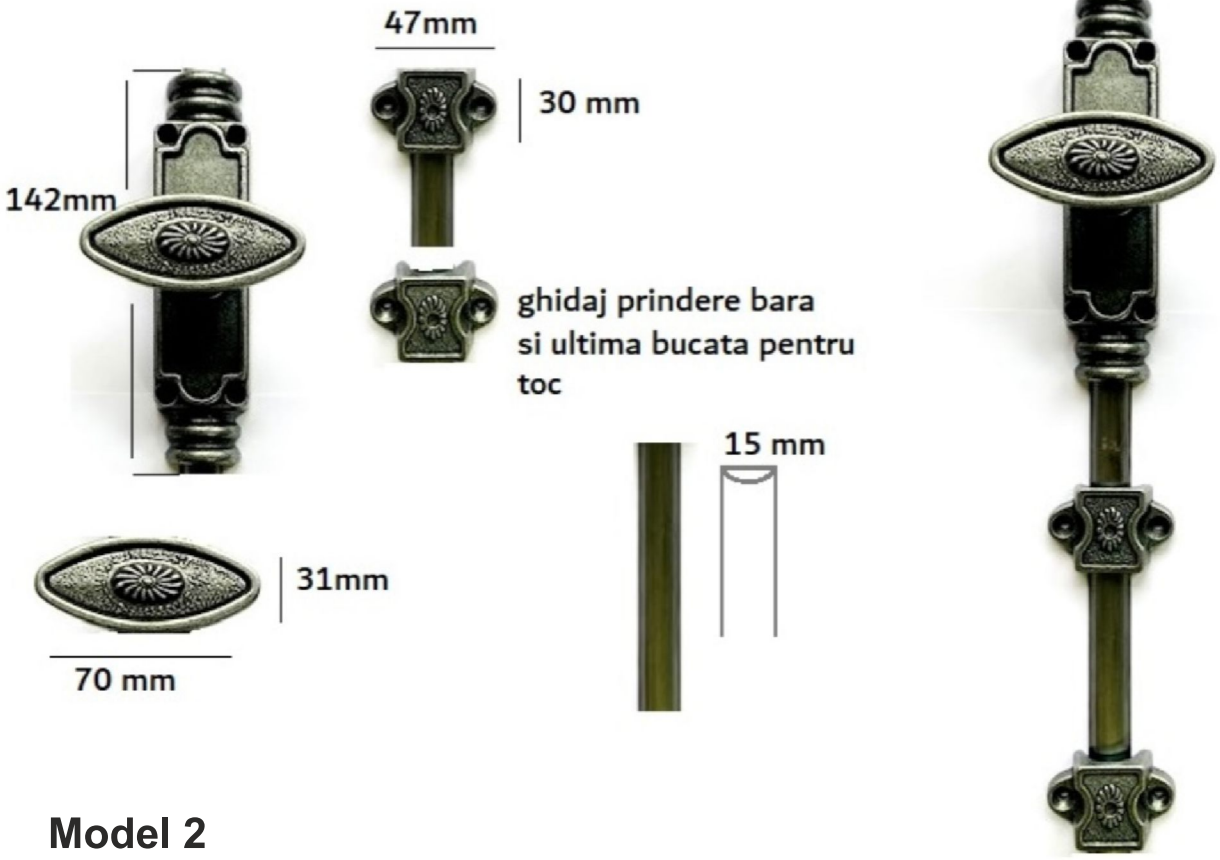
Mânere ornamentale cu tijă





Model 1

Mânere ornamentale cu tijă



Model 2



Model 3

Mânere ornamentale cu tijă





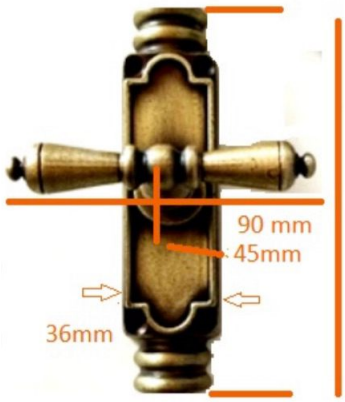
ghidaj bara si la fel
pentru toc ultima bucata







Model 4





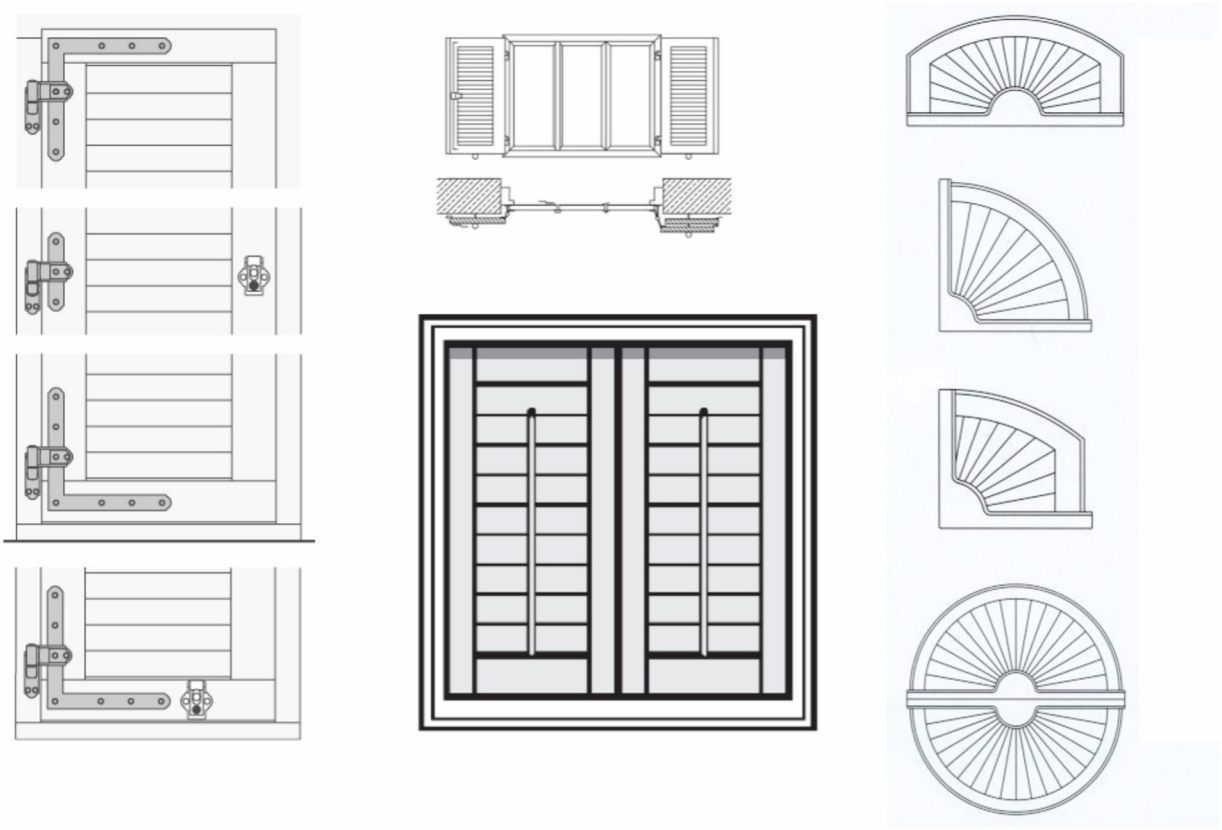
ghidaj bara si la fel
pentru toc ultima bucata

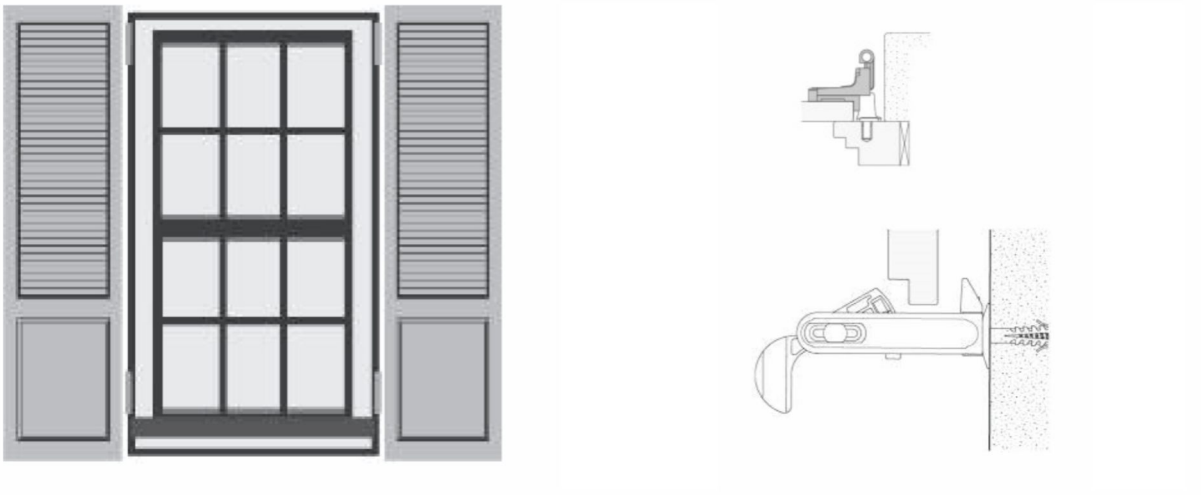




Model 5

Obloane din lemn





Varietatea constructivă și numeroasele tipuri de deschidere, plus design-ul deosebit, fac din obloane un articol indispensabil locuinței moderne care se dorește a fi deosebită. Frumusețea lor și/sau aspectul "chic", este dublată de sentimentele de siguranță și contort pe care le conferă utilizatorului.

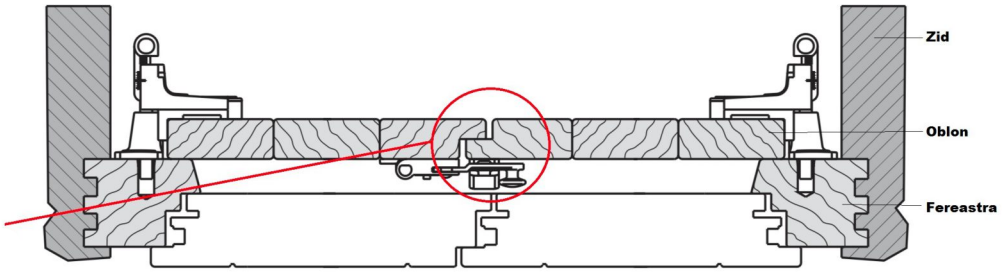
Obloane din lemn



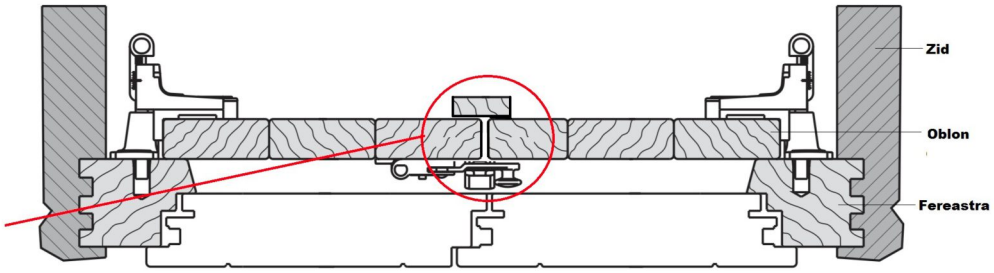
Varietatea constructivă și numeroasele tipuri de deschidere, plus design-ul deosebit, fac din obloane un articol indispensabil locuinței moderne care se dorește a fi deosebită. Frumusețea lor și/sau aspectul "chic", este dublată de sentimentele de siguranță și contort pe care le conferă utilizatorului.

Sisteme montare oblon

Fixare direct pe fereastră



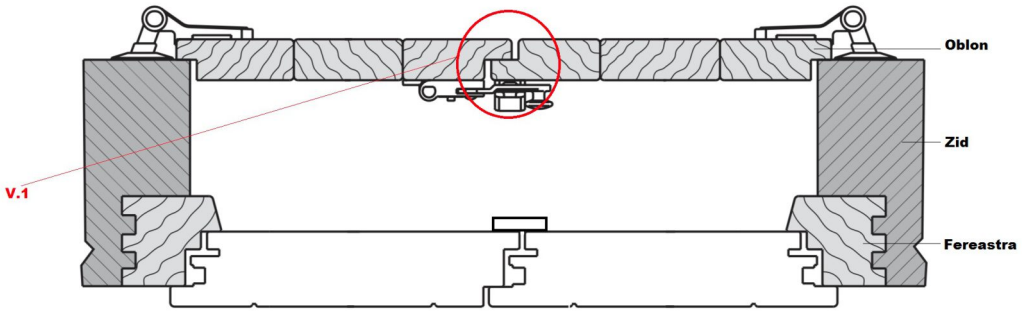
V.1

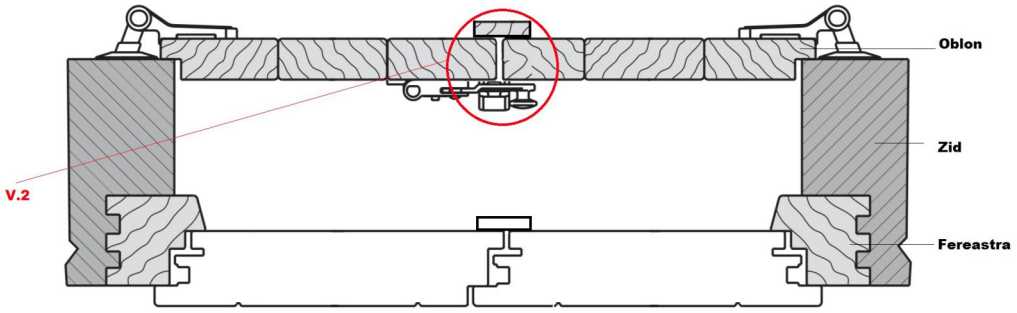


V.2

Sistemul acesta permite montarea oblonului în spalet, fixat pe fereastră. În funcție de poziția tâmplăriei, se vor pune „balamale aruncatoare” cu dimensiunea (lungimea) dorită.

Fixat pe zid

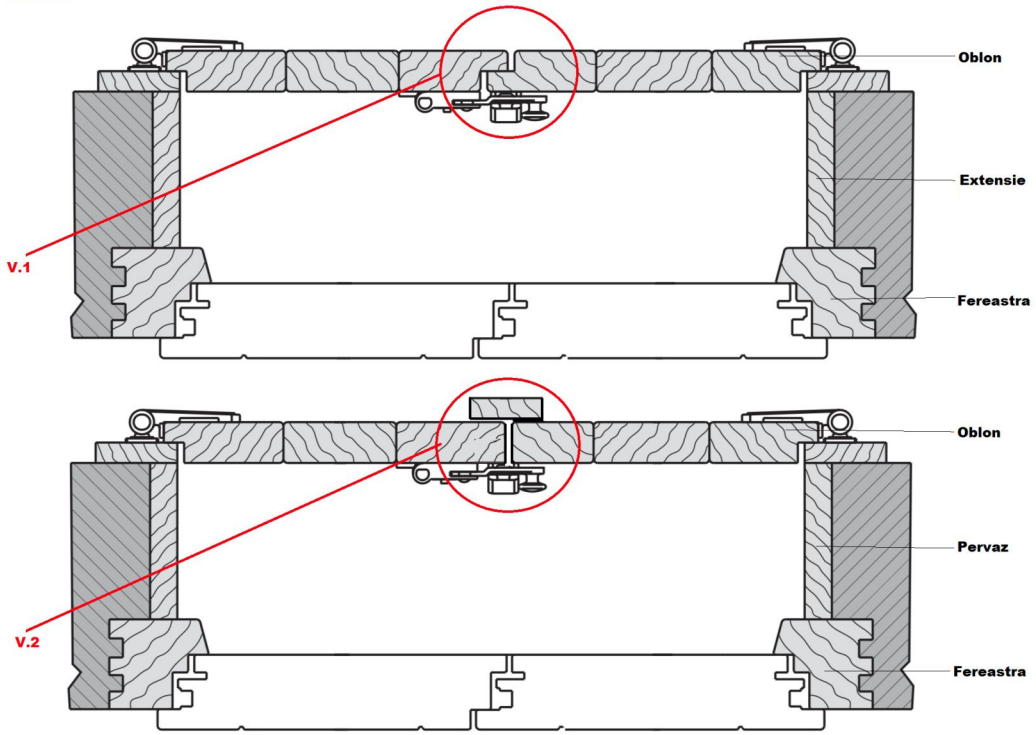




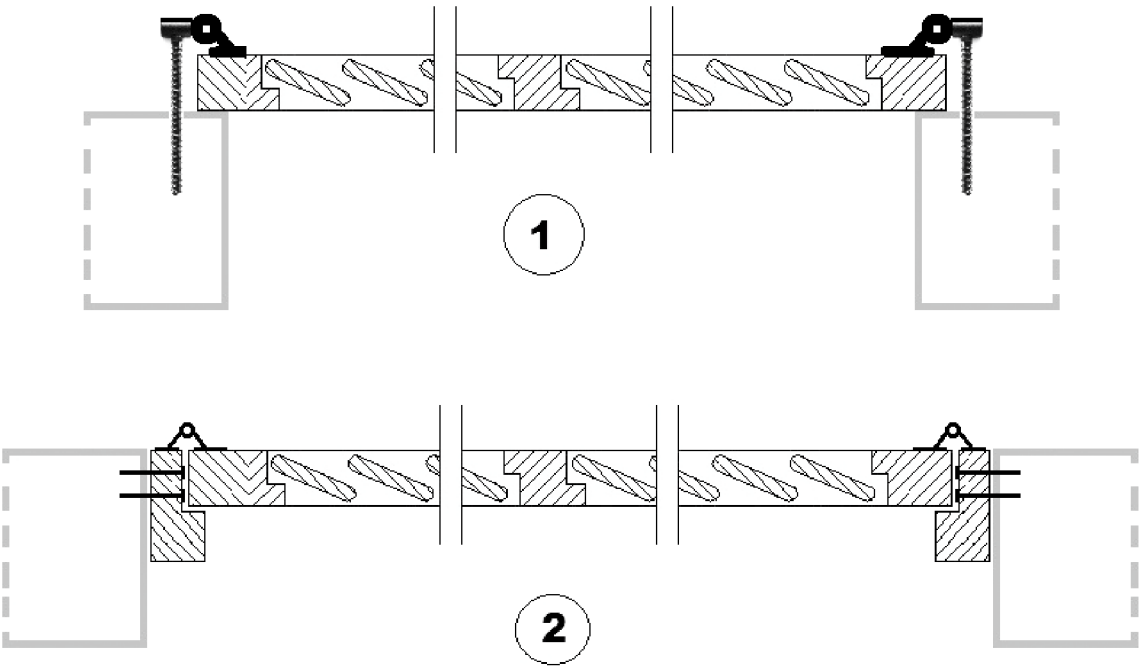
Sistemul acesta permite montarea oblonului pe fațada clădirii. Este posibilă montarea unor balamale aparente sau a unor balamale „pipă” de diferite dimensiuni care vor avea filet metric, sau filet cu pasul rar pentru fixarea în lemn, caramidă sau bca.

Sisteme montare oblon

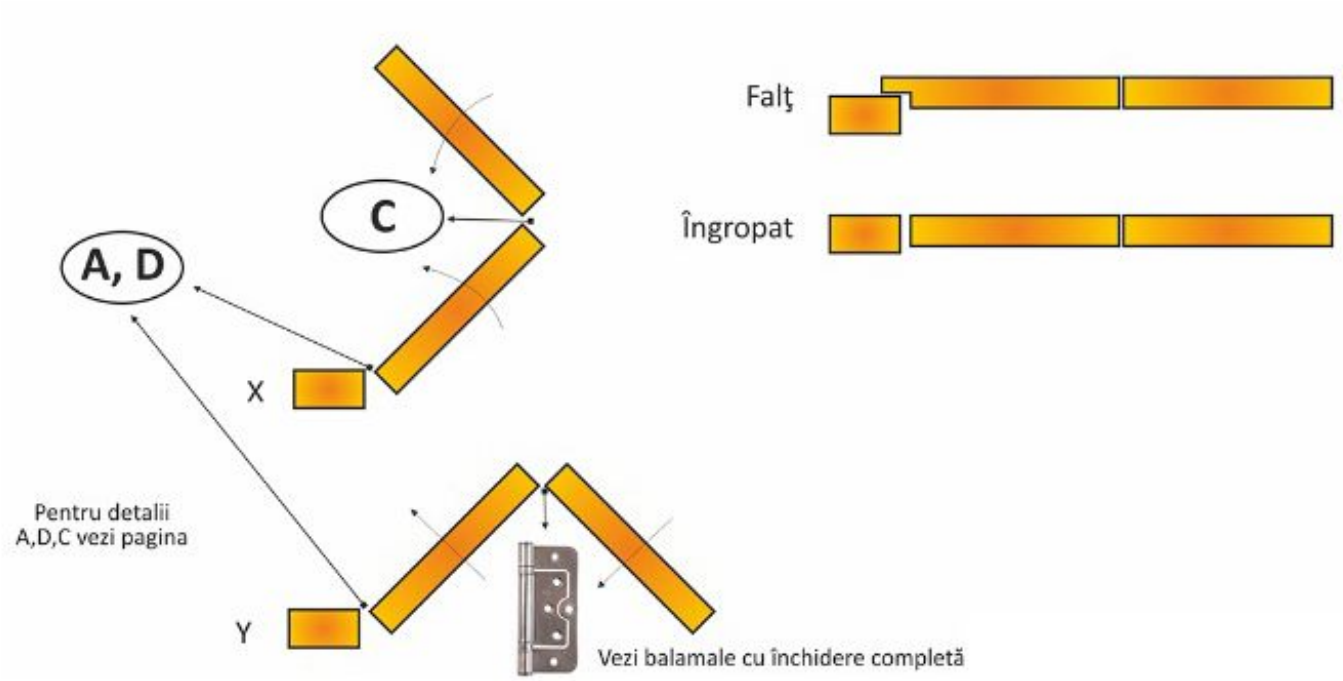
Fixare pe extensie



Sistemul acesta este similar cu cel care se montează pe fațada cladirii cât și cu cel „monobloc”, cu deosebire că între tocul ferestrei și tocul oblonului se pune o „prelungire” numită extensie de toc ceea ce permite acoperirea zidului.



Obloane pliabile



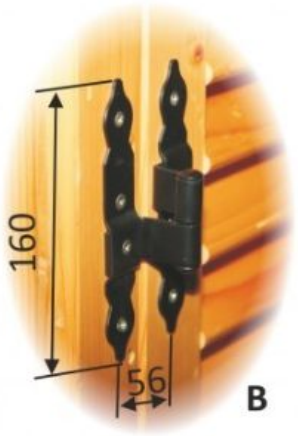


Balamale pentru obloane

Varianta blocaj contravânt



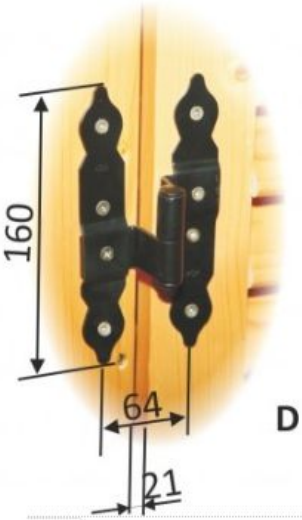
INGROPAT

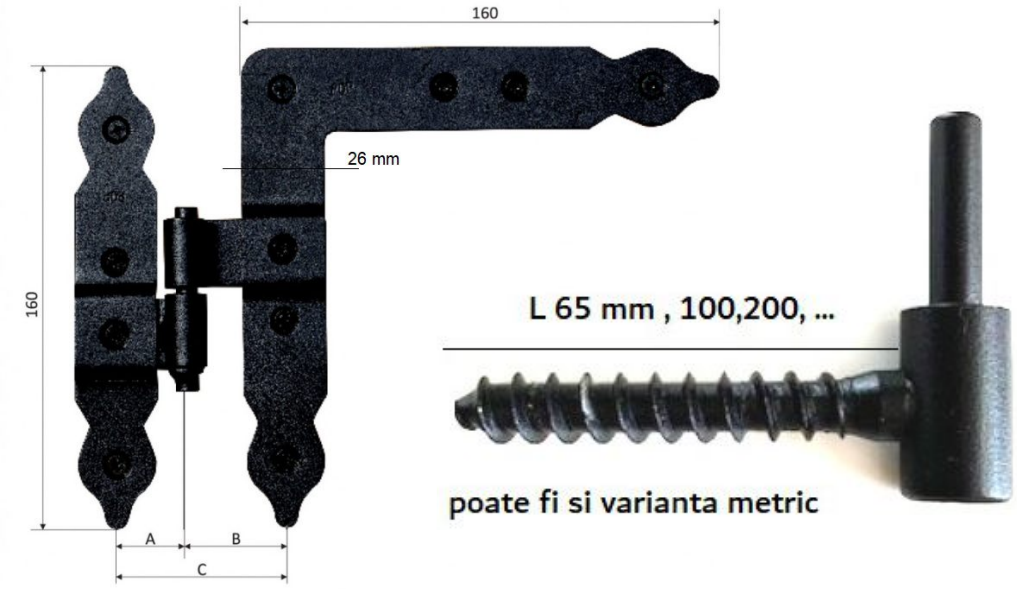


INTRECANATE

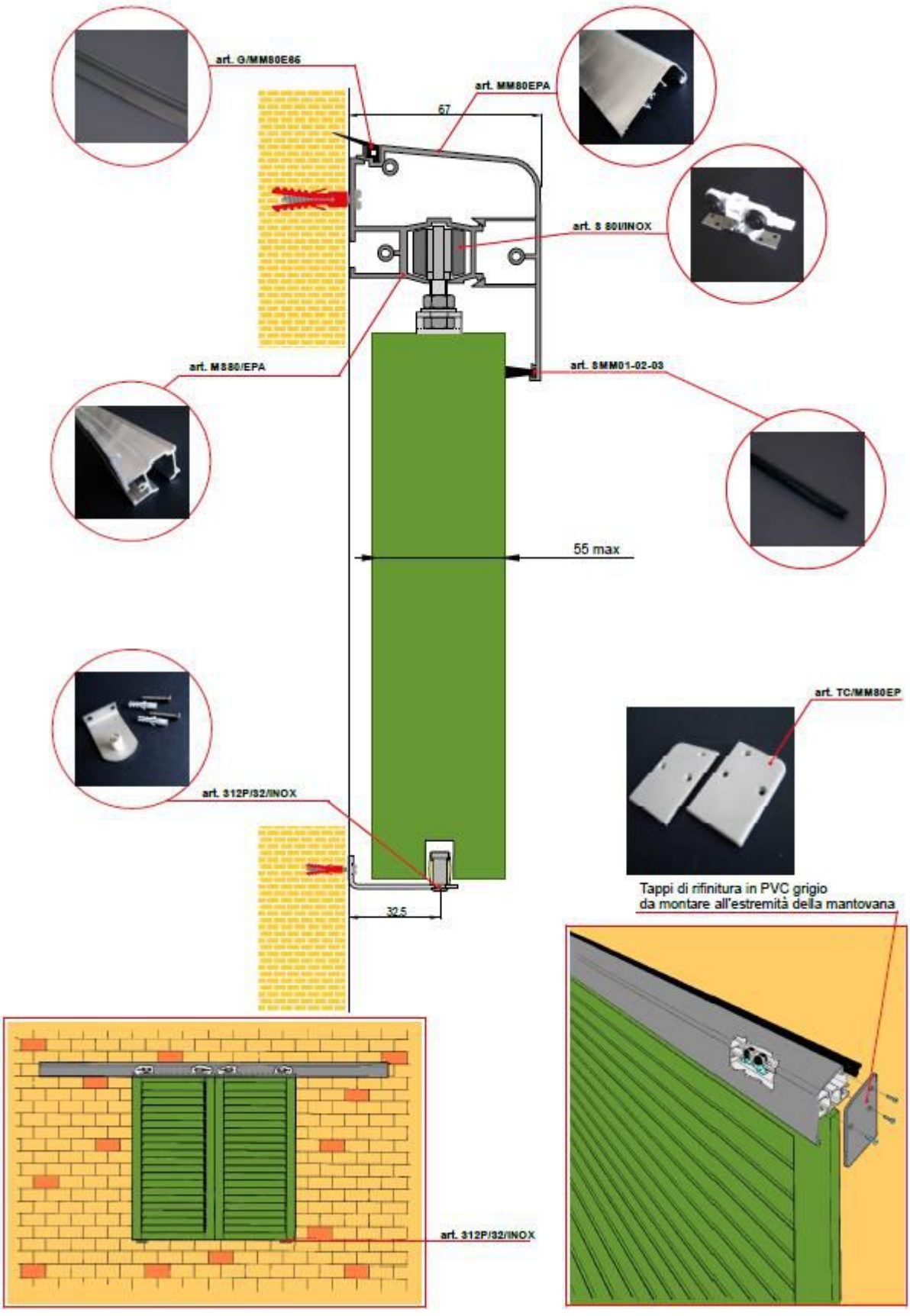


CU FALT DE 21 MM



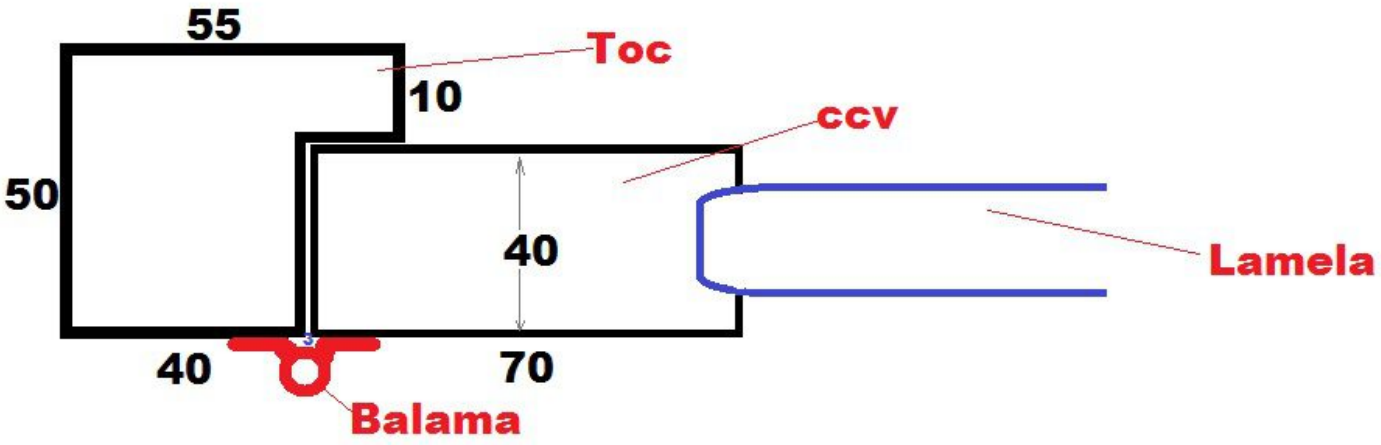


Obloane culisante

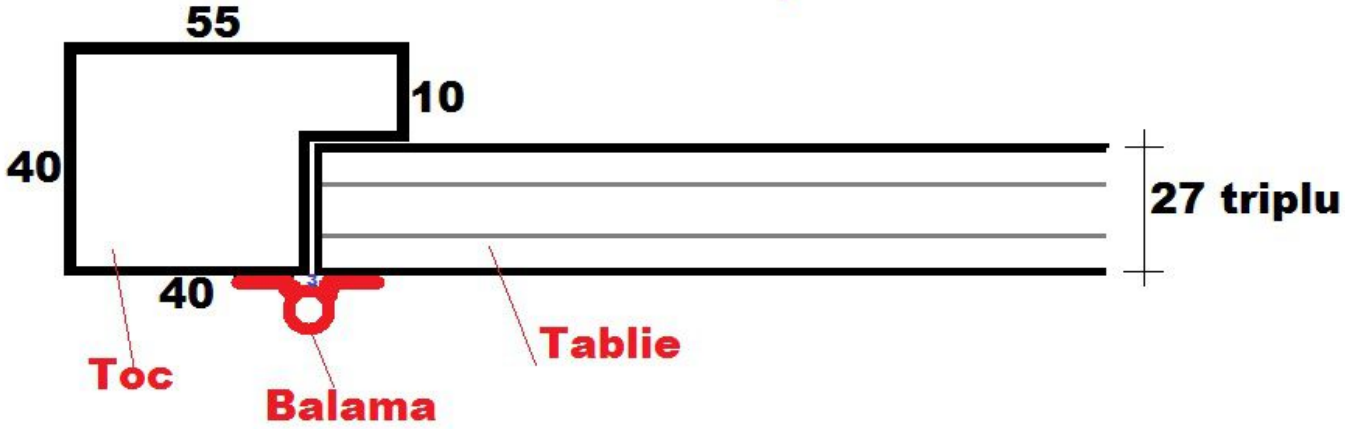


Secțiuni obloane cu toc

A. Sectiune oblon cu lamele

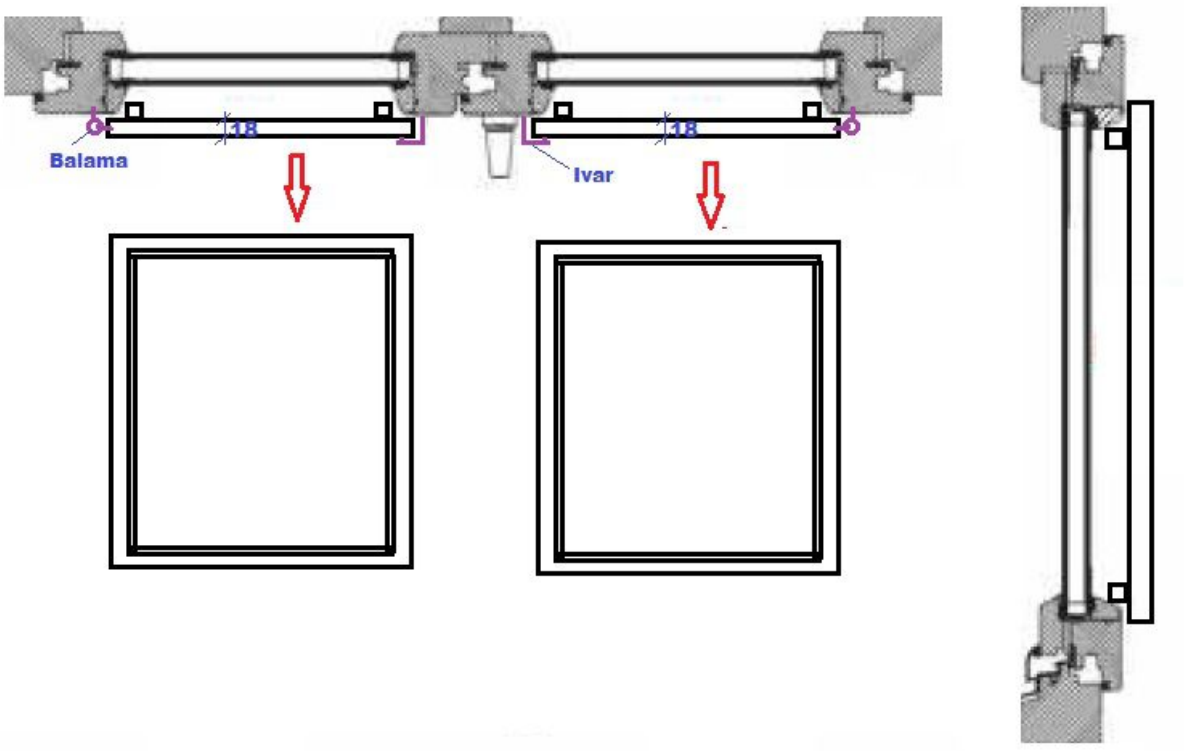


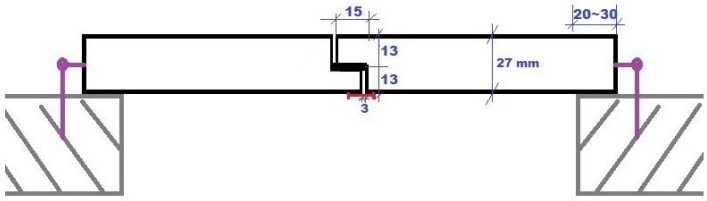
B. Sectiune oblon cu tablie triplu-27 mm



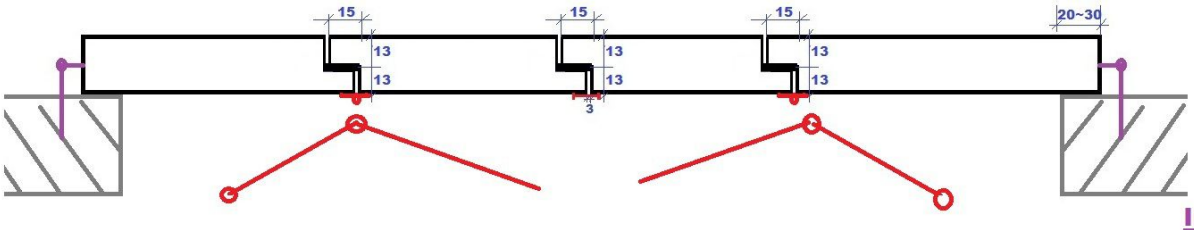
Secțiuni obloane cu toc

Sectiune oblon interior de 18 mm

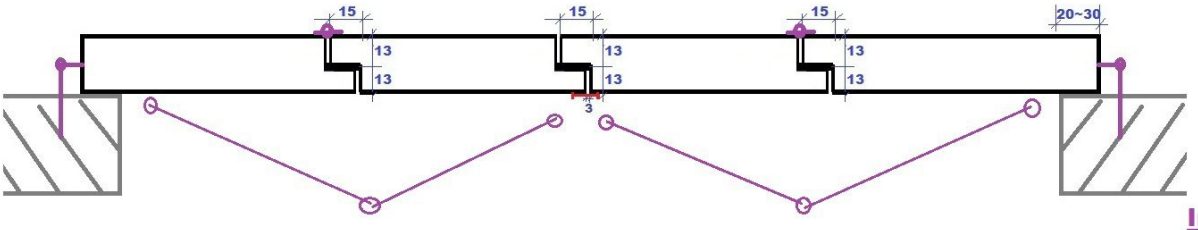




V.1
Standard

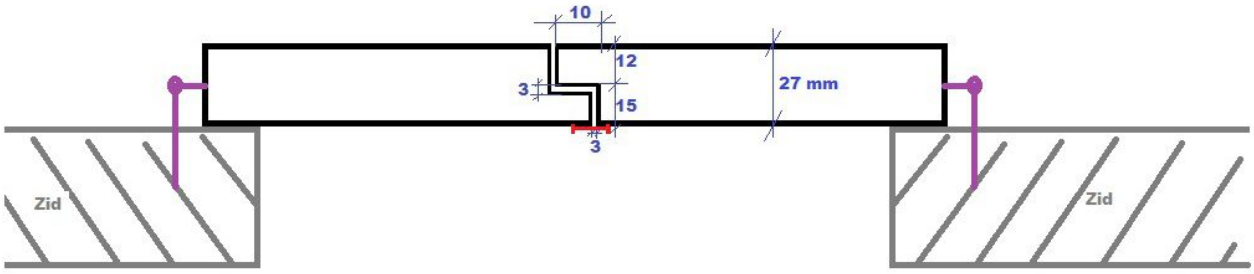


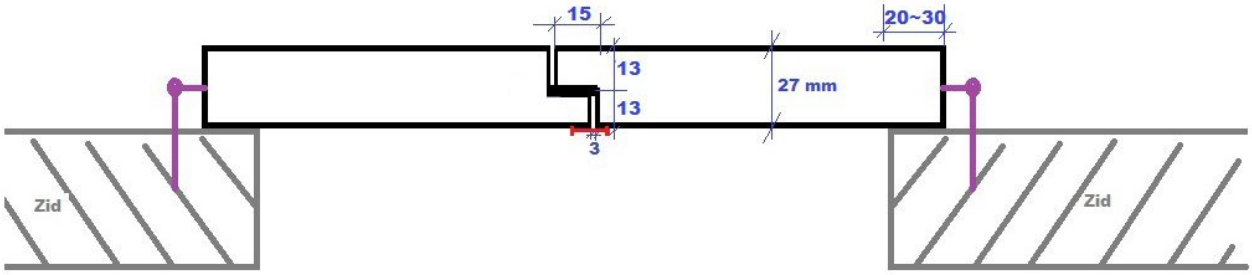
V.2
Intercanat.a
Bal.interior



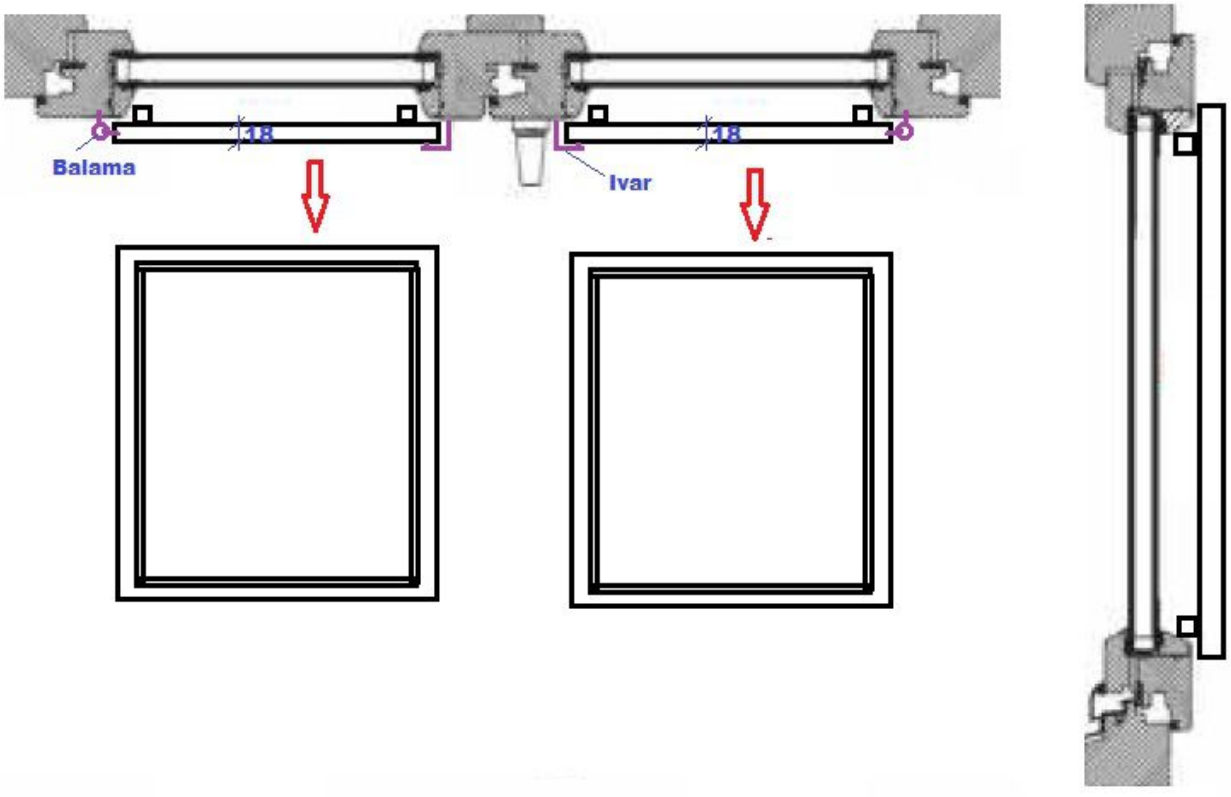
V.3
Intercanat.b
Bal.exterior

Secțiuni obloane cu toc

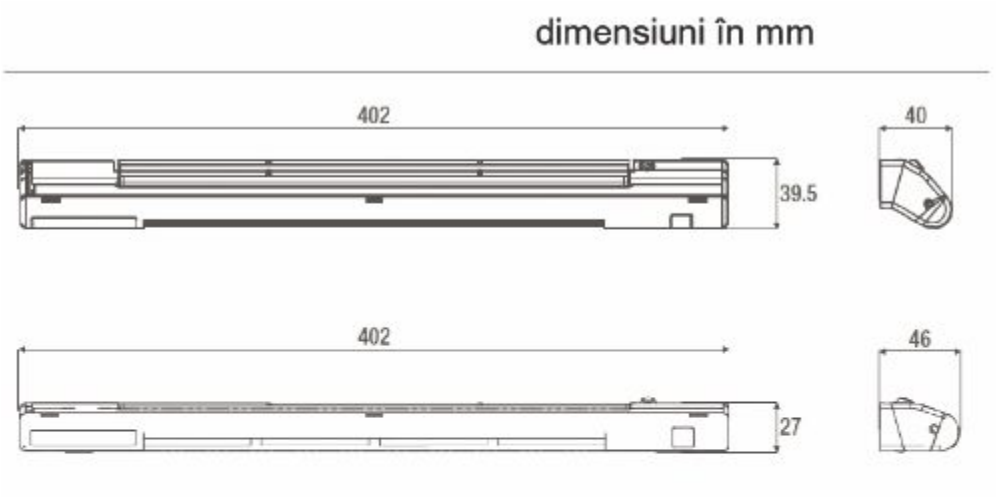


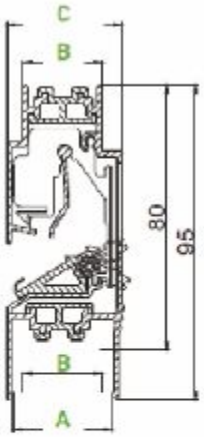


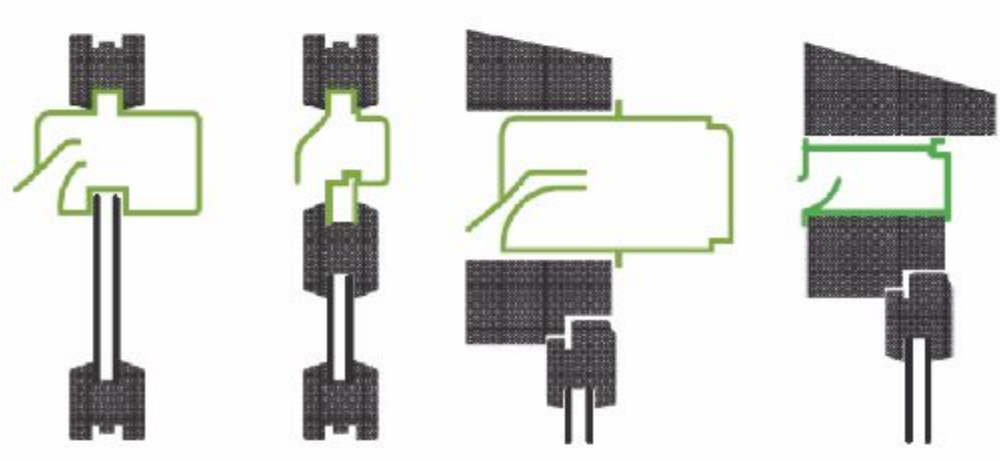
Sectiune oblon interior de 18 mm

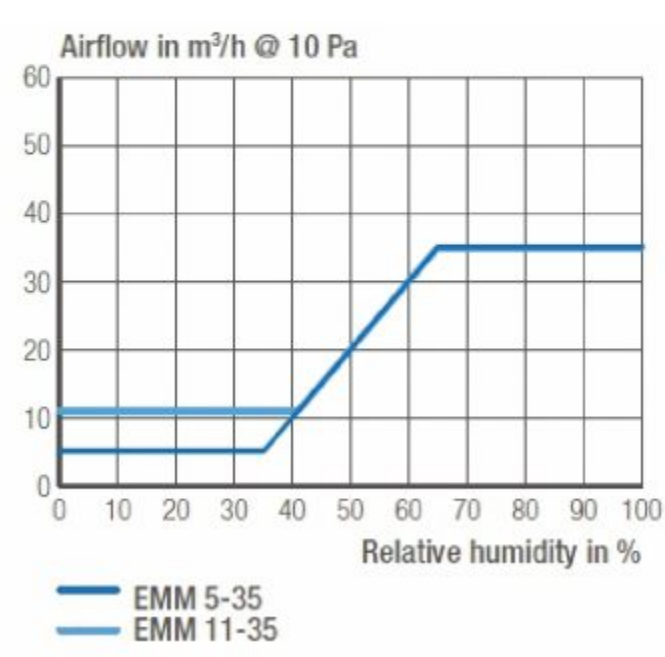


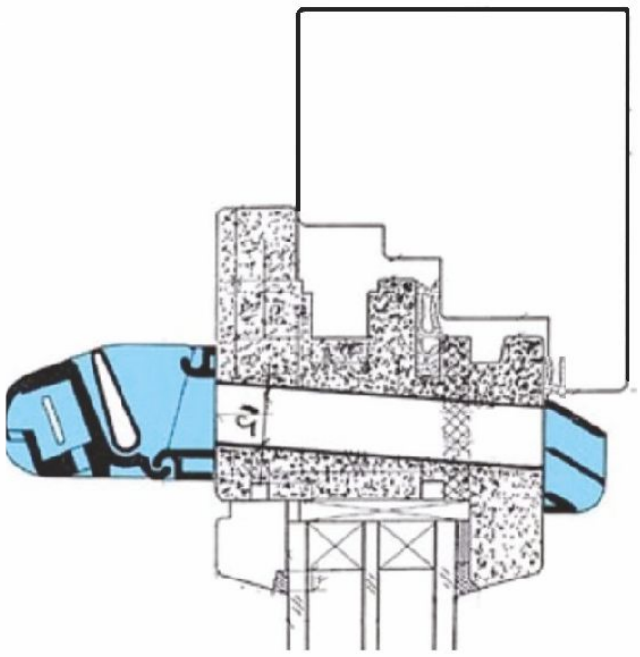
Grile de ventilație



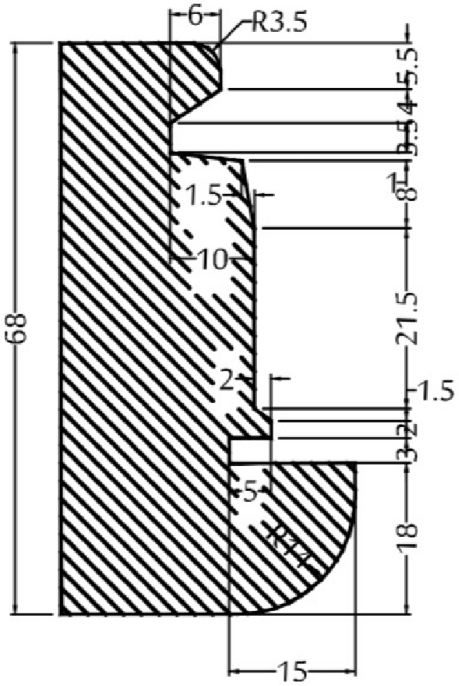


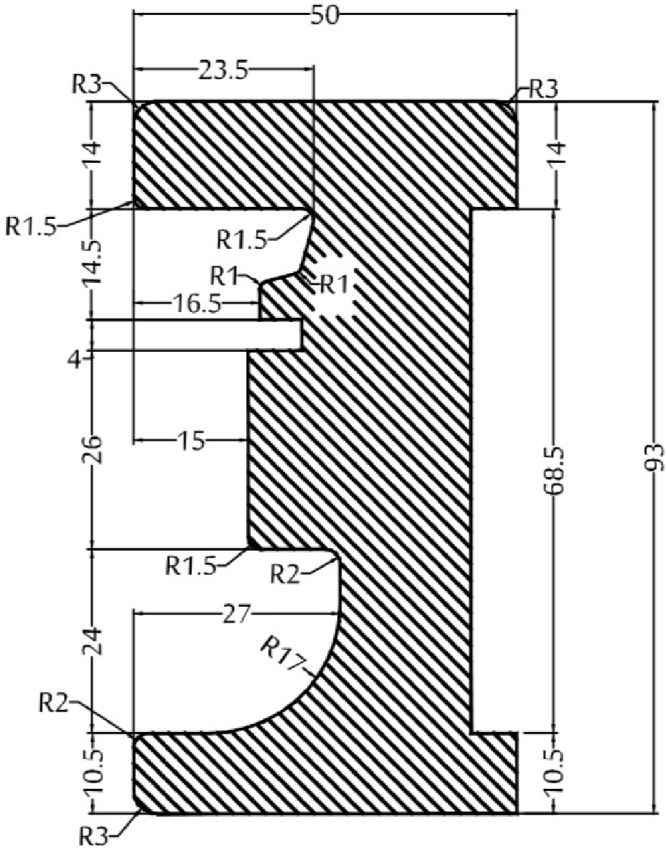


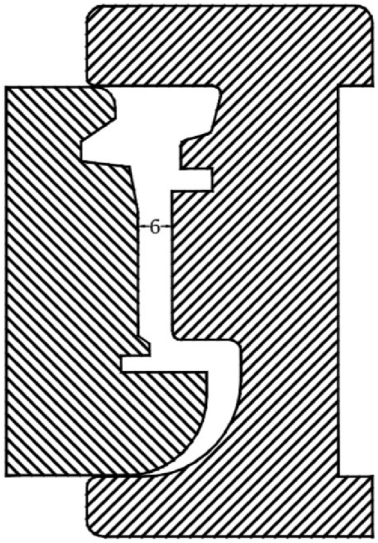




Frezare "gură de lup"

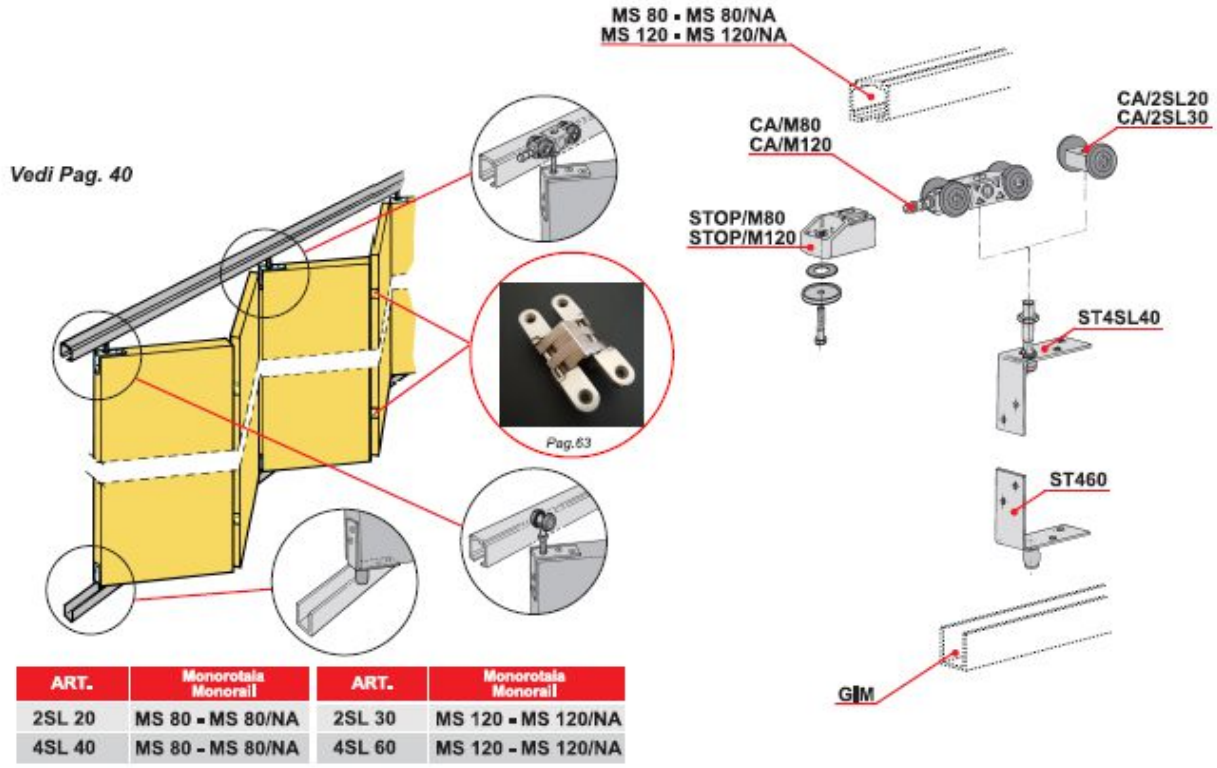




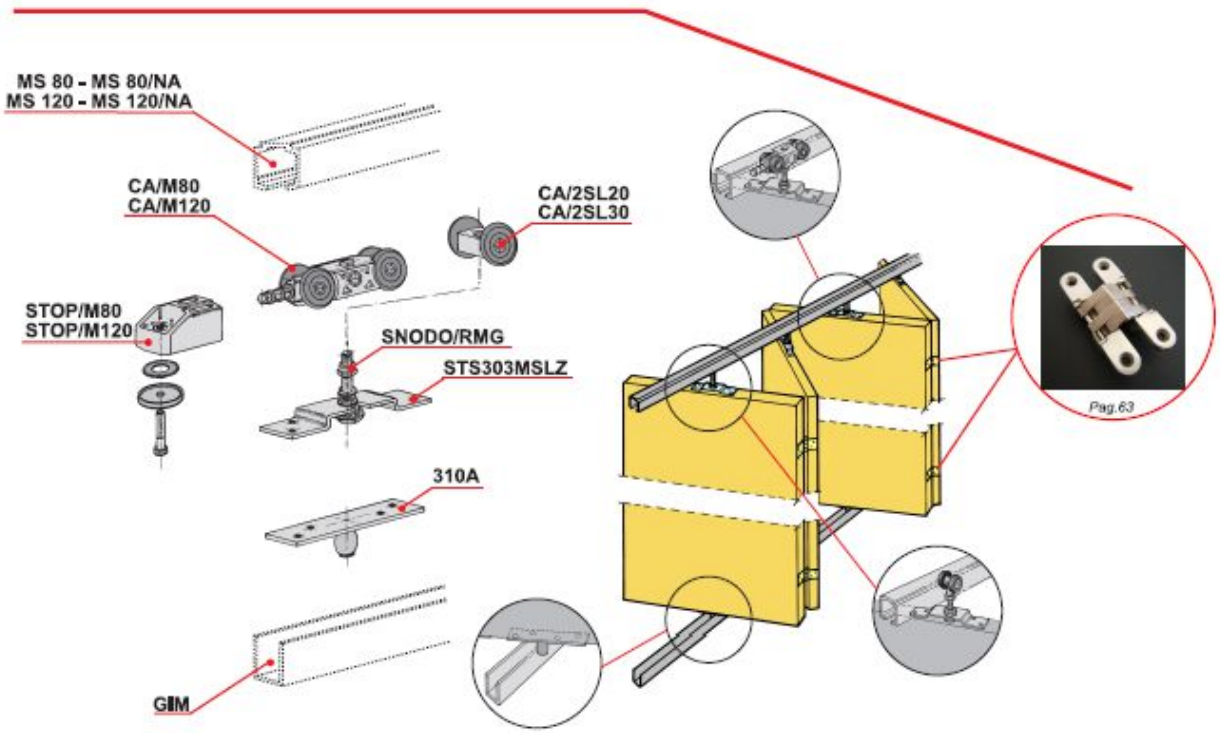




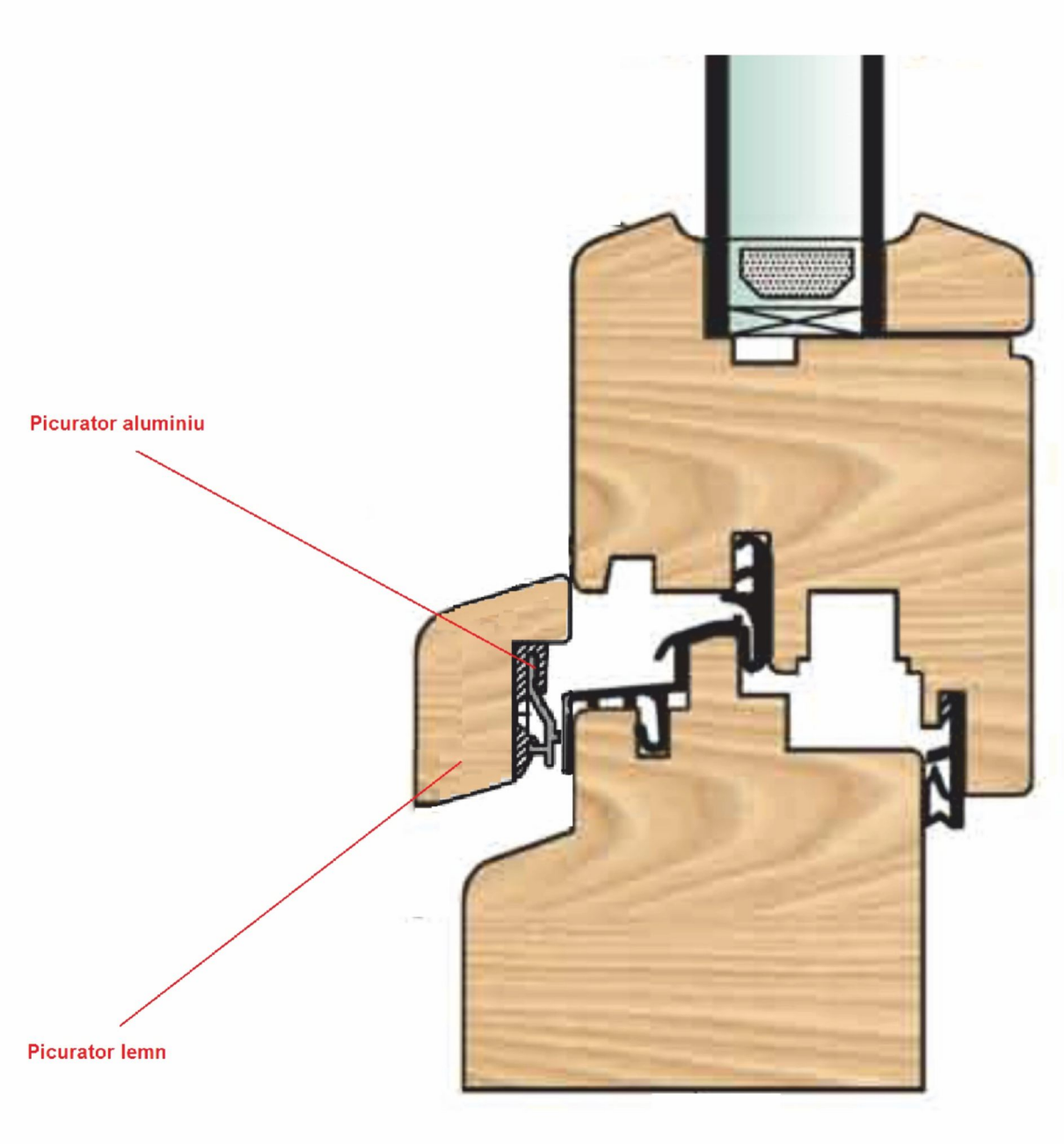
Armonică/pliantă de interior



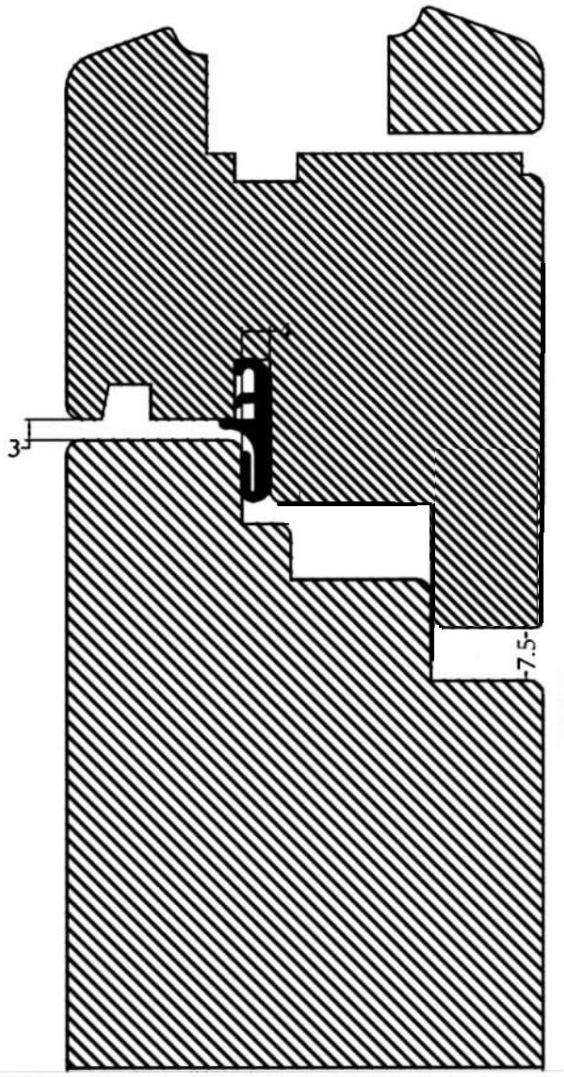
ART.	Monorotaia Monorail	ART.	Monorotaia Monorail
2SL 20	MS 80 - MS 80/NA	2SL 30	MS 120 - MS 120/NA
4SL 40	MS 80 - MS 80/NA	4SL 60	MS 120 - MS 120/NA



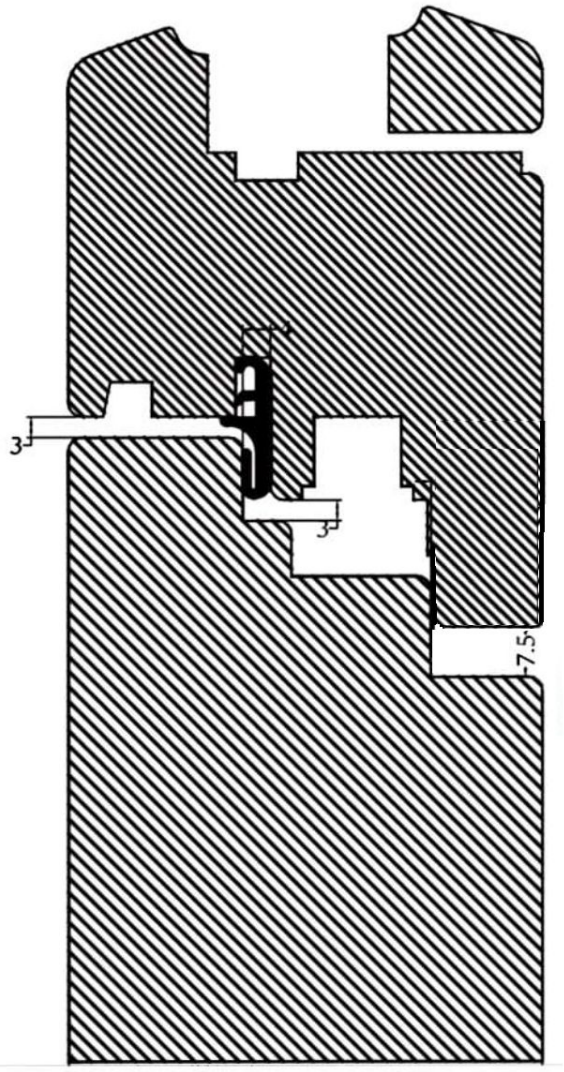
Picurător de aluminiu acoperit cu lemn



Ferestre și uși “coplanare”

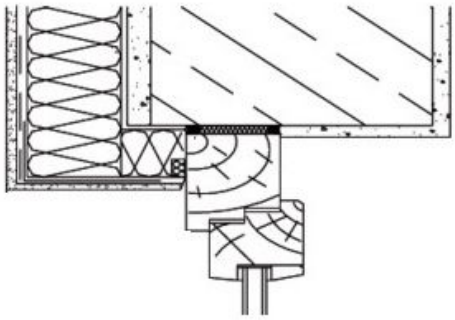


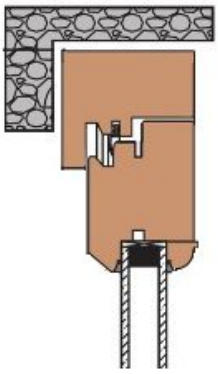
Celelalte laterale

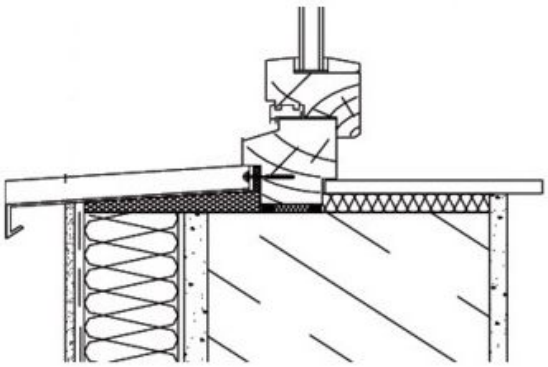


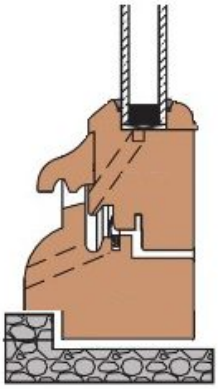
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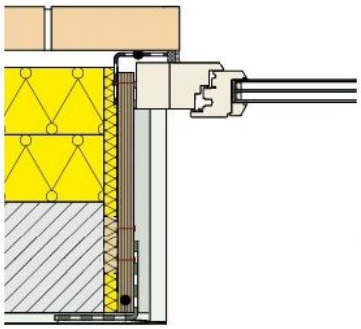
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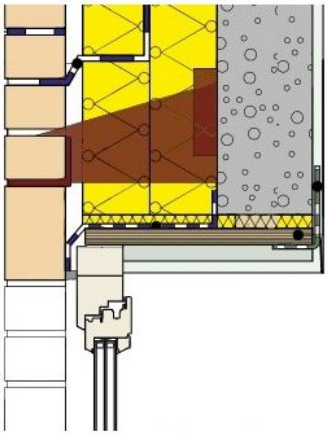


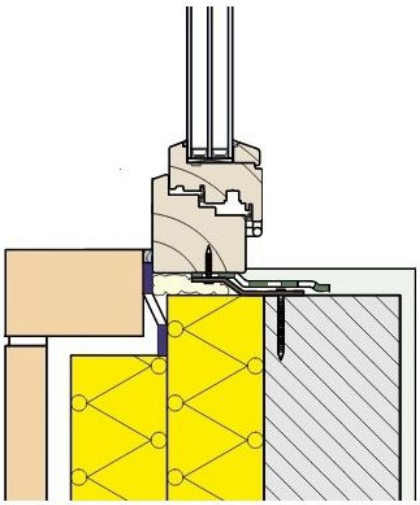


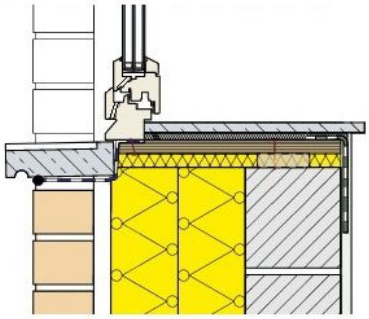




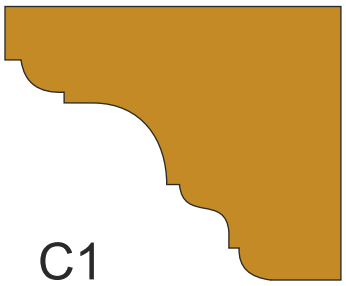


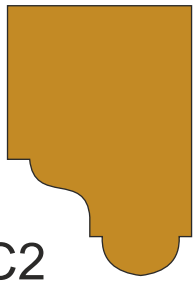


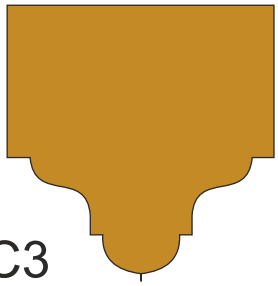


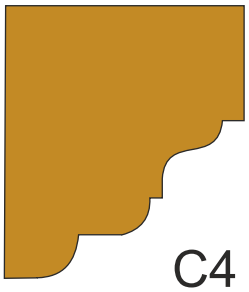


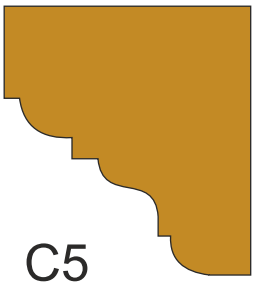
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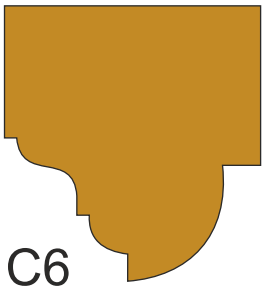

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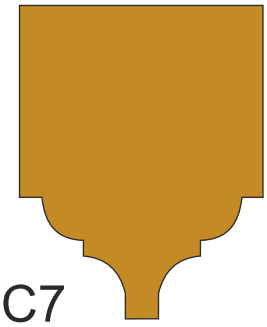

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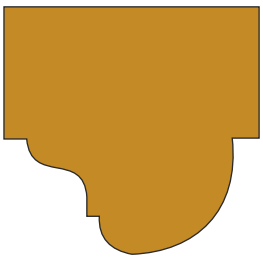

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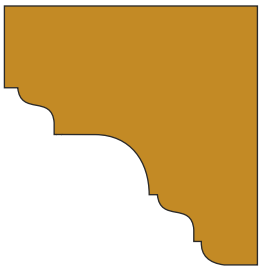

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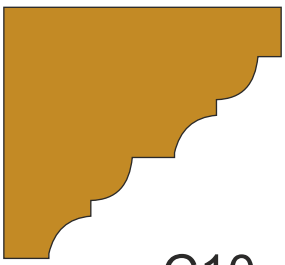

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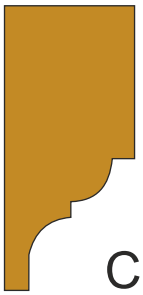

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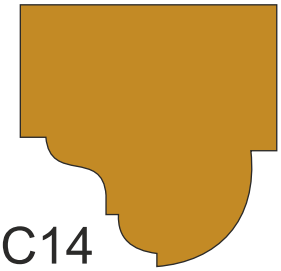

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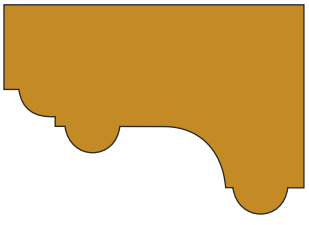

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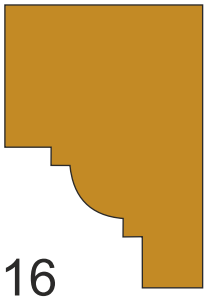

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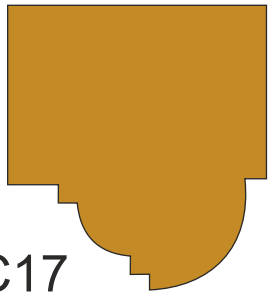

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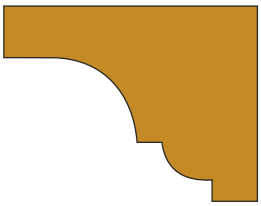

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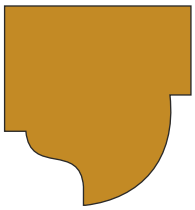

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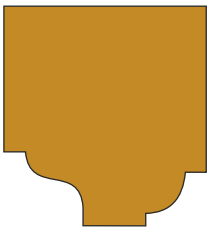
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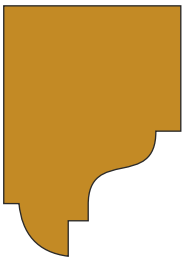

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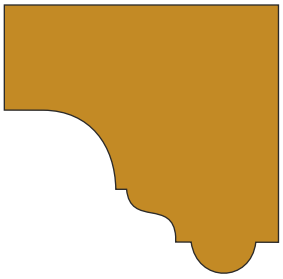

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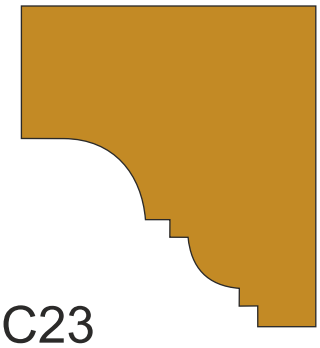

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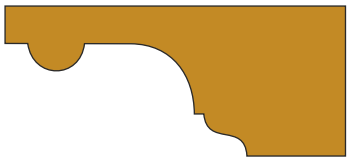

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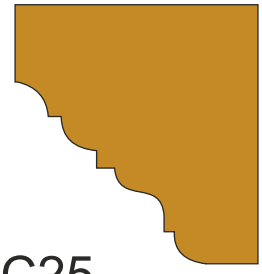

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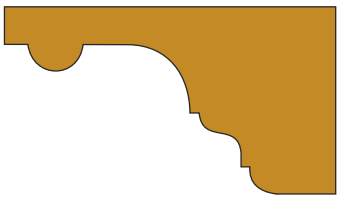

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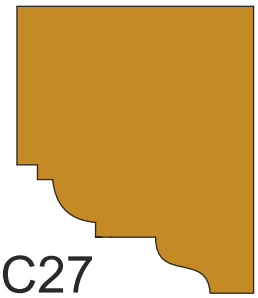

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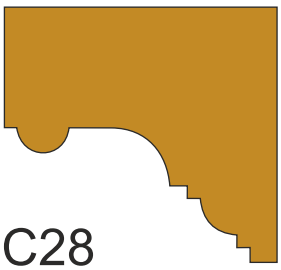

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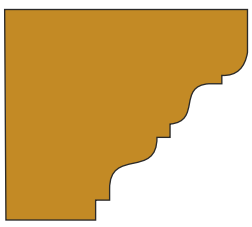

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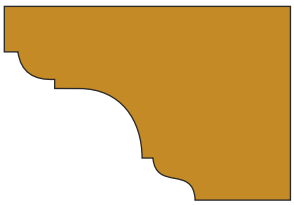

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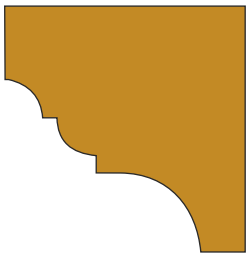

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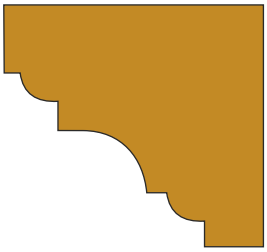

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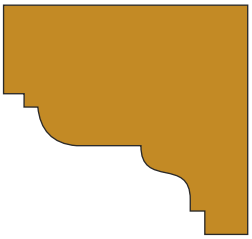
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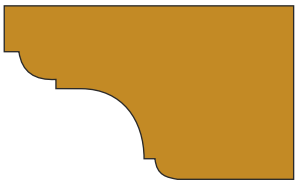
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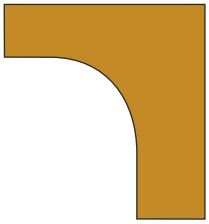
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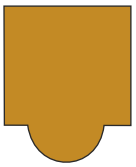
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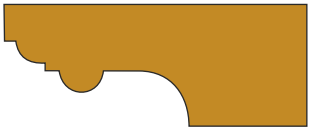
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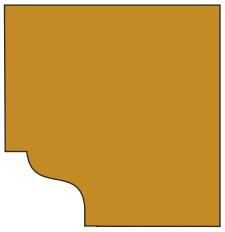
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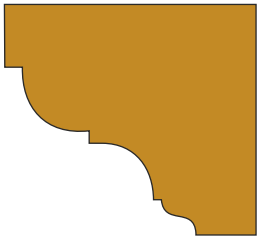
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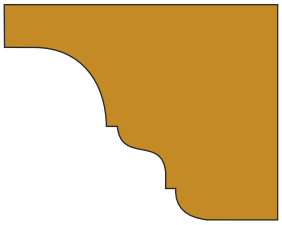
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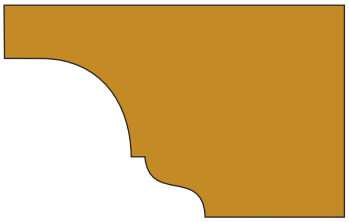
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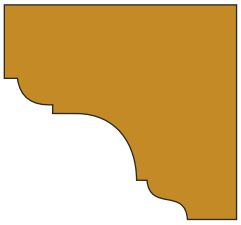
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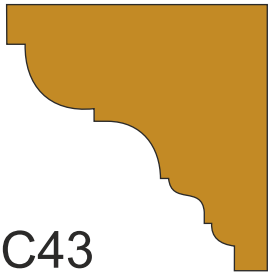
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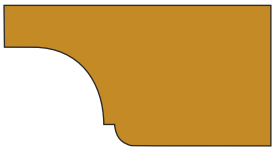
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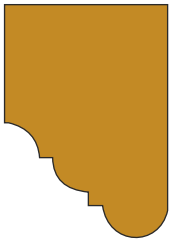


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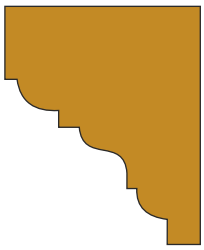


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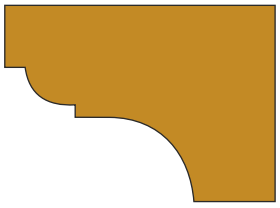
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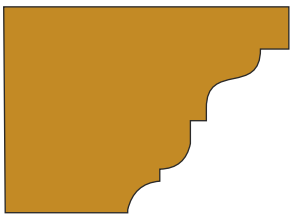
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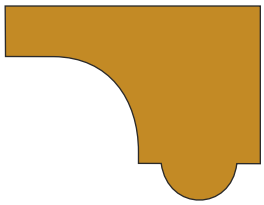
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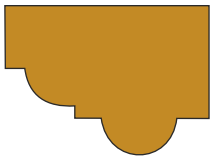
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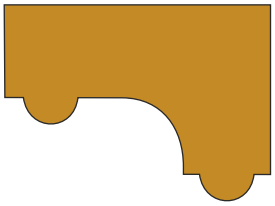
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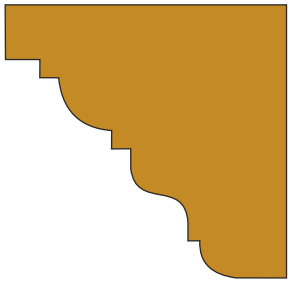
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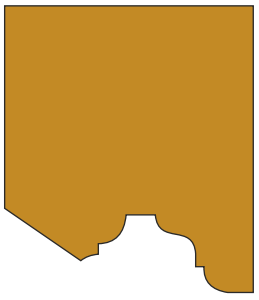
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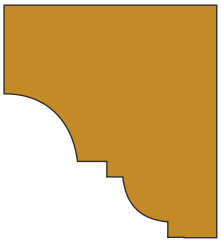
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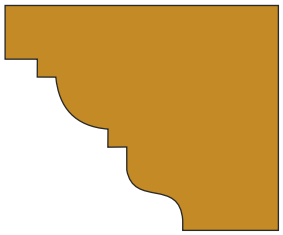
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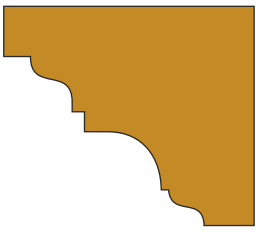
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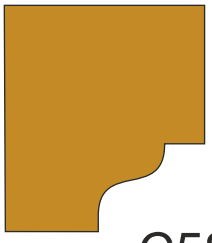
C55



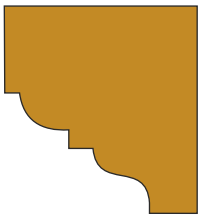
C56



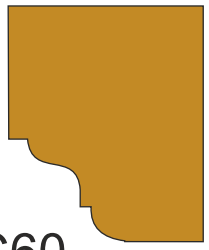
C57



C58



C59



C60

Paletar RAL


RAL 1000 Beige verde
RAL 1001 Beige
RAL 1002 Giallo Sabia
RAL 1003 Giallo segnale
RAL 1004 Giallo oro
RAL 1005 Giallo miele
RAL 1006 Giallo polenta
RAL 1007 Giallo narciso
RAL 1011 Beige marrone
RAL 1012 Giallo limone
RAL 1013 Bianco perla
RAL 1014 Avorio
RAL 1015 Avorio chiaro
RAL 1016 Giallo zolfo
RAL 1017 Giallo zafferano
RAL 1018 Giallo zinco
RAL 1019 Beige grigio
RAL 1020 Giallo oliva
RAL 1021 Giallo navone
RAL 1023 Giallo traffico
RAL 1024 Giallo ocra
RAL 1026 Giallo brillante
RAL 1027 Giallo curry
RAL 1028 Giallo melone
RAL 1032 Giallo scopa
RAL 1033 Giallo dalia
RAL 1034 Giallo pastello
RAL 1035
RAL 1036
RAL 1037 Giallo sole
RAL 2000 Arancio giallo
RAL 2001 Rosso arancio
RAL 2002 Arancio sangue
RAL 2003 Arancio pastello
RAL 2004 Arancio purro
RAL 2005 Arancio brillante
RAL 2007 Arancio chiaro brillante
RAL 2008 Arancio rosso chiaro
RAL 2009 Arancio traffico
RAL 2010 Arancio segnale
RAL 2011 Arancio profondo
RAL 2012 Arancio salmone
RAL 2013
RAL 3000 Rosso fuoco
RAL 3001 Rosso segnale
RAL 3002 Rosso carmino
RAL 3003 Rosso rubino
RAL 3004 Rosso porpora
RAL 3005 Rosso vino
RAL 3007 Rosso nerastro
RAL 3009 Rosso ossido
RAL 3011 Rosso marone
RAL 3012 Rosso beige
RAL 3013 Rosso pomodoro
RAL 3014 Rosa antico
RAL 3015 Rosa chiaro
RAL 3016 Rosso corallo
RAL 3017 Rosato
RAL 3018 Rosso fragola
RAL 3020 Rosso trafico

Paletar RAL


RAL 3022 Rosso salmone
RAL 3024 Rosso brillante
RAL 3026 Rosso chiaro brillante
RAL 3027 Rosso lampone
RAL 3028 Rosso puro
RAL 3031 Rosso oriente
RAL 3032
RAL 3033
RAL 4001 Rosso lilla
RAL 4002 Rosso violetto
RAL 4003 Viola erica
RAL 4004 Viola bordeaux
RAL 4005 Lilla blu
RAL 4006 Porpora traffico
RAL 4007 Viola porpora
RAL 4008 Viola segnale
RAL 4009 Violetto pastelo
RAL 4010 Tele magenta
RAL 4011
RAL 4012
RAL 5000 Blu violetto
RAL 5001 Blu verde
RAL 5002 Blu oltremare
RAL 5003 Blu zaffiro
RAL 5004 Blue scuro
RAL 5005 Blu segnale
RAL 5007 Blu brillante
RAL 5008 Blue grigio
RAL 5009 Blue azzurro
RAL 5010 Blu genziana
RAL 5011 Blu acciaio
RAL 5012 Blue luce
RAL 5013 Blu cobalto
RAL 5014 Blue colomba
RAL 5015 Blu cielo
RAL 5017 Blue traffico
RAL 5018 Blu turchese
RAL 5019 Blu capri
RAL 5020 Blu oceano
RAL 5021 Blu aqua
RAL 5022 Blu notte
RAL 5023 Blu distante
RAL 5024 Blue pastello
RAL 5025
RAL 5026
RAL 6000 Patina verde
RAL 6001 Verde smeraldo
RAL 6002 Verde foglia
RAL 6003 Verde oliva
RAL 6004 Verde blu
RAL 6005 Verde muschio
RAL 6006 Oliva grigio
RAL 6007 Verde bottiglia
RAL 6008 Verde bruno
RAL 6009 Verde abete
RAL 6010 Verde erba
RAL 6011 Verde reseda
RAL 6012 Verde scuro
RAL 6013 Verde canna
RAL 6014 Oliva giallo

Paletar RAL


RAL 6015 Oliva scuro
RAL 6016 Verde turchese
RAL 6017 Verde maggio
RAL 6018 Verde giallo
RAL 6019 Verde bianco
RAL 6020 Verde cromo
RAL 6021 Verde pallido
RAL 6022 Oliva bruno
RAL 6024 Verde traffico
RAL 6025 Verde felce
RAL 6026 Verde opale
RAL 6027 Verde chiaro
RAL 6028 Verde pino
RAL 6029 Verde menta
RAL 6032 Verde segnale
RAL 6033 Turchese menta
RAL 6034 Turchese pastello
RAL 6035
RAL 6036
RAL 6037 Verde puro
RAL 6038 Verde brillante
RAL 7000 Grigio vaio
RAL 7001 Grigio argento
RAL 7002 Grigio oliva
RAL 7003 Grigio muschio
RAL 7004 Grigio segnale
RAL 7005 Grigio topo
RAL 7006 Grigio beige
RAL 7008 Grigio kaki
RAL 7009 Grigio verdastro
RAL 7010 Grigio tenda
RAL 7011 Grigio ferro
RAL 7012 Grigio basalto
RAL 7013 Grigio marrone
RAL 7015 Grigio ardesia
RAL 7016 Grigio antracite
RAL 7021 Grigio scuro
RAL 7022 Grigio ombra
RAL 7023 Grigio calcestruzzo
RAL 7024 Grigio grafite
RAL 7026 Grigio granito
RAL 7030 Grigio pietra
RAL 7031 Grigio blu
RAL 7032 Grigio ghiaia
RAL 7033 Grigio cemento
RAL 7034 Grigio giallo
RAL 7035 Grigio luce
RAL 7036 Grigio platino
RAL 7037 Grigio polvere
RAL 7038 Grigio agata
RAL 7039 Grigio quarzo
RAL 7040 Grigio finestra
RAL 7042 Grigio traffico A
RAL 7043 Grigio traffico B
RAL 7044 Grigio seta
RAL 7045 Grigio tele 1
RAL 7046 Grigio tele 2
RAL 7047 Grigio tele 4
RAL 7048
RAL 8000 Marrone verde

Paletar RAL



Lacurile pe bază de apă se pot face pigmentate, adică se adaugă pigment pentru a se obține culoare din gama RAL. De menționat faptul că această culoare estompează fibra lemnului.

Paletar baiț ICA


C12


C19


C33


C51


C13


C20


C2018R


C62


C14


C21


C09


C68


CNA15


C22

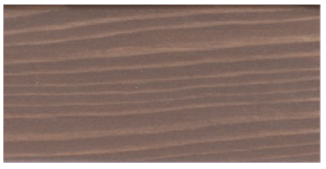

C08


C70


CNA16

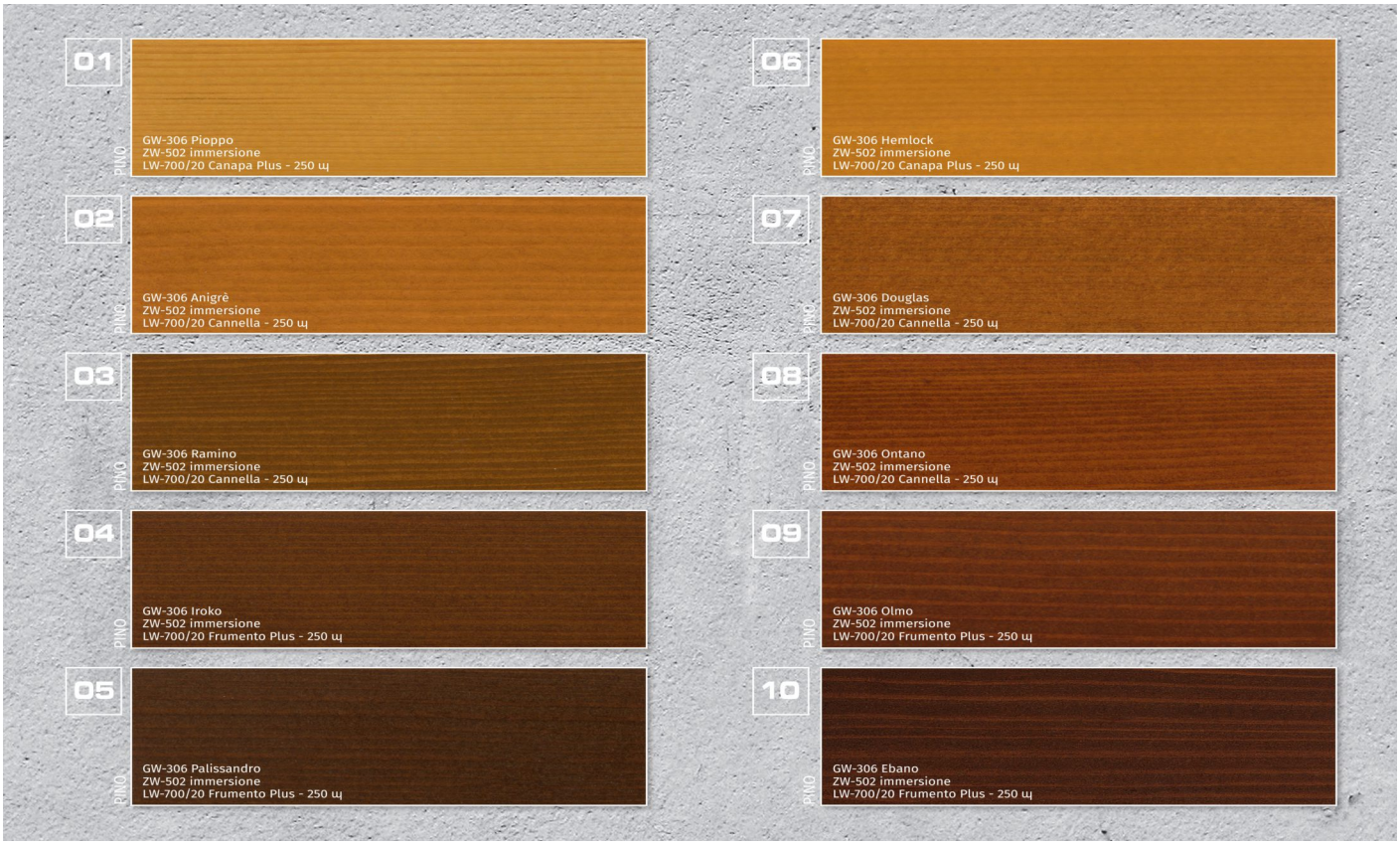

C23


C07


C73

Lacul și grundul transparent lasă vizibilă fibra lemnului, aceasta fiind personalizată cu diferite nuanțe de baiț după dorința clientului.

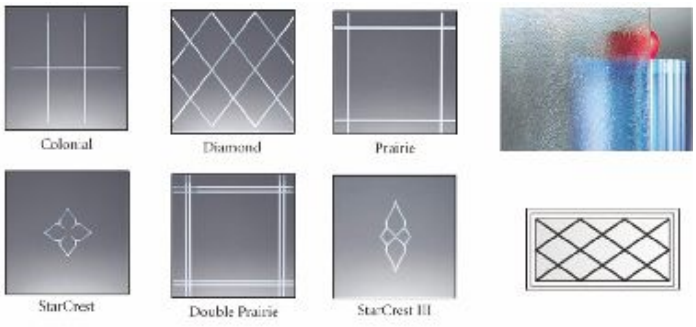
Paletar baiț REMMERS

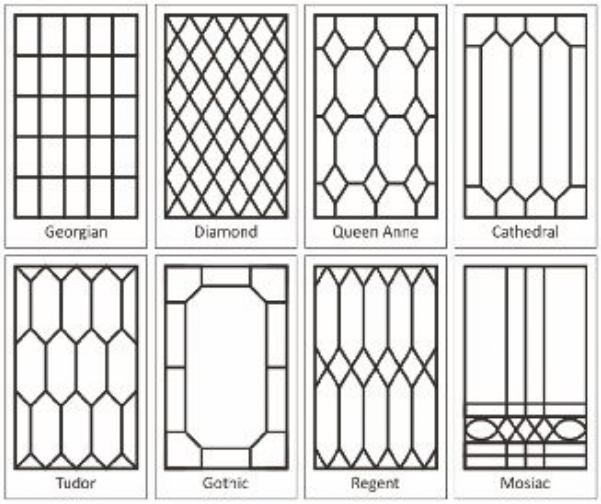




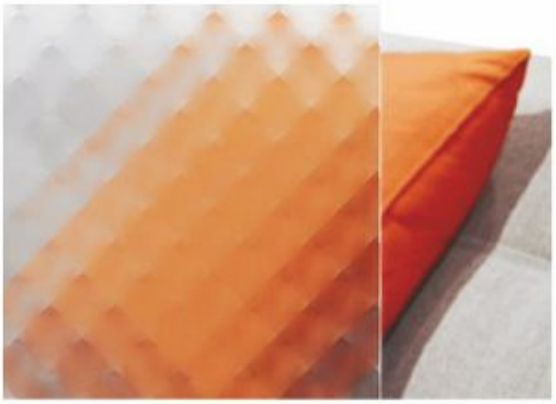
Tipuri de sticlă















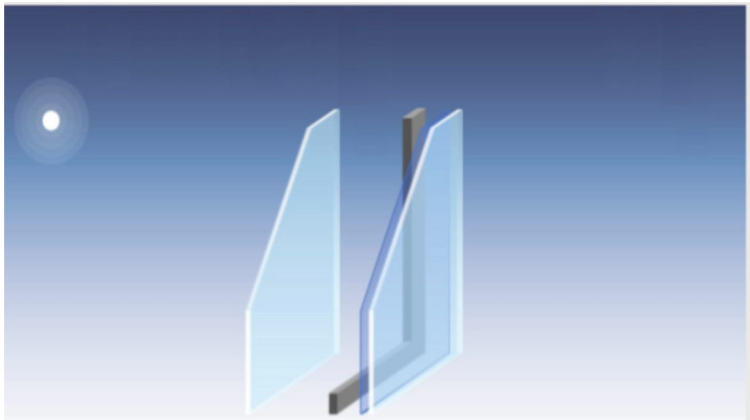






Geam termopan standard

Sticlă termopan duplex+lowe
Sticlă tripan cu una din foi duplex.



Climaplus 4 (16 Argon 90) 4
PLANITHERM XN F3

Glazing 1	PLANICLEAR 4 mm
Cavity 1	Argon 90% 16 mm
Coating 3	PLANITHERM XN
Glazing 2	PLANICLEAR 4 mm

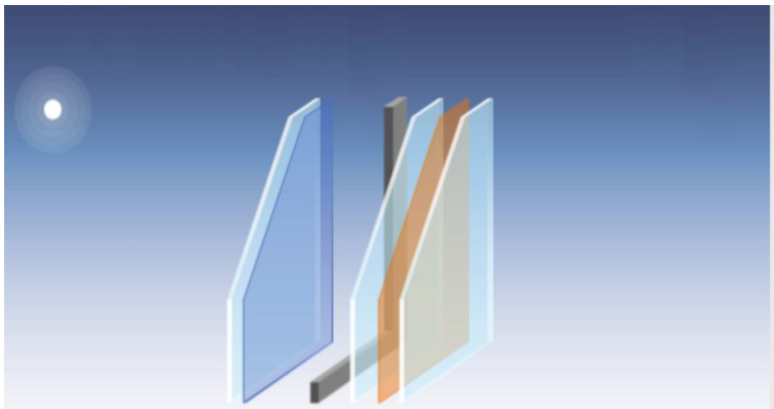
LUMINOUS FACTORS	EN410 (2011-04)
Light Transmittance (TL)	82 %
Outdoor Reflectance (RLe)	11 %
Indoor Reflectance (RLi)	12 %
THERMAL TRANSMISSION	EN673-2011
Ug	1.1 W/(m².K)
Angle relative to the vertical	0 °
MANUFACTURING SIZES	
Nominal Thickness	24.00 mm
Weight	20.0 kg/m²
ACOUSTICS	EN 12758
Acoustic values according to EN 12758 and from notified body	
Rw (C;Ctr)	31 (-1; -4) dB
STC (ASTM E413)	N/A
OITC (ASTM E1332)	N/A
UV FACTORS	EN410 (2011-04)
TUV	43 %
SAFETY CLASS	EN 12600
Pendulum Body Resistance	NPD

ENERGY FACTORS	EN410 (2011-04)
Transmittance (TE)	60 %
Outdoor Reflectance (Ree)	27 %
Indoor Reflectance (Rei)	27 %
Absorptance A1 (AE1)	7 %
Absorptance A2 (AE2)	6 %
SOLAR FACTORS	EN410 (2011-04)
Solar Factor (g)	0.65
Shading Coefficient (SC)	0.75
COLOR RENDERING	
Transmission (Ra)	98
Reflection (Ra)	97
ANTI-BURGLARY	EN 356
Burglar Resistance	NPD

În această pagină găsiți informații referitoare la geamul termopan standard.

Geam termopan fonic

Sticlă termopan duplex+lowe
Sticlă tripan cu una din foi duplex.



Climaplus 6 (16 Argon 90) 44.1 Si
COOL-LITE SKN 176 II F2

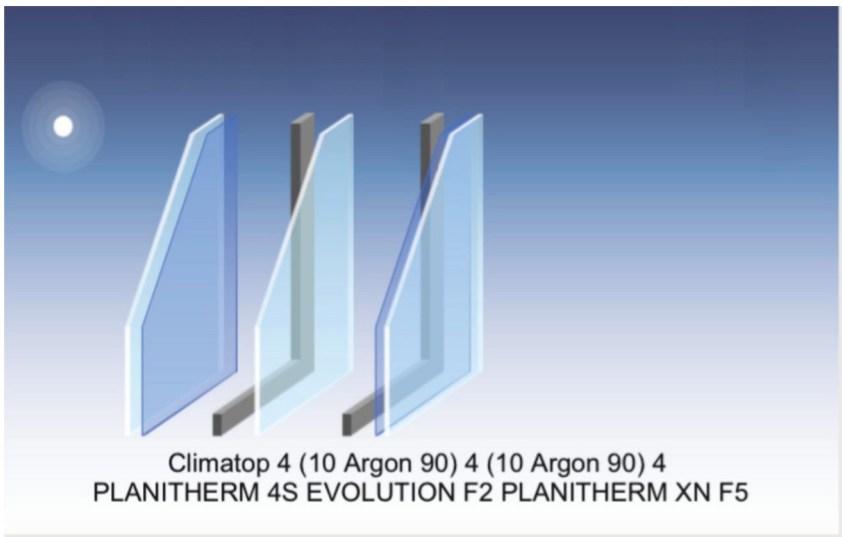
Glazing 1	PLANICLEAR 6 mm
Coating 2	COOL-LITE SKN 176 II
Cavity 1	Argon 90% 16 mm
Glazing 2	PLANICLEAR 4 mm
PVB	PVB SILENCE 0.38 mm
Glazing 2'	PLANICLEAR 4 mm

LUMINOUS FACTORS	EN410 (2011-04)
Light Transmittance (TL)	69 %
Outdoor Reflectance (RLe)	13 %
Indoor Reflectance (RLi)	15 %
THERMAL TRANSMISSION	EN673-2011
Ug	1.0 W/(m².K)
Angle relative to the vertical	0 °
MANUFACTURING SIZES	
Nominal Thickness	30.38 mm
Weight	35.4 kg/m²
ACOUSTICS	EN 12758
Acoustic values according to EN 12758 and from notified body	
Rw (C;Ctr)	41 (-3; -7) dB
STC (ASTM E413)	N/A
OITC (ASTM E1332)	N/A
UV FACTORS	EN410 (2011-04)
TUV	1 %
SAFETY CLASS	EN 12600
Pendulum Body Resistance	NPD/2B2

ENERGY FACTORS	EN410 (2011-04)
Transmittance (TE)	33 %
Outdoor Reflectance (Ree)	34 %
Indoor Reflectance (Rei)	33 %
Absorptance A1 (AE1)	30 %
Absorptance A2 (AE2)	3 %
SOLAR FACTORS	EN410 (2011-04)
Solar Factor (g)	0.37
Shading Coefficient (SC)	0.42
COLOR RENDERING	
Transmission (Ra)	93
Reflection (Ra)	83
ANTI-BURGLARY	EN 356
Burglar Resistance	NPD

Acest tip de geam termopan are un coeficient acustic foarte bun: 41 decibeli

Geam tripan standard



Climatop 4 (10 Argon 90) 4 (10 Argon 90) 4
PLANITHERM 4S EVOLUTION F2 PLANITHERM XN F5

Glazing 1	PLANICLEAR 4 mm
Coating 2	PLANITHERM 4S EVOLUTION
Cavity 1	Argon 90% 10 mm
Glazing 2	PLANICLEAR 4 mm
Cavity 2	Argon 90% 10 mm
Coating 5	PLANITHERM XN
Glazing 3	PLANICLEAR 4 mm

LUMINOUS FACTORS	EN410 (2011-04)
Light Transmittance (TL)	55 %
Outdoor Reflectance (RLe)	24 %
Indoor Reflectance (RLi)	27 %

THERMAL TRANSMISSION	EN673-2011
Ug	0.8 W/(m².K)
Angle relative to the vertical	0 °

MANUFACTURING SIZES	
Nominal Thickness	32.00 mm
Weight	30.0 kg/m²

ACOUSTICS	EN 12758
Rw (C;Ctr)	N/A
STC (ASTM E413)	N/A
OITC (ASTM E1332)	N/A

UV FACTORS	EN410 (2011-04)
TUV	18 %

SAFETY CLASS	EN 12600
Pendulum Body Resistance	NPD

ENERGY FACTORS	EN410 (2011-04)
Transmittance (TE)	31 %
Outdoor Reflectance (Ree)	40 %
Indoor Reflectance (Rei)	43 %
Absorptance A1 (AE1)	23 %
Absorptance A2 (AE2)	2 %
Absorptance A3 (AE3)	3 %

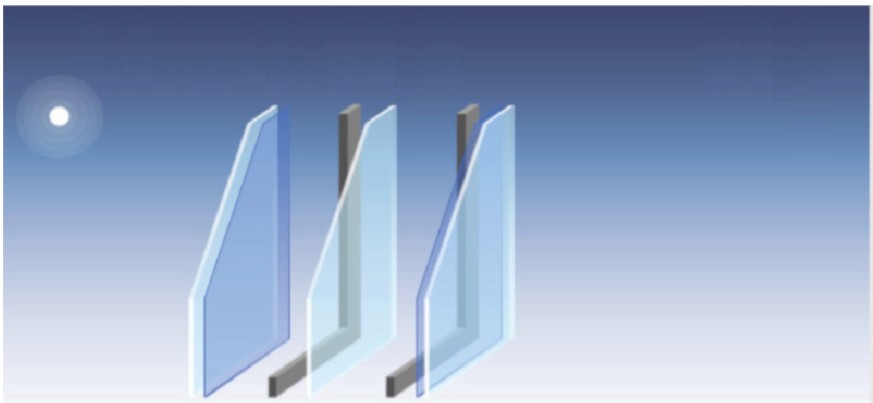
SOLAR FACTORS	EN410 (2011-04)
Solar Factor (g)	0.36
Shading Coefficient (SC)	0.41

COLOR RENDERING	
Transmission (Ra)	96
Reflection (Ra)	98

ANTI-BURGLARY	EN 356
Burglar Resistance	NPD

Varianta de 34 mm, tripan uzual cu un coeficient termic de 0,8 Wmp/k

Geam tripan performant



Climatop 4 (16 Argon 90) 4 (16 Argon 90) 4
COOL-LITE SKN 176 II F2 PLANITHERM ONE II F5

Glazing 1	PLANICLEAR 4 mm
Coating 2	COOL-LITE SKN 176 II
Cavity 1	Argon 90% 16 mm
Glazing 2	PLANICLEAR 4 mm
Cavity 2	Argon 90% 16 mm
Coating 5	PLANITHERM ONE II
Glazing 3	PLANICLEAR 4 mm

LUMINOUS FACTORS	EN410 (2011-04)
Light Transmittance (TL)	57 %
Outdoor Reflectance (RLe)	22 %
Indoor Reflectance (RLi)	27 %
THERMAL TRANSMISSION	EN673-2011
Ug	0.5 W/(m².K)
Angle relative to the vertical	0 °
MANUFACTURING SIZES	
Nominal Thickness	44.00 mm
Weight	30.0 kg/m²
ACOUSTICS	EN 12758
Acoustic values according to EN 12758 and from notified body	
Rw (C;Ctr)	32 (-1; -5) dB
STC (ASTM E413)	N/A
OITC (ASTM E1332)	N/A
UV FACTORS	EN410 (2011-04)
TUV	14 %
SAFETY CLASS	EN 12600
Pendulum Body Resistance	NPD

ENERGY FACTORS	EN410 (2011-04)
Transmittance (TE)	27 %
Outdoor Reflectance (Ree)	41 %
Indoor Reflectance (Rei)	48 %
Absorptance A1 (AE1)	29 %
Absorptance A2 (AE2)	1 %
Absorptance A3 (AE3)	2 %
SOLAR FACTORS	EN410 (2011-04)
Solar Factor (g)	0.30
Shading Coefficient (SC)	0.35
COLOR RENDERING	
Transmission (Ra)	93
Reflection (Ra)	84
ANTI-BURGLARY	EN 356
Burglar Resistance	NPD

Varianta de 44 mm tripan special cu
un coeficient termic de 0,5Wmp/k

Fișă comandă obloane

Amel®
www.Amel.ro

Fisa pentru obloane

Comanda de produse

DATA.....

Pagina.....din.....

Nr. ctr (comanda ferma).....

Esenta ☐ Bucati ☐ Cod/pozitie ☐

Culoare profil ☐ Culoare feronerie ☐

PROFIL

RAMA: ☐ 71 mm ☐ Cu toc ☐ Fara toc

CANAT: ☐ 70 mm ☐ 60 mm ☐ Sipca 2C ☐ Fara sipca

FERONERIE

☐ Balamale drepte ☐ Balamale coltar

☐ Bal nemontate ☐ Balamale aruncatoare

☐ Balamale pipa ☐ Balamale intercanat

☐ Extensie toc ☐ Lamele fixe ☐ Fixare in spalet

☐ Pervaz aplicat ☐ Lamele mobile ☐ Fixare pe tamplarie

☐ Fixare pe zid

Altele...

Esenta ☐ Bucati ☐ Cod/pozitie ☐

Culoare profil ☐ Culoare feronerie ☐

PROFIL

RAMA: ☐ 71 mm ☐ Cu toc ☐ Fara toc

CANAT: ☐ 70 mm ☐ 60 mm ☐ Sipca 2C ☐ Fara sipca

FERONERIE

☐ Balamale drepte ☐ Balamale coltar

☐ Bal nemontate ☐ Balamale aruncatoare

☐ Balamale pipa ☐ Balamale intercanat

☐ Extensie toc ☐ Lamele fixe ☐ Fixare in spalet

☐ Pervaz aplicat ☐ Lamele mobile ☐ Fixare pe tamplarie

☐ Fixare pe zid

Altele...

Privire din interior
Deschidere in exterior prin impingere

Am citit si sunt de acord:

Nume Prenume - Client: .....

Semnatura .....

Nume Prenume - Tehnic: .....

Semnatura .....

Fișă comandă ferestre/uși

Amel®
www.Amel.ro

Fisa ferestre si usi

Comanda de produse

Nr. ctr (comanda ferma)..... DATA.....

Sticle diferite** Profile diferite * Pagina.....din.....

Esenta | Config Geam | Buc | Garnitura: alba / neagra | Silicon: Transparent, maro, alb

Culoare exterior | Culoare interior

Sticla TIP 1 | Sticla TIP 2

PROFIL

RAMA: 68mm | 71mm | 81mm | 83mm | 93mm | Placare al. | RAL-placare

CANAT: 86 mm | 107 mm | Canat Z | Canat T

FERONERIE

RAMA: Bal.fereastra | Bal.pipa | PS.27 | Bal.ascunse | SIMONSWERK

CANAT: 1Man | Snaper+Blocaj | 1Man+Cheie | 2 Man | Butuc | Butuc fluture

Brs simpla | BR.spanioleta | Brs MR2 | Bila+Coarne | Amortizor | Motor Eltral

Grila aer | Picurator lemn | Bagheta ornam. | Solb.int. | Solb.ext

Cote ax | ST egala | PTB | PTR | Glaf int ("i" "L") | Glaf ext | Culoare feron | Picurator

.....

Esenta | Config Geam | Buc | Garnitura: alba / neagra | Silicon: Transparent, maro, alb

Culoare exterior | Culoare interior

Sticla TIP 1 | Sticla TIP 2

PROFIL

RAMA: 68mm | 71mm | 81mm | 83mm | 93mm | Placare al. | RAL-placare

CANAT: 86 mm | 107 mm | Canat Z | Canat T

FERONERIE

RAMA: Bal.fereastra | Bal.pipa | PS.27 | Bal.ascunse | SIMONSWERK

CANAT: 1Man | Snaper+Blocaj | 1Man+Cheie | 2 Man | Butuc | Butuc fluture

Brs simpla | BR.spanioleta | Brs MR2 | Bila+Coarne | Amortizor | Motor Eltral

Grila aer | Picurator lemn | Bagheta ornam. | Solb.int. | Solb.ext

Cote ax | ST egala | PTB | PTR | Glaf int ("i" "L") | Glaf ext | Culoare feron | Picurator

.....

ATENTIE! Usa de balcon standard are un singur maner, la interior.
Montajul se va efectua astfel: Se masoara grosimea zidului, se marcheaza jumatatea si se monteaza fereastra de la marcaj spre interior.

Am citit si sunt de acord:

Nume Prenume - Client: .....

Semnatura .....

Nume Prenume - Tehnic: .....

Semnatura .....

ISO 9001 ISO 9001 ISO 9001 ISO 9001

MC Management Certification

ORGANISM DE CERTIFICARE

imab
International Management Accreditation Board

CERTIFICAT

MANAGEMENT CERTIFICATION

Confirmă prin prezentul că organizaţia:

AMEL INTERNATIONAL GROUP S.R.L.

Cu sediul în: **Sat Ceptura de Jos, Comuna Ceptura, Nr. 768B, Judetul Prahova**
Şi cu următoarele sedii operative: **Sat Ditesti, Comuna Filipestii de Padure, Judetul Prahova**

Are documentat un

SISTEM DE MANAGEMENT AL CALITĂŢII

Conform cerinţelor standardului **SR EN ISO 9001:2015 (ISO 9001:2015)**

Pentru următoarele domenii:

Lucrari de tamplarie si dulgherie;
Fabricarea articolelor din material plastic pentru constructii;
Fabricarea de usi si ferestre din metal

ISO 9001

Certificat seria: C Nr: 6183
Data emiterii initiale: 29.11.2019
Data ultimei actualizari: 24.11.2020

ORGANISM DE CERTIFICARE MANAGEMENT CERTIFICATION DAMBOVITA ROMANIA

DIRECTOR GENERAL
VOEVODSCHI COSMIN

Valabil până la următoarea viză anuală din data de: 28.11.2021

EFQM Member

SRAC CERT S.R.L.-Bucuresti, ROMANIA
Str. Vasile Parvan nr. 14, sector 1
Laborator de incercari fizico-mecanice pentru elemente de tamplarie termoizolanta
Str. Cătănoaia nr. 33, sector 3, Bucuresti
Tel 021.313.63.35-fax 021313.23.80 office@srac.ro

EU-Notified Body
SRAC CERT SRL
NB 2003

RAPORT DE CLASIFICARE

Nr.117 din 26.02.2019

Client:	**AMEL INTERNATIONAL GROUP S.R.L.**
C.U.I.	**J29 / 1939 / 2013**
Comanda de incercare (nr/data)	**86 / 21.11.2018**
Nr. Raport de esantionare	**1 / 20.02.2019**
Tip Esantion	**Fereastra cu un canat oscilobatant si parte laterala cu geam fix**
Sistem de profile / Material	**IV68 / Lemn triplustratificat, rasinoase**
Dimensiuni esantion	**1200mm x 1200m**

Performante evaluate conform Raport de incercare nr.117 / 26.02.2019, pe baza incercarilor, in conformitate cu SR EN 14351-1+A2:2016

- ***Permeabilitate aer*** – conform SR EN 1026 : 2016 si SR EN 12207 : 2016

Raportata la suprafata totala	Clasa 4
Raportata la lungimea partilor mobile	Clasa 4
Clasificare finala	Clasa 4

- ***Etanseitate apa*** – conform SR EN 1027 : 2016 si SR EN 12208 : 2002

  Clasa E750

- ***Rezistenta la incarcare din vant*** - conform SR EN 12211 : 2016 si SR EN 12210 : 2016

  Clasa C5

- ***Capacitatea de rezistenta a dispozitivelor de siguranta*** – conform SR EN 14351-1 + A2:2016 pct 4.8

  Cerinta indeplinita

Nota:

- Incercarile au fost efectuate de personal instruit de ift Rosenheim si cu utilizarea de echipament furnizat si etalonat de ift Rosenheim (certificat etalonare nr. 16-001227-PR01).
- Datele si rezultatele continute in acest raport se refera numai la esantionul incercat.
- Clasele/nivelurile de performanta stabilite mai sus, raman valabile atata timp cat esantionul si standardele de incercare/clasificare raman neschimbate.
- Rezultatele obtinute in acest raport pot fi extinse pe raspunderea proprie a producatorului numai cu respectarea specificatiilor relevante prevazute de SR EN 14351-1+A2:2016

Director General
Mihaela Cristea

Bucuresti / 26.02.2019

Sef laborator
Georgeta Neagu

Tehnician incercare
Florică Bălănică

FL-SRAC-5.10-01.1
Editia 2, Revizia 1

SAINT-GOBAIN

Manufacturer:
Saint-Gobain
50 W Watkins Mill Road, Gaithersburg, MD 20878, USA
Phone: (301) 990-1407
http://www.celltherapy.saint-gobain.com

Certificate of Conformance

Part Number/ Revision:	*REQUIRED: Saint-Gobain Part Number / Rev as shown in QAD*	**Customer Part Number/ Revision:**	*Customer Part Number / Rev as shown in QAD. If not applicable, "N/A" shall be shown.*
Description:	*REQUIRED: Item Description as shown QAD*		
Lot Number:	*REQUIRED: Lot Number*	**Lot Quantity:**	*REQUIRED: Lot Quantity*
Date of Manufacture: (DD/MMM/YYYY)	*REQUIRED: DOM*	**Expiration Date: (DD/MMM/YYYY)**	*Expiration Date. If not applicable, "N/A" shall be shown.*
Post Processing Run Number: (Refer to the attached Certificate for Additional Detail)	*Post Processing Run Number. If not applicable, "N/A" shall be shown.*		

We certify the material listed above conforms in full with the following specifications:

All items have been manufactured, inspected, tested, and accepted in accordance with our Quality Management System, which is compliant with ISO13485:2016. Documentation substantiating this certification is kept on record per the Company's retention policy and is available for review.
All materials and processes used in manufacturing conform to the materials and/or manufacturing specifications and notes indicated on the purchase order, drawing, specifications, quality assurance requirements.
Saint-Gobain does not warrant the product for any particular application and it is the responsibility of the user to conduct tests that are deemed necessary to determine the suitability of the product for any particular use. Saint-Gobain's sole responsibility shall be for failure to manufacture the product in accordance with specifications and requirements of the buyer, and from defects in material and workmanship. This warranty is expressly made in lieu of any and all other warranties and Saint-Gobain's sole liability shall be to replace any product not in conformance with the specification and requirements of the buyer.

Quality Approval/Date:	*Electronic Signature of Quality Employee generating the CoC.*

CERTIQUALITY

CISQ is a member of IQNet
www.iqnet-certification.com

CERTIFICATO n. / CERTIFICATE No 1707

SI CERTIFICA CHE L'ORGANIZZAZIONE
WE HEREBY CERTIFY THAT THE ORGANIZATION

INDUSTRIA CHIMICA ADRIATICA SPA

IT - 62012 CIVITANOVA MARCHE (MC) - VIA SANDRO PERTINI 52

NELLE SEGUENTI UNITA' OPERATIVE / IN THE FOLLOWING OPERATIVE UNITS

VEDASI ALLEGATO / *SEE ANNEX*

HA ATTUATO E MANTIENE UN SISTEMA DI GESTIONE QUALITA' CHE E' CONFORME ALLA NORMA
HAS IMPLEMENTED AND MAINTAINS A QUALITY MANAGEMENT SYSTEM WHICH COMPLIES WITH THE FOLLOWING STANDARD

UNI EN ISO 9001:2015

PER LE SEGUENTI ATTIVITA' / FOR THE FOLLOWING ACTIVITIES SETTORE CODE IAF 12

Ricerca e sviluppo, produzione e vendita di vernici ad acqua e solvente.
Servizi di assistenza tecnica su cicli di produzione e supporto al cliente nello sviluppo di nuovi prodotti.
Research and development, production and sale of water and solvent paints.
Services of technical servicing on production cycles and customer support by new products development.

IL PRESENTE CERTIFICATO E' SOGGETTO AL RISPETTO DEL REGOLAMENTO PER LA CERTIFICAZIONE DEI SISTEMI DI GESTIONE
THE USE AND THE VALIDITY OF THE CERTIFICATE SHALL SATISFY THE REQUIREMENTS OF THE RULES FOR THE CERTIFICATION OF MANAGEMENT SYSTEMS

IL PRESENTE CERTIFICATO NON E' DA RITENERSI VALIDO SE NON ACCOMPAGNATO DAL RELATIVO ALLEGATO
THIS CERTIFICATE IS NOT VALID WITHOUT THE RELEVANT ANNEX

PRIMA EMISSIONE / *FIRST ISSUE*	*30/10/1998*
DATA DELIBERA / *DECISION DATE*	*04/04/2019*
DATA SCADENZA / *EXPIRY DATE*	*05/04/2022*
EMISSIONE CORRENTE / *ISSUE DATE*	*05/03/2021*

CERTIQUALITY S.r.l. - IL PRESIDENTE
Via S. Gaetano n. 74 - 20123 MILANO (MI) - ITALY

ACCREDIA

FEDERAZIONE CISQ

Silicone glazing sealant colour

greenteQ glazing sealant colour is an alcoxy-based, neutral-curing silicone sealant. It is resistant to ageing processes and the effects of weather and has a large temperature range (-50°C to +180°C).

Product description:

greenteQ glazing sealant colour is specially suited to window sealing, connection joints and other expansion joints. It provides good, long-lasting adhesion, without the need for a primer, to most materials used in construction and industry such as glass, aluminium, glazed tiles, polyester, brass, steel, treated wood, PVC and LSG (laminated safety glass). greenteQ glazing sealant is suitable for the installation of laminated glass and can be applied to alkaline substrates such as concrete or brick. The use of a primer is recommended with substrates of this kind.
Not suitable for structural glazing or self-cleaning glass. For sealing between frames, VSG foil and insulating glass, it must be ensured that the sealant and VSG foil or compound do not come into direct contact.

Product image and VBH item numbers:



Colour	Contents: 310 ml	Contents: 400 ml	Contents: 600 ml
RAL 9010 pure white	217 275 0830		
RAL 9016 traffic white	217 275 0832	217 275 2130	217 275 0833
RAL 9011 graphite black	217 275 0834		217 275 0835
RAL 7023 concrete grey	217 275 0838		217 275 0839
RAL 8007 fawn brown			217 275 0843

Traffic white – RAL 9016 | Pure white – RAL 9010
Concrete grey – RAL 7023 | Fawn brown – RAL 8007
Graphite black – RAL 9011

Technical data:

Unvulcanised sealant Type of sealant	Polysiloxane
Vulcanisation system	Crosslinking through exposure to humidity
Skin forming time (23°C and 50% relative humidity)	Approx. 20 min
Vulcanisation rate (23°C and 50% relative humidity)	1–2 mm / 24 hours
Density (ISO 1183)	Approx. 1.03 g/ml
Vulcanised sealant Shore A hardness (ISO 868)	Approx. 23 ± 5 Shore A
Elastic recovery capacity (ISO 7389)	> 90%
Maximum deformation permitted	± 25%
Tensile modulus at 100% elongation (ISO 37)	0.3 N/mm2
Elongation at break (ISO 37)	>700%
Temperature resistance	-50°C to 180°C

Overview of joint dimensions:

Joint width	Joint depth	Permissible difference
3–4 mm	4–6 mm	± 1 mm
6 mm	6 mm	± 1 mm
8 mm	6 mm	± 1 mm
10 mm	6–8 mm	± 2 mm
15 mm	10 mm	± 2 mm
20 mm	10–12 mm	± 2 mm
25 mm	15 mm	± 3 mm

Calculating the consumption quantity of the sealants:

Joint 20 mm × 10 mm = 200 ml/m + 10%* = 220 ml/m
*Excess material, required for smoothing in the joint

Cartridge	Consumption quantity	Yield
310 ml	220 ml/m	1.41 m

SCS Global Services does hereby certify that an independent audit has been completed and conformity to the applicable standard(s) has been confirmed for:

JAF-International Services GmbH

Gerbergasse 2, 2000 Stockerau, Austria
Please refer to addendum for additional certified locations.

This multi-site site certificate covers the wholesale of wood products using the transfer system. It also covers the sale of FSC Controlled Wood.

The facility(s) are hereby Chain of Custody certified to sell products as:

FSC 100%, FSC Mix, FSC Controlled Wood

The assessment has been conducted by SCS Global Services in accordance with the protocols of the Forest Stewardship Council® A.C. (FSC®).

FSC Standard: FSC-STD-40-003 V2-1; FSC-STD-40-004 V3-0; FSC-STD-50-001 V2-0

Certificate Code: SCS-COC-000574 Trademark License Code: FSC-C016681

CW Code: SCS-CW-000574

Valid from: 23 September 2018 Expiry date: 22 September 2023

This certificate itself does not constitute evidence that a particular product supplied by the certificate holder is FSC-certified (or FSC Controlled Wood where applicable). Products offered, shipped or sold by the certificate holder can only be considered covered by the scope of this certificate when the required FSC claim is clearly stated on sales and delivery documents. The scope of this certificate is considered accurate on the date of issuance. The current validity and scope, including the full list of products, shall be verified on http://info.fsc.org. The certificate shall remain the property of SCS, and this certificate and all copies or reproductions of this certificate shall be returned to SCS immediately upon request.

FSC
www.fsc.org
FSC® A000521

The mark of responsible forestry

RESPONSIBLE FORESTRY CERTIFIED SCS GLOBAL SERVICES

SCSglobal SERVICES

Sarah Harris, Managing Director
SCS Global Services
2000 Powell Street, Ste. 600, Emeryville, CA 94608 USA

Printed 19 Sep, 2018

THE INTERNATIONAL CERTIFICATION NETWORK

CERTIFICATE

CISQ/CERTIQUALITY S.r.l.
has issued an IQNet recognised certificate that the organization:

INDUSTRIA CHIMICA ADRIATICA SPA

IT - 62012 CIVITANOVA MARCHE (MC) - VIA SANDRO PERTINI 52
for the following scope:

Research and development, production and sale of water and solvent paints.
Services of technical servicing on production cycles and customer support
by new products development.

has implemented and maintains a
Quality Management System
which fulfills the requirements of the following standard:
ISO 9001:2015

Issued on: **2019-04-04**
First issued on: **1998-10-30**
Expires on: **2022-04-05**

This attestation is directly linked to the IQNet Partner's original certificate and shall not be used as a stand-alone document

Registration number: **IT-6327**

Alex Stoichitoiu
President of IQNET

Ing. Mario Romeni
President of CISQ

IQNet Partners*:
AENOR *Spain* AENOR Certification *France* APCER *Portugal* CCC *Cyprus* CISQ *Italy*
CQC *China* CQM *China* CQS *Czech Republic* Cro Cert *Croatia* DQS Holding GmbH *Germany* EAGLE Certification Group *USA*
FCAW *Brazil* FONDONORMA *Venezuela* ICONTEC *Colombia* Inspecta Sertifiointi Oy *Finland* INTECO *Costa Rica*
IRAM *Argentina* JQA *Japan* KFQ *Korea* MIRTEC *Greece* MSZT *Hungary* Nemko AS *Norway* NSAI *Ireland*
NYCE-SIGE *Mexico* PCBC *Poland* Quality Austria *Austria* RR *Russia* SII *Israel* SIQ *Slovenia*
SIRIM QAS International *Malaysia* SQS *Switzerland* SRAC *Romania* TEST St Petersburg *Russia* TSE *Turkey* YUQS *Serbia*

* The list of IQNet partners is valid at the time of issue of this certificate. Updated information is available under www.iqnet-certification.com

Zertifikat / *Certificate*

Zertifikatsnr. / *Certificate No.*: 228-9004105-5-3

ift ROSENHEIM

Dreh- und Drehkippbeschläge für Fenster und Fenstertüren

Turn and tilt-turn hardware for windows and casement doors

Produkt *product*: **Roto NX**

max. Flügelgewicht *max. casement weight*: **150 kg**

Einsatzbereich *field of application*: **Systeme mit entsprechender Beschlagaufnahmenut**
Systems with suitable hardware groove

Hersteller *manufacturer*: **Roto Frank Fenster- und Türtechnologie GmbH**
Wilhelm-Frank Platz 1, DE 70771 Leinfelden-Echterdingen

Produktionsstandort *production site*:
ROTO Frank Fenster- und Türtechnologie GmbH
Wilhelm-Frank-Platz 1 , D-70771 Leinfelden-Echterdingen
ROTO Frank Austria GmbH
Lapp-Finze-Str. 21, AT-8401 Kalsdorf bei Graz
ROTO Elzett Certa Kft.
Kossuth Lajos u. 25, H-9461 Lövö

Grundlage(n) / *Basis:*
ift-Zertifizierungsprogramm für Beschläge
ift-certification scheme for hardware
(QM 328)
Ausgabe/*Issue* 2018

EN 1191
EN 12400
Klasse 3
class 3



Dauerfunktion
resistance to repeated opening and closing

EN ISO 9227
EN 1670
Klasse 5
class 5



Korrosionsschutz
corrosion protection

Mit diesem Zertifikat wird bescheinigt, dass das benannte Bauprodukt den Anforderungen des zugrundeliegenden ift-Zertifizierungsprogramms in der aktuellen Fassung entspricht.

- Erstellung von Produktfamilien des aufgeführten Bauproduktes und Erstprüfung durch eine akkreditierte Prüfstelle nach EN 13126-8:2017 unter Berücksichtigung der Anwendungsdiagramme
- Einführung und Aufrechterhaltung einer werkseigenen Produktionskontrolle durch den Hersteller
- Erstinspektion des Werkes und der werkeigenen Produktionskontrolle durch ift-Q-Zert
- kontinuierliche Fremdüberwachung des Werkes und der werkseigenen Produktionskontrolle durch ift-Q-Zert

Dieses Zertifikat wurde erstmals am 26.02.2018 ausgestellt und gilt 5 Jahre, wenn sich zwischenzeitlich die Festlegungen in der oben angeführten technischen Spezifikation oder die Herstellbedingungen im Werk oder in der werkseigenen Produktionskontrolle selbst nicht wesentlich verändert haben.

Das Zertifikat darf nur unverändert vervielfältigt werden. Alle Änderungen der Voraussetzungen für die Zertifizierung sind dem ift-Q-Zert mit den erforderlichen Nachweisen unverzüglich schriftlich anzuzeigen.

Das Unternehmen ist berechtigt, das benannte Bauprodukt gemäß der ift-Zeichensatzung mit dem „ift-zertifiziert"-Zeichen zu kennzeichnen.

Dieses Zertifikat enthält 2 Anlage/n.

This certificate attests that the building product mentioned fulfils the requirements of the underlying ift-certification scheme in its current version.

- compilation of product families of the building product listed and initial type-testing by an accredited testing body as per EN 13126-8:2017 based on the application diagrams
- implementation and maintenance of a factory production control by the manufacturer
- initial inspection of the production site and the factory production control by ift-Q-Zert
- continuous third-party control of the production site and the factory production control by ift-Q-Zert

This certificate was first issued on 26.02.2018 and will remain valid for 5 years, as long as neither the conditions laid down in the technical specification listed above nor the manufacturing conditions in the production site nor the factory production control itself are modified significantly.

The reproduction of the certificate without any change from the original is permitted. Any changes to the prerequisites applicable to certification shall be immediately communicated in writing to ift-Q-Zert accompanied by the necessary evidence.

The company is authorized to affix the "ift-certified"-mark to the building product mentioned according to the ift-rules for use of the "ift-certified"-mark.

This certificate contains 2 annexes.

ift Rosenheim
18.10.2019

Christian Kehrer
Leiter der ift-Zertifizierungs- und Überwachungsstelle
Head of ift Certification and Surveillance Body

Prof. Ulrich Sieberath
Institutsleiter
Director of Institute

Gültig bis / *Valid until:*
25.02.2023

Vertrags-Nr. / *Contract No.*
228 9004105

ZERTIFIZIERT
CERTIFIED

www.ift-rosenheim.de

We-Zert-S12-de / 01.07.2016

ift Rosenheim GmbH
Theodor-Gietl-Str. 7-9
D-83026 Rosenheim

Kontakt
Tel.: +49 8031 261-0
Fax: +49 8031 261-290
www.ift-rosenheim.de

Prüfung und Kalibrierung – EN ISO/IEC 17025
Inspektion – EN ISO/IEC 17020
Zertifizierung Produkte – EN ISO/IEC 17065
Zertifizierung Managementsysteme – EN ISO/IEC 17021

Notified Body 0757
Stelle: BAY 18

DAkkS Deutsche Akkreditierungsstelle D-ZE-11349-01-00

Amel®
Fabrică de Ferestre
și Uși din Lemn

FENSTERBAU FRONTALE

Nürnberg
Germania
12-15.07.2022



Amel Internațional Group a fost prezentă anul trecut la expoziția FENESTERBAU FRONTALE, cea mai mare și mai importantă expoziție de profil din Europa. Expoziția s-a bucurat de un interes ridicat în rândul vizitatorilor, standul Amel fiind vizitat de reprezentanții unor importanți distribuitori la nivel european, inclusiv din România. Amel Internațional Group a prezentat produse noi, aflate în faza finală de testare dar au fost expuse și produse ecologice care prefigurează o imensiune nouă de design în viitorul apropiat.



Amel®

Producător tâmplărie
din lemn stratificat















Amel®

Producător tâmplărie
din lemn stratificat



Amel®

Fabrică de Ferestre
și Uși din Lemn



Ne străduim în fiecare zi să fim mai buni, mai performanți, să răspundem cu promptitudine solicitărilor și să intuim nevoile clienților. Vom continua acest drum din respect pentru partenerii noștri.





AMEL, producător de ferestre și uși din lemn triplustratificat, vă propune dezvoltarea în parteneriat a unei afaceri profitabile:

Distribuția de tâmplărie din lemn

Oferim un pachet complet de tâmplărie din lemn stratificat, produse în fabricile Amel: uși, ferestre, obloane și accesorii. Acestea pot fi livrate în stadiu de semifabricat fără echipare cu geam, dar și în versiunea unui pachet complet echipat cu geam termopan (duplex sau triplex).

Dorim dezvoltarea unui parteneriat de succes bazat pe o susținere reciprocă în relația cu clientul, dezvoltând colaborarea într-un sistem integrat de prezentare, ofertare și desfacere a produselor realizate în fabricile Amel.

Colaborările viitoare vizează structurarea în regim de dealer sau de Partener Premium, ca și formă organizatorică de reprezentare a parteneriatului comun.

Pentru detalii privind oferta completă a companiei Amel, discutarea condițiilor unui parteneriat sau solicitarea unei oferte complete, vă invităm să ne contactați.

Cu respect!
AMEL INTERNATIONAL



AMEL INTERNAȚIONAL GROUP
Fabrica 1: Ceptura de Jos, Nr. 768B, Jud. Prahova
Fabrica 2: Strada Chimiei Nr. 2, Bacău, Jud. Bacău

074.222.1399
office@amel.ro
www.amel.ro

Amel®

www.amel.ro





Fabricile Amel se găsesc în zone cu acces rapid la căile de comunicații rutiere și feroviare facilitând astfel creșterea capacităților logistice ale companiei Amel.

Prima, în ordine cronologică, este cea situată în localitatea Ceptura de Jos, într-o zonă de poveste, la fel ca și povestea lemnului folosit în procesul nostru de producție. Situată pe pantele sudice al Subcarpaților Curburii, în partea prahoveană a podgoriilor Dealu Mare, Ceptura de Jos este locul intersecției României cu paralela 45^0 și în același timp locul unde clienții Amel întâlnesc calitatea excepțională a produselor Amel.

Cea de-a doua fabrică Amel, situată în dulcea și frumoasa zonă a Bacăului se află în apropierea confluenței Siretului cu Bistrița, zonă renumita pentru calitatea lemnului dar și a oamenilor.



Noi, cei de la Amel, am preferat să ne întoarcem la natură și astfel să oferim lumii ferestre și uși calde, familiare, din lemn masiv și lemn triplustratificat, de cea mai bună calitate.

Încă de la început misiunea noastră a fost și va rămâne aceea de a oferi cele mai bune produse de tâmplărie din lemn masiv și lemn triplustartificat. Prin seriozitate, profesionalism și expertiză dovedim clienților noștrii că produsele oferite de noi sunt cea mai bună alegere.

Programul nostru de training oferit permanent și constant de angajaților Amel dar în egală măsură și partenerilor noștri, se bazează pe cele mai noi și performante soluții în domeniul vitrajelor și tâmplăriei din lemn masiv și triplustratificat.

Compania Amel proiectatează, inovează și fabrică, produse care rezistă în timp și scot în evidență calitățile excepționale ale lemnului. Protecția termică și fonică oferite de produsele realizate în fabricile Amel sunt net superioare altor produse similare.

Dedicați și pasionați, urmărim de la început până la sfârșit implementarea și eficientizarea fiecărui proces tehnologic, fapt care asigură o calitate superioară fiecărui produs. Ne bazăm pe cele mai moderne echipamente și utilizăm tehnologie de ultimă generație fiind mereu în avangarda calității spre folosul clienților noștri.

Expertiza noastră în domeniu, datorată atenției constante către nevoile clientului ne permite să înnobilăm lemnul în fiecare dintre produsele livrate.

AMEL INTERNAȚIONAL GROUP
Fabrica 1: Ceptura de Jos, Nr. 768B, Jud. Prahova
Fabrica 2: Strada Chimiei Nr. 2, Bacău, Jud. Bacău

074.222.1399 office@amel.ro www.amel.ro

Amel®

Tâmplărie din lemn stratificat



CATALOG TEHNIC
2023

AMEL INTERNAȚIONAL GROUP
Fabrica 1: Ceptura de Jos, Nr. 768B, Jud. Prahova
Fabrica 2: Strada Chimiei Nr. 2, Bacău, Jud. Bacău

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